



DPC Series

Pre-compensated Load Sensing Sectional Valves

Additional information

This catalogue shows the product in the most standard configurations.
Please contact Sales Dpt. for more detailed information or special request.

WARNING!

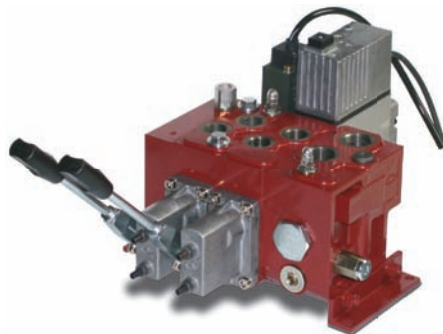
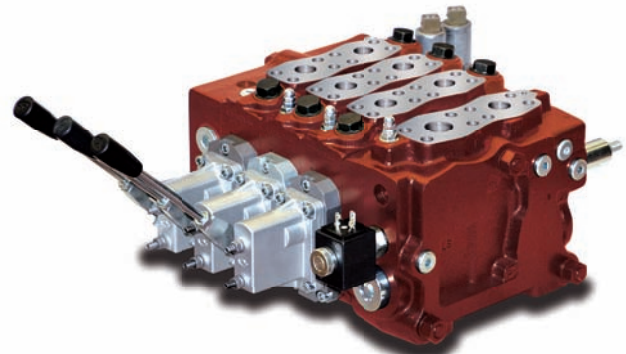
All specifications of this catalogue refer to the standard product at this date.
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INCORRECT USE OF THE PRODUCT.

3rd edition October 2012

The DPC Series

The DPC Series is a family of open/closed center pre-pressure compensated sectional valves designed specifically for Mobile Applications. The DPC series provides exceptional controllability, efficiency and flexibility for applications requiring up to 240 l/min (63.4 US gpm) flow rate. DPC Series is available in two different sizes: DPC130 and DPC200.

**DPC130****DPC200**

The Load Sensing technology

Thanks to the use of specially designed pumps and control valves, the Load Sensing principle can be considered the most comprehensive means of creating a flexible hydraulic circuit that can adapt to the various operating conditions demanded by users. The main feature of this principle is that the flow rate to the user is proportional to the spool position under any operating condition, regardless of the resistance encountered by the user (pressure) and the number of levers activated (exceeding the pump's total flow rate, a condition here in after defined as saturation, is the only limitation).

Therefore, with the LS systems, there is a specific correspondence between the position of the control lever and the movement speed of the user, cylinder or hydraulic motor. This feature is particularly useful in the hydraulic handling machine sector (excavators, cranes, loaders, agricultural and forestry machinery) in which each movement phase has specific sequences that the operator must control using memorised movements.

Advantages and options

- Energy saving.
- Extension of parts service life.
- Lower energy dissipation.
- Noise reduction.
- Available to create a single-pump circuit (compared with the use of multiple-pump circuits in which each pump is dedicated to different actuators to be operated simultaneously).

Real energy savings can be obtained above all when the DPC directional valves operate together with variable displacement Load Sensing pumps. When the DPC valve is utilised with fixed displacement pumps, the previously mentioned movement independence and repeatability features are guaranteed, but energy savings will be limited.

For special options contact Sales Dept.

Working conditions

This catalogue shows technical specifications and diagrams measured with mineral oil of 46 mm²/s - 46 cSt viscosity at 40°C - 104°F temperature.

		DPC130	DPC200
Nominal flow rating (open center circuit)	on inlet port with compensator @ stand-by (margin pressure)	150 l/min - 39.6 US gpm @ 9 bar - 131 ps	260 l/min - 68.7 US gpm @ 11.5 bar - 167 ps
	on working ports with compensator @ stand-by (margin pressure)	100 l/min - 26.4 US gpm @ 7 bar - 102 ps	200 l/min - 52.8 US gpm @ 7 bar - 102 ps
	on working ports without compensator @ stand-by (margin pressure)	130 l/min - 34.3 US gpm @ 9 bar - 131 ps	240 l/min - 63.4 US gpm @ 11.5 bar - 167 ps
Max. pressure	inlet port P	315 bar ⁽²⁾ - 4500 psi ⁽²⁾	350 bar ⁽¹⁾ - 5100 psi ⁽¹⁾
	working ports A and B	315 bar ⁽²⁾ - 4500 psi ⁽²⁾	420 bar ⁽¹⁾ - 6100 psi ⁽¹⁾
Back pressure (max.)	on outlet port T	25 bar - 363 psi	25 bar - 363 psi
	on drain port L	2.5 bar - 36 psi	2.5 bar - 36 psi
Standard internal leakage A(B)->T	$\Delta p=100$ bar - 1450 psi	16 cm ³ /min - 0.98 in ³ /min	20 cm ³ /min - 1.22 in ³ /min
	with port valves, $\Delta p=100$ bar - 1450 psi	21 cm ³ /min - 1.28 in ³ /min	25 cm ³ /min - 1.53 in ³ /min
Fluid	Mineral oil		
Fluid temperature range	with seals NBR (BUNA-N)	from -20 °C to 80 °C - from -4°F to 176°F	
	with seals FPM (VITON)	from -20 °C to 100 °C - from -4°F to 212°F	
Viscosity	operating range	from 15 to 75 mm ² /s - from 15 to 75 cSt	
	min.	12 mm ² /s - 12 cSt	
	max.	400 mm ² /s - 400 cSt	
Contamination level	max.	-/18/15 - ISO 4406 - NAS 1638 class 9	
Environmental temperature for working conditions	with mechanical devices	from -40 °C to 60 °C - from -40°F to 140°F	
	with hydraulic/pneumatic devices	from -30 °C to 60 °C - from -22°F to 140°F	
	with electric/electrohydraulic devices	from -20 °C to 50 °C - from -4°F to 122°F	

NOTES: ⁽¹⁾ According to NFPA T 2.6.1., fatigue rating verified for 1 million cycles on 6 sample valves with test Pressure = 1.23 x Max. pressure indicated - ⁽²⁾ Intermittent pressure at max. 250,000 cycles with specific internal testing.

Standard threads

REFERENCE STANDARD		BSP	UN-UNF	NPTF	Flange connection
THREAD		ISO 228/1	ISO 263		ISO 6162
ACCORDING TO		BS 2779	ANSI B1.1 unified	ANSI B1.20.3	SAE J518
CAVITY	ISO	1179	11926		
DIMENSION	SAE		J1926	J476a	SAE J518 code 61 ⁽³⁾
ACCORDING TO	DIN	3852-2 shape X or Y			ISO 6162-1 ⁽⁴⁾

NOTES ⁽³⁾: Standard pressure series - ⁽⁴⁾: For pressure up to 350 bar (5100 psi)

PORTS THREADING	DPC130		DPC200			
	BSP	UN-UNF	BSP	UN-UNF	Flange connection (bolts threading)	
					ISO 6162-1 type 1	SAE J518 code 61
Inlet P	G 3/4	1 1/16-12 (SAE 12)	G 1	1 5/16-12 (SAE 16)	DN 19 (M10)	3/4 (3/8-16 UNC)
Ports A and B	G 1/2	7/8-14 (SAE10)	G 1	1 5/16-12 (SAE 16)	DN 19 (M10)	3/4 (3/8-16 UNC)
Outlet T	G 3/4	1 1/16-12 (SAE 12)	G 1-1/4	1 5/8-12 (SAE 20)	DN 25 (M10)	1 (3/8-16 UNC)
Load Sensing LS	G 1/4	9/16-18 (SAE 6)	G 1/4	9/16-18 (SAE 6)		
Pilot V1	G 1/4	9/16-18 (SAE 6)	G 1/4	9/16-18 (SAE 6)		
Pilot V2	depends on inlet section type: see pages from 14 to 17 ⁽⁵⁾		M14x1.5 ⁽⁵⁾		see BSP threading	see UN-UNF threading
Drain L	G 1/4	7/16-20 (SAE 4)	G 1/4	7/16-20 (SAE 4)		
Pressure gauge M	G 1/4	9/16-18 (SAE 6)	G 1/4	9/16-18 (SAE 6)		
Hydraulic control ports	G 1/4	9/16-18 (SAE 6)	G 1/4	9/16-18 (SAE 6)		

NOTE ⁽⁵⁾: ATTENTION! pilot port V2 requires dedicate joints, please see Inlet section pages.

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DPC200

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Special configurations

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Accessories

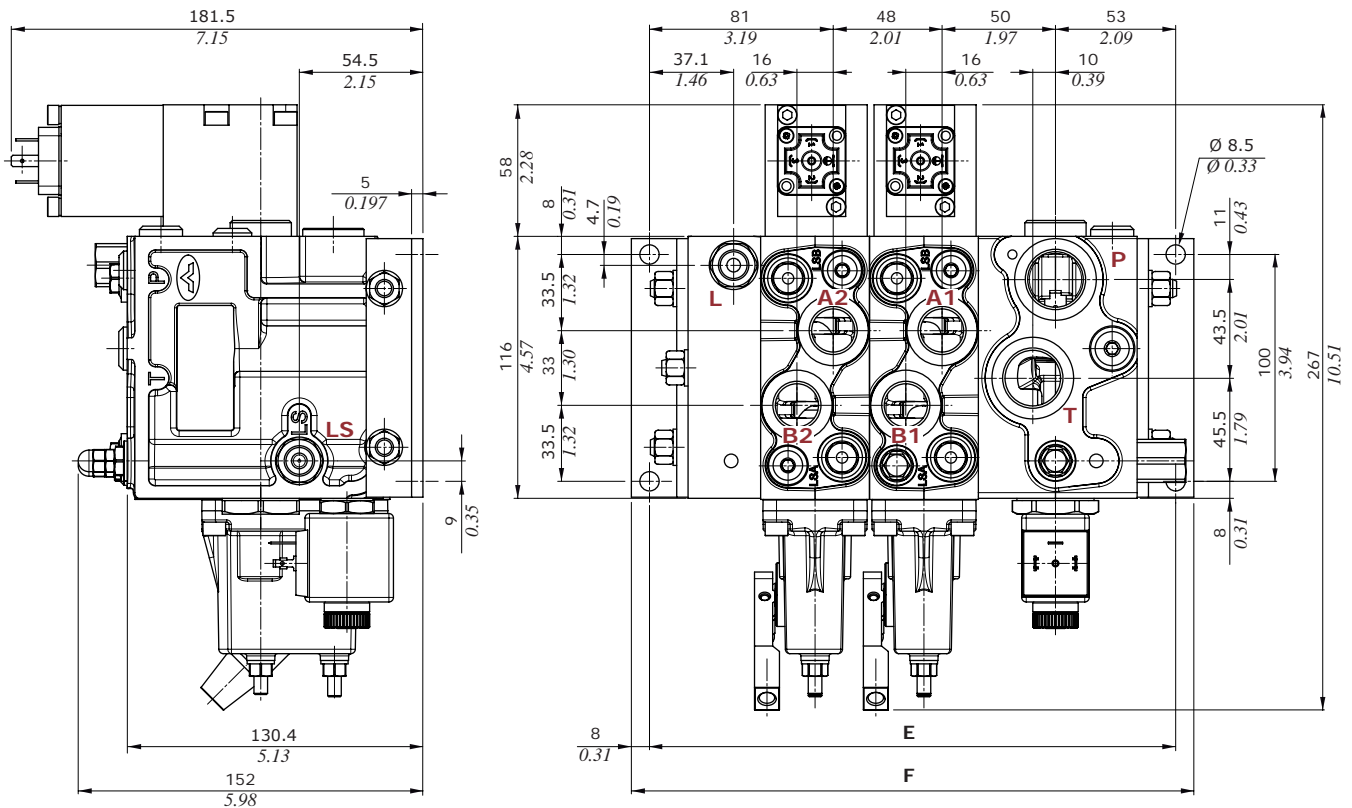
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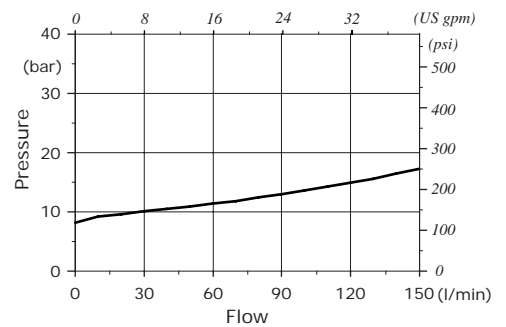
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Dimensional data and performance

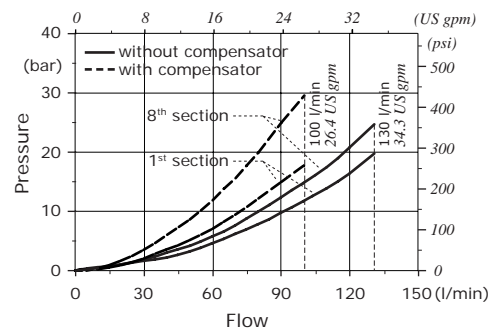


Type	E		F		Weight	
	mm	in	mm	in	Kg	lb
DPC130/1	184	7.24	200	7.87	12.4	27.3
DPC130/2	232	9.13	248	9.76	19.4	42.8
DPC130/3	280	11.02	296	11.65	25.3	55.8
DPC130/4	328	12.91	344	13.54	31.0	68.3
DPC130/5	376	14.80	392	15.43	36.5	80.5
DPC130/6	424	16.69	440	17.32	42.6	93.9
DPC130/7	472	18.58	488	19.21	48.7	107.0
DPC130/8	520	20.47	536	21.10	54.8	121.0
DPC130/9	568	22.36	584	22.99	60.9	134.0
DPC130/10	616	24.25	632	24.88	67.0	148.0

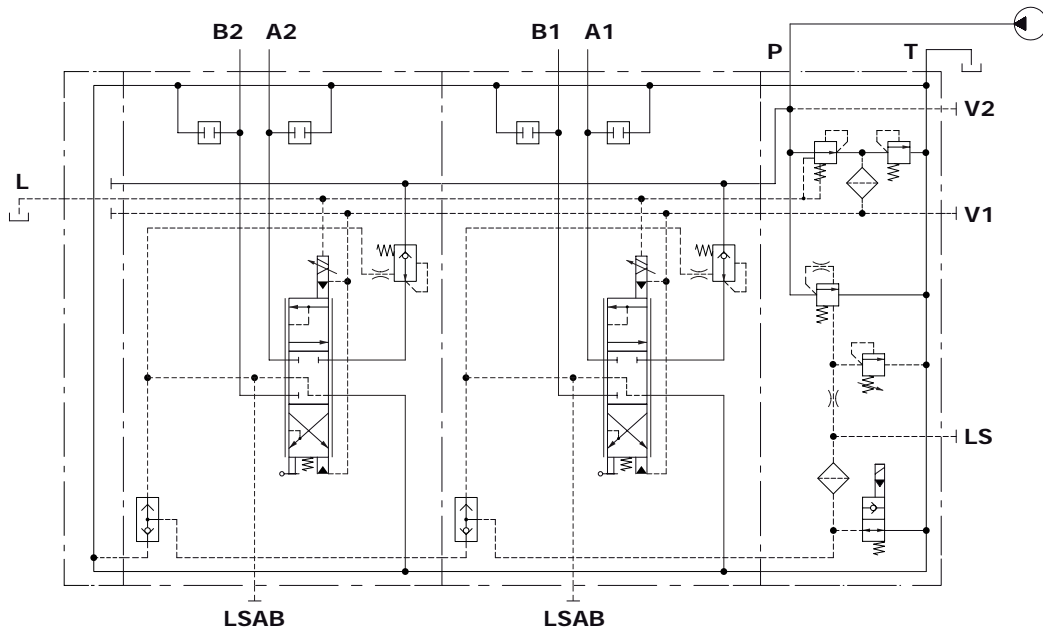
P⇒T Pressure drop inlet compensator (margin pressure)



A(B)⇒T pressure drop (standard spool @ max.stroke)

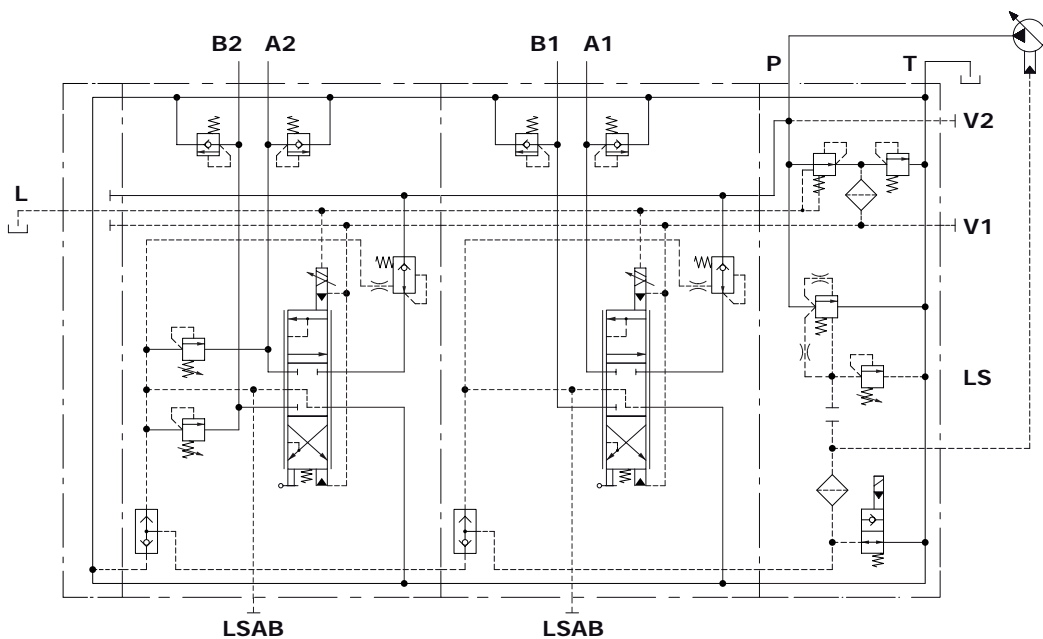


Open center configuration example



Open center circuit and one-side proportional electrohydraulic control with lever, with unloader valve and pressure reducing valve, port valves arrangement on all ports, LSAB port, internal pilot and external drain

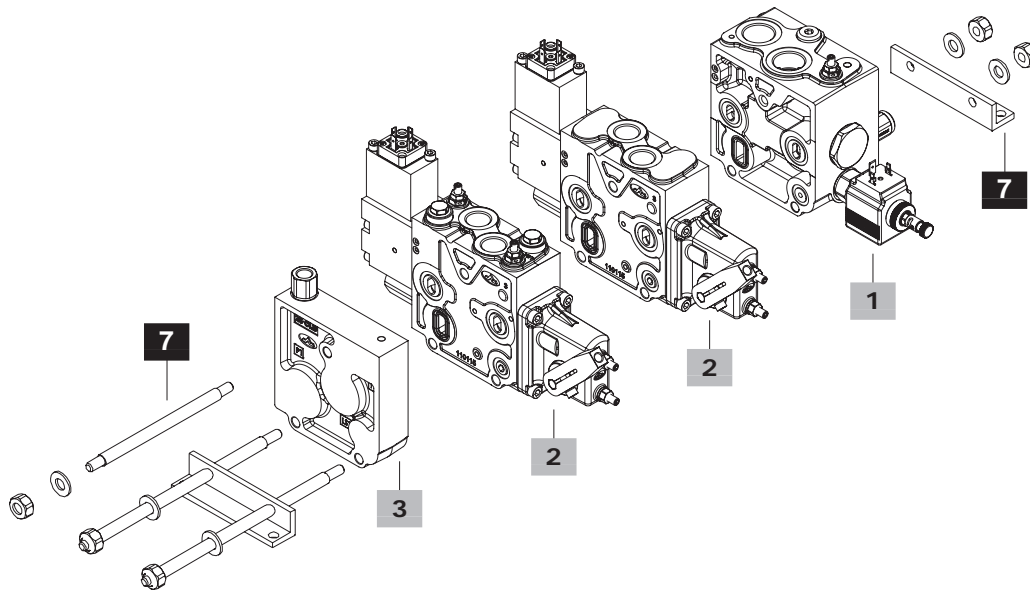
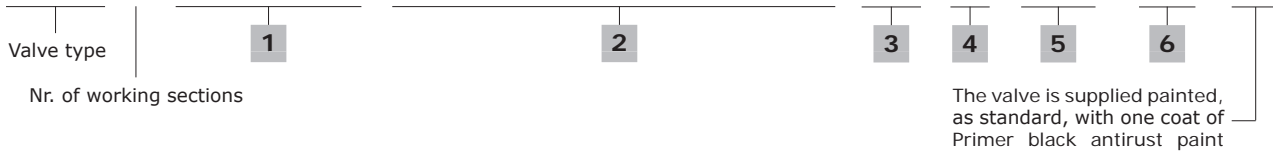
Closed center configuration example



Closed center circuit and one-side proportional electrohydraulic control with lever, with unloader valve and pressure reducing valve, antishock and anticavitation valves on all ports, L.S. relief valves on 2th section, LSAB ports, internal pilot and external drain

Complete sections ordering codes

DPC130 / 2 / BR21-S220-ELP / C10-1S8EZ3L1 / C10-1S8EZ3L1 / / RF30 - - 12VDC - <SB20 - CVN>



1 Inlet section * page 12

- TYPE: **DPC130/BR-S200-DSK** CODE: 634200000
 DESCRIPTION: With 3-way compensator, L.S. pressure relief valve, pressure reducing valve and selector for open/closed center circuit
- Closed Center circuit**
- TYPE: **DPC130/BN21-S220** CODE: 634220003
 DESCRIPTION: With 3-way compensator and L.S. pressure relief valve, without pressure reducing valve
- TYPE: **DPC130/BR21-S220-ELP-12VDC** CODE: 634210001
 DESCRIPTION: As previous, with pressure reducing valve, and 12VDC solenoid operated unloader valve
- TYPE: **DPC130/BRF21-S250** CODE: 634250900
 DESCRIPTION: Without compensator, with pressure reducing valve and L.S. pressure relief valve
- TYPE: **DPC130/BRSO21(SF)-S220-ELN3-12VDC** CODE: 634240003
 DESCRIPTION: Shut-off configuration, with pressure reducing valve and L.S. pressure relief valve
- TYPE: **DPC130/BRS21-S220-ELP-12VDC** CODE: 634230003
 DESCRIPTION: Copy-Spool with dumper configuration, with 3-way compensator, pressure reducing valve, L.S. pressure relief valve and 12VDC solenoid operated unloader valve

- Open Center circuit**
- TYPE: **DPC130/BN11-S220** CODE: 634220004
 DESCRIPTION: With 3-way compensator and L.S. pressure relief valve, without pressure reducing valve
- TYPE: **DPC130/BR11-S220-ELP-12VDC** CODE: 634210002
 DESCRIPTION: As previous, with pressure reducing valve, and 12VDC solenoid operated unloader valve
- TYPE: **DPC130/BRS11-S220-ELP-12VDC** CODE: 634230002
 DESCRIPTION: Copy-Spool with dumper configuration, with 3-way compensator, pressure reducing valve, L.S. pressure relief valve and 12VDC solenoid operated unloader valve

Complete sections ordering codes

2 Working section * page 20**With 2-way compensator**TYPE: **DPC130/C10-1S8EZ3L1-12VDC** CODE: 634110029

DESCRIPTION: With double acting spool for 60 l/min (16 US gpm), proportional electrohydraulic control with lever

TYPE: **DPC130/C22-1S8EZ3L1.UTUTSTST-12VDC**

CODE: 634110030

DESCRIPTION: As previous, arranged for port valves and L.S. relief valves

TYPE: **DPC130/C10-1S8ZR4FL1-12VDC** CODE: 634110031

DESCRIPTION: With double acting spool for 60 l/min (16 US gpm), proportional electrohydraulic control with simple diagnostic and programmability, ratiometric output, with lever

TYPE: **DPC130/C22-1S8ZR4FL1.UTUTSTST-12VDC**

CODE: 634110032

DESCRIPTION: As previous, arranged for port valves and L.S. relief valves

TYPE: **DPC130/C10-1S8ZR4PL1-12VDC** CODE: 634110033

DESCRIPTION: With double acting spool for 60 l/min (16 US gpm), proportional electrohydraulic control with simple diagnostic and programmability, absolute output, with lever

TYPE: **DPC130/C22-1S8ZR4PL1.UTUTSTST-12VDC**

CODE: 634110034

DESCRIPTION: As previous, arranged for port valves and L.S. relief valves

Without compensatorTYPE: **DPC130/D10-1S8EZ3L1-12VDC** CODE: 634120010

DESCRIPTION: With double acting spool for 60 l/min (16 US gpm), proportional electrohydraulic control with lever

TYPE: **DPC130/D20-1S8EZ3L1.UTUT-12VDC**

CODE: 634120011

DESCRIPTION: As previous, arranged for port valves

TYPE: **DPC130/D10-1S8ZR4FL1-12VDC** CODE: 634120012

DESCRIPTION: With double acting spool for 60 l/min (16 US gpm), proportional electrohydraulic control with simple diagnostic and programmability, ratiometric output, with lever

TYPE: **DPC130/D20-1S8ZR4FL1.UTUT-12VDC**

CODE: 634120013

DESCRIPTION: As previous, arranged for port valves

TYPE: **DPC130/D10-1S8ZR4PL1-12VDC** CODE: 634120014

DESCRIPTION: With double acting spool for 60 l/min (16 US gpm), proportional electrohydraulic control with simple diagnostic and programmability, absolute output, with lever

TYPE: **DPC130/D20-1S8ZR4PL1.UTUT-12VDC**

CODE: 634120015

DESCRIPTION: As previous, arranged for port valves

TYPE: **DPC130/CV10-1S8EZ3L1-12VDC** CODE: 634130001

DESCRIPTION: With load check valve, double acting spool for 60 l/min (16 US gpm), proportional electrohydraulic control, with lever

TYPE: **DPC130/CV22-1S8EZ3L1.UTUTSTST-12VDC**

CODE: 634130002

DESCRIPTION: As previous, arranged for port valves and L.S. relief valves

3 Outlet section * page 38**For valve with mechanical control**TYPE: **DPC130/RF10** CODE: 634310001

DESCRIPTION: Without ports

For valve with hydraulic controlTYPE: **DPC130/RF20** CODE: 634310000

DESCRIPTION: Without ports, internal drain

For valve with electrohydraulic controlTYPE: **DPC130/RF30** CODE: 634310002

DESCRIPTION: Without ports, external drain L

TYPE: **DPC130/RC31** CODE: 634310012

DESCRIPTION: With ports P1 and T1 (plugged), external drain L

TYPE: **DPC130/RD31** CODE: 634310015

DESCRIPTION: With ports P1 and T1 (plugged), port LS1, external drain L

4 Valve threading

Specify only if it is different from BSP standard (see page 5).

5 Voltage

Specify the voltage of electric device

6 Pump stand-by

This option must be specified only if valve is configured for Closed Center circuit, without local compensation and if the value is different from 11.5 bar (167 psi)

7 Assembling kit

CODE	CODE	DESCRIPTION
With inlet sections type		
BR-BN-BRS-BRSO	BRF	
5TIR108185	5TIR108153	For 1 working section valve
5TIR108232	5TIR108201	For 2 working sections valve
5TIR108281	5TIR108249	For 3 working sections valve
5TIR108328	5TIR108297	For 4 working sections valve
5TIR108376	5TIR108339	For 5 working sections valve
5TIR108425	5TIR108393	For 6 working sections valve
5TIR108472	5TIR108440	For 7 working sections valve
5TIR108520	5TIR108488	For 8 working sections valve
5TIR108568	5TIR108536	For 9 working sections valve
5TIR108616	5TIR108584	For 10 working sections valve

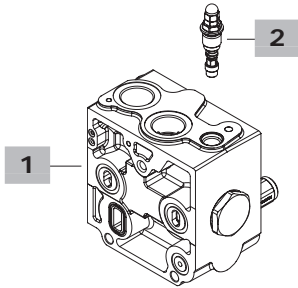
NOTE (*): Codes are referred to **BSP** thread.

Inlet section parts ordering codes

Valve setting (bar)

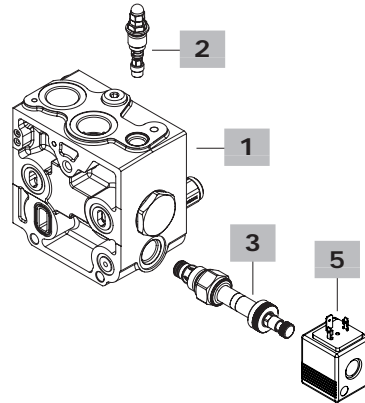
DPC130 / BN21 - S220 -

1 2 5



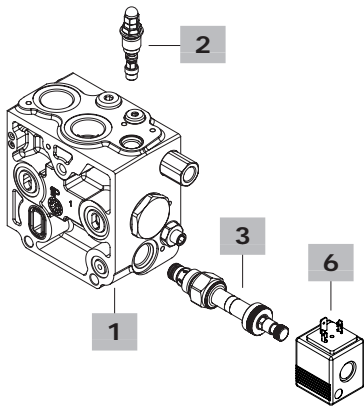
DPC130 / BR21 - S220 - ELP - - 12VDC

1 2 3 5 6



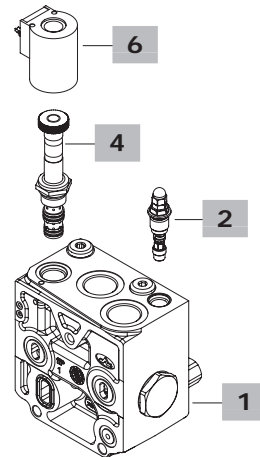
DPC130 / BRS21 - S220 - ELP - - 12VDC

1 2 3 5 6



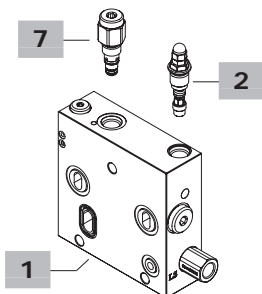
DPC130 / BR201(SF) - S220 - ELN3 - - 12VDC

1 2 4 5 6

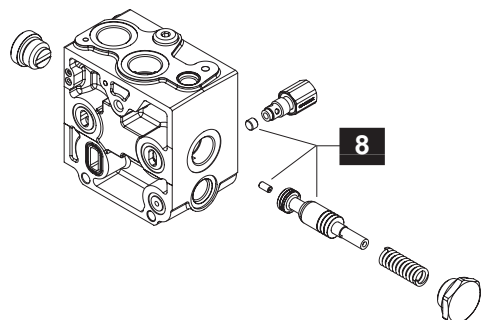


DPC130 / BRF21 - S250 - BSP

1 2 5



Circuit conversion kit



Inlet section parts ordering codes

1 Inlet section kit* page 14**Open Center circuit**TYPE: **DPC130/BN11** CODE: 5FIA630303

DESCRIPTION: With compensator, without pressure reducing valve

TYPE: **DPC130/BR11** CODE: 5FIA630301

DESCRIPTION: With compensator and pressure reducing valve

TYPE: **DPC130/BRS11** CODE: 5FIA630361

DESCRIPTION: Copy-Spool type, with compensator and pressure reducing valve

Closed Center circuitTYPE: **DPC130/BN21** CODE: 5FIA630302

DESCRIPTION: Without compensator and pressure reducing valve

TYPE: **DPC130/BR21** CODE: 5FIA630300

DESCRIPTION: Without compensator, with pressure reducing valve

TYPE: **DPC130/BRSO21(SF)** CODE: 5FIA630371

DESCRIPTION: Shut-Off type, without compensator, with pressure reducing valve

TYPE: **DPC130/BRS21** CODE: 5FIA630360

DESCRIPTION: Copy-Spool type, without compensator, with pressure reducing valve

TYPE: **DPC130/BRF21** CODE: 5FIA630306

DESCRIPTION: Without compensator, with pressure reducing valve

2 L.S. relief valves page 19

Standard setting is referred to 10 l/min - 2.6 US gpm flow.

TYPE	CODE	DESCRIPTION
LSD	XCAR126215	With blind nut, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi
	XCAR126213	As previous, range 180-350 bar / 2600-5100 psi std. setting 180 bar / 2600 psi
LSH	XCAR126216	With locked arrangement, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi
	XCAR126217	As previous, range 180-350 bar / 2600-5100 psi, std. setting 180 bar / 2600 psi
LSZ	5CAR126221	With anti-tamper cap, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi
	5CAR126219	As previous, range 180-350 bar / 2600-5100 psi, std. setting 180 bar / 2600 psi
ST	5KIT126210	Relief valve blanking plug

3 Solenoid operated unloading valve page 19

Needs coil type BER: see chapter 6

TYPE	CODE	DESCRIPTION
ELN	0EC08002031	Without emergency override
ELP	0EC08002033	With push-button emergency override
ELT	0EC08002035	With "twist & push" emergency override
ELV	0EC08002034	With screw type emergency override
LT	XTAP225320	Unloading valve blanking plug

4 Shut-Off pilot solenoid valve page 16

Needs coil type BT: see chapter 6

TYPE	CODE	DESCRIPTION
ELN3	0EJ08002035	Without emergency override
ELT3	0EJ08002042	With screw emergency override

5 Section threading

Specify only if it is different from BSP standard (see page 5).

6 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200	12VDC coil type BER , ISO4400 connector (for unloading valve)
12VDC	4SL3000120	12VDC coil type BT , ISO4400 connector (for Shut-Off pilot valve)

For complete available coils list see page 68.

7 Pressure reducing valve page 18

CODE	DESCRIPTION
X219740033	Pressure reducing valve for BRF inlet section

8 Circuit conversion kit

These kits are available only for BN and BR sections; not for BRS, BRSO and BRF sections.

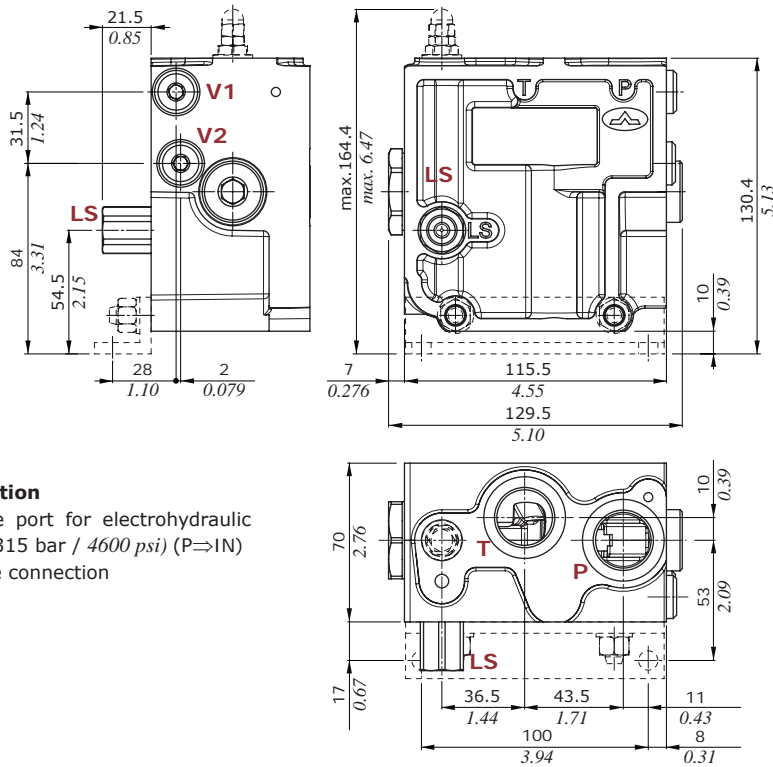
CODE	DESCRIPTION
5KIT130300	Kit for circuit conversion from Open Center to Closed Center
5KIT130310	Kit for circuit conversion from Closed Center to Open Center

NOTE (*): Codes are referred to **BSP** thread.

Inlet section

Dimensions and hydraulic circuit

Example of BN section

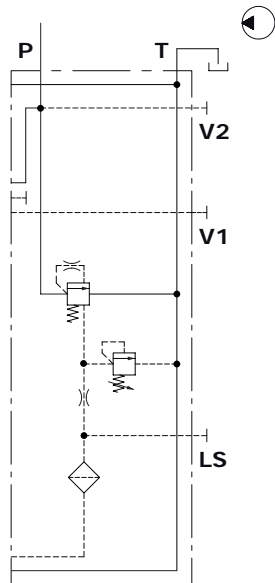


Auxiliary ports specification

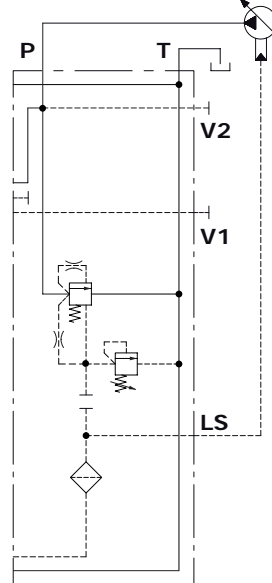
V1 = G1/4 pilot pressure port for electrohydraulic controls feeding (Pmax = 315 bar / 4600 psi) (P⇒IN)

V2 = G1/4 pressure gauge connection

BN11 type

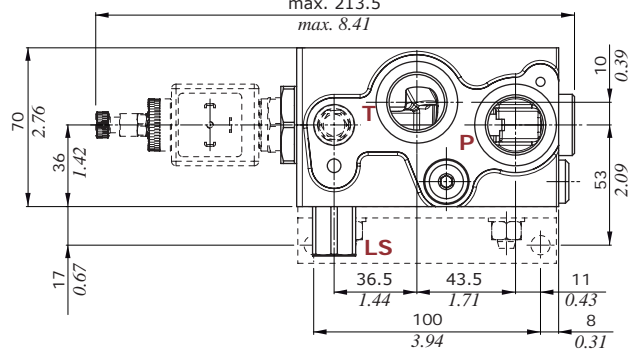
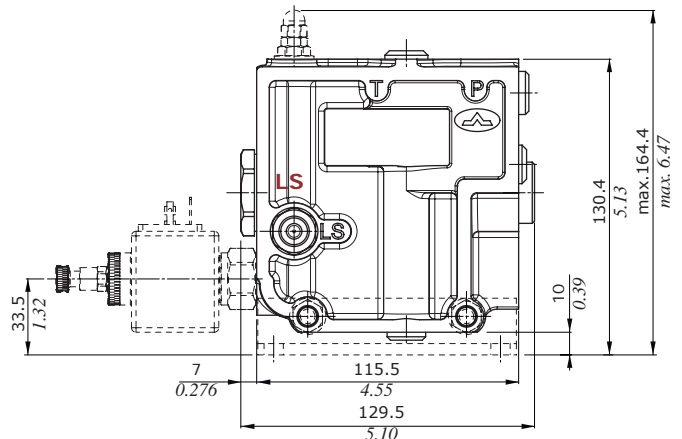
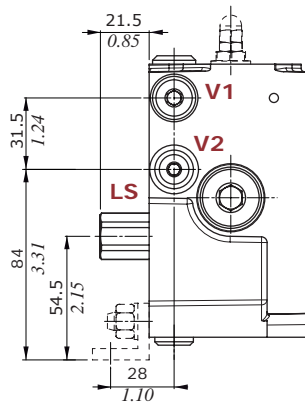


BN21 type



Dimensions and hydraulic circuit

Example of BR section

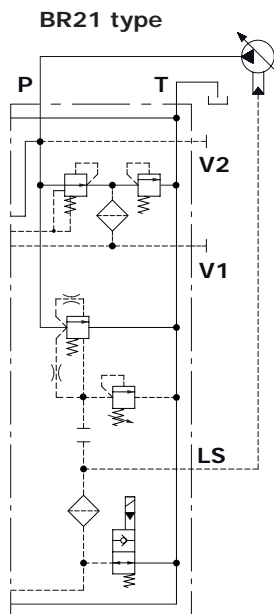
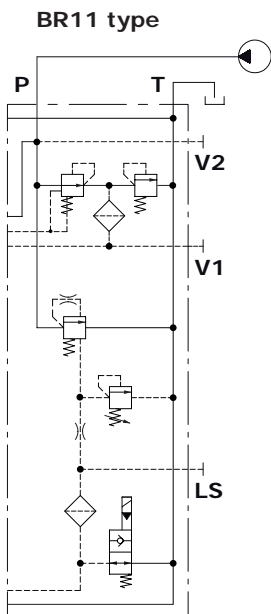


Auxiliary ports specification

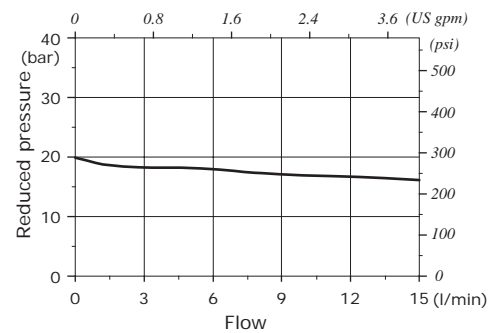
V1 = G1/4 pilot pressure port (Pmax = 30 bar / 435 psi) for hydraulic pilot control valves feeding (P→OUT)

V2 = M14x1.5 pilot pressure port for:

- electrohydraulic controls optional feeding (Pmax = 315 bar / 4600 psi) (P→IN); needs G1/4 joint, code 5GIU519611
- pressure gauge connection; needs G1/4 joint, code 5GIU620330.



Pressure reducing valve diagram
Reduced pressure vs. Flow

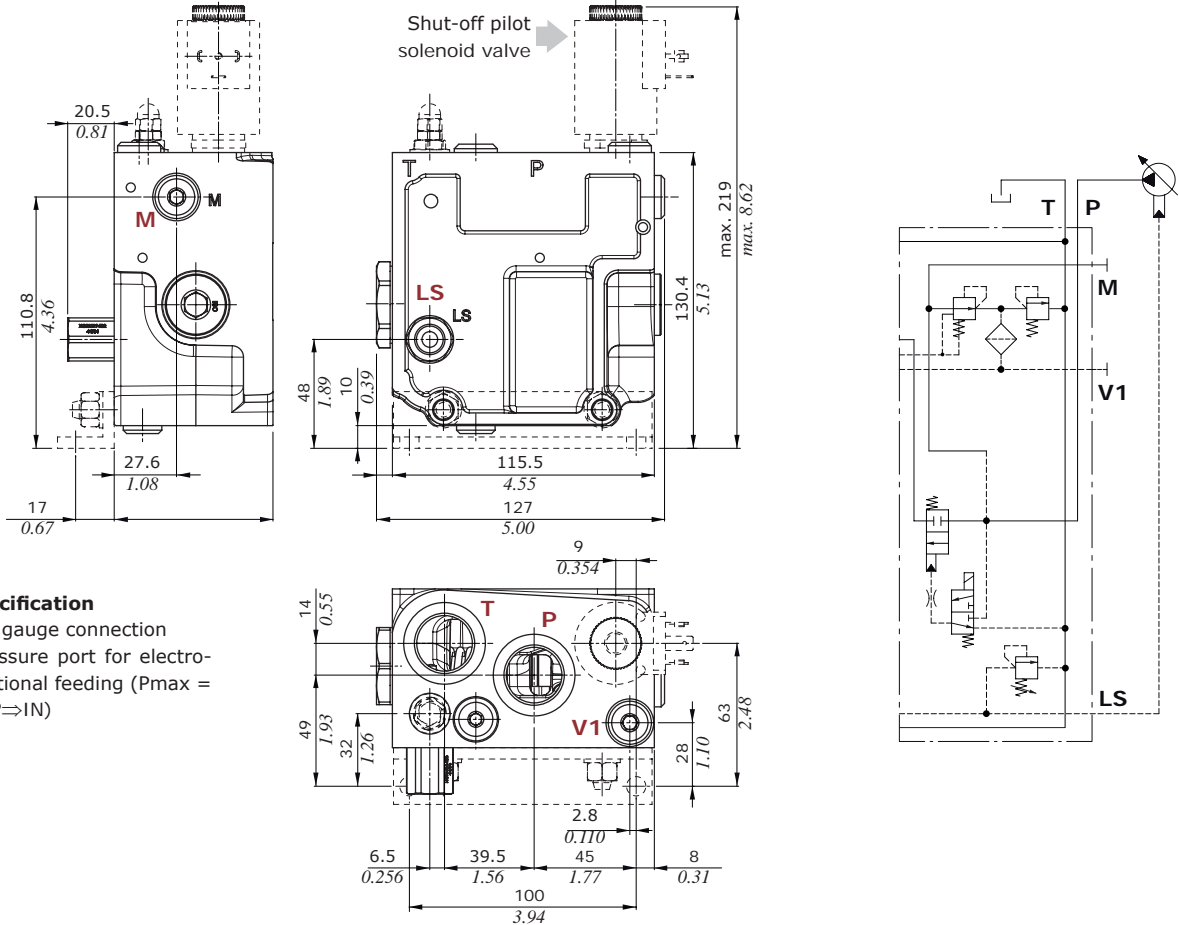


Inlet section

Dimensions and hydraulic circuit

Example of BRSO21 section

For pressure reducing valve features, see page 15

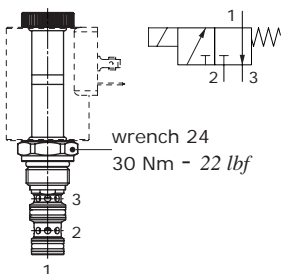


Auxiliary ports specification

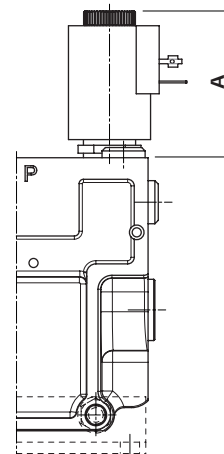
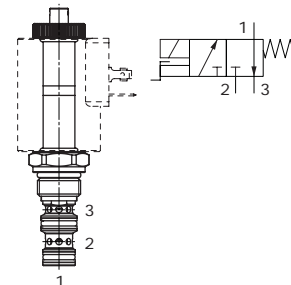
M = G1/4 pressure gauge connection

V1 = G1/4 pilot pressure port for electro-hydraulic controls optional feeding (Pmax = 315 bar / 4600 psi) (P→IN)

Pilot solenoid valve type ELN3 without emergency



Pilot solenoid valve type ELT3 screw type emergency



Features

- Max. flow : 3 l/min - 0.80 US gpm
- Max. pressure : 350 bar - 5100 psi
- Internal leakage : 10 cm³/min @ 210 bar
0.61 in³/min @ 3050 psi

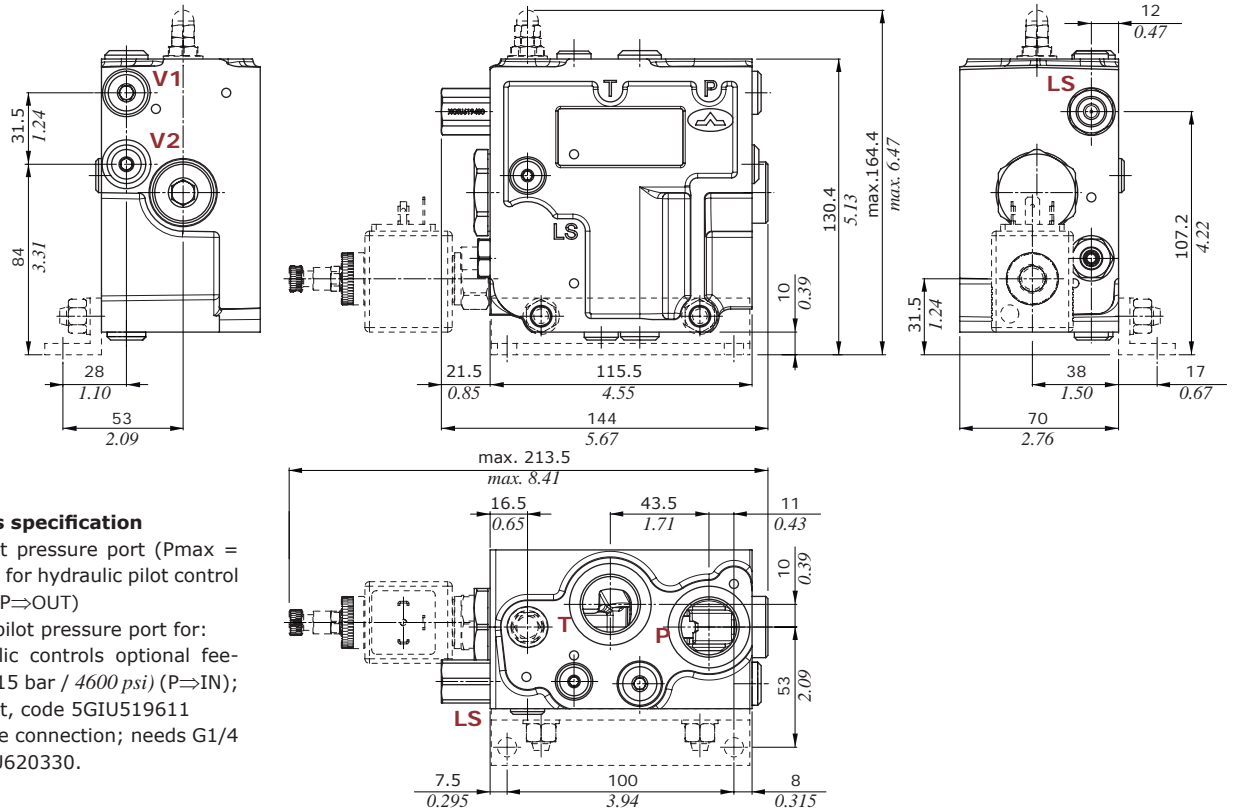
For coil features and options see coil **BT** at page 68.

Valve type	Dim. A	
	mm	in
ELN3	65.5	2.58
ELT3	88.5	3.48

Dimensions and hydraulic circuit

Example of BRS section

For pressure reducing valve features, see page 15

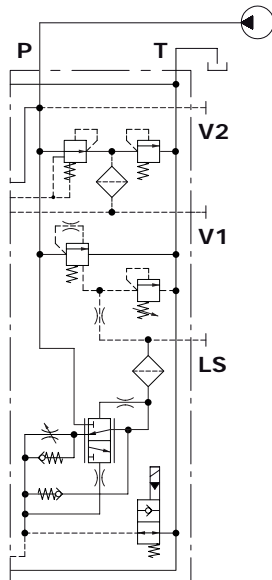


Auxiliary ports specification

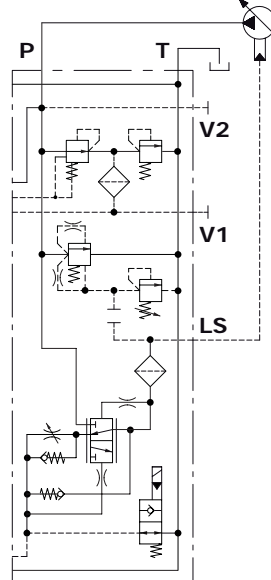
V1 = G1/4 pilot pressure port (Pmax = 30 bar / 435 psi) for hydraulic pilot control valves feeding (P⇒OUT)

V2 = M14x1.5 pilot pressure port for:
 - electrohydraulic controls optional feeding (Pmax = 315 bar / 4600 psi) (P⇒IN); needs G1/4 joint, code 5GIU519611
 - pressure gauge connection; needs G1/4 joint, code 5GIU620330.

BRS011 type



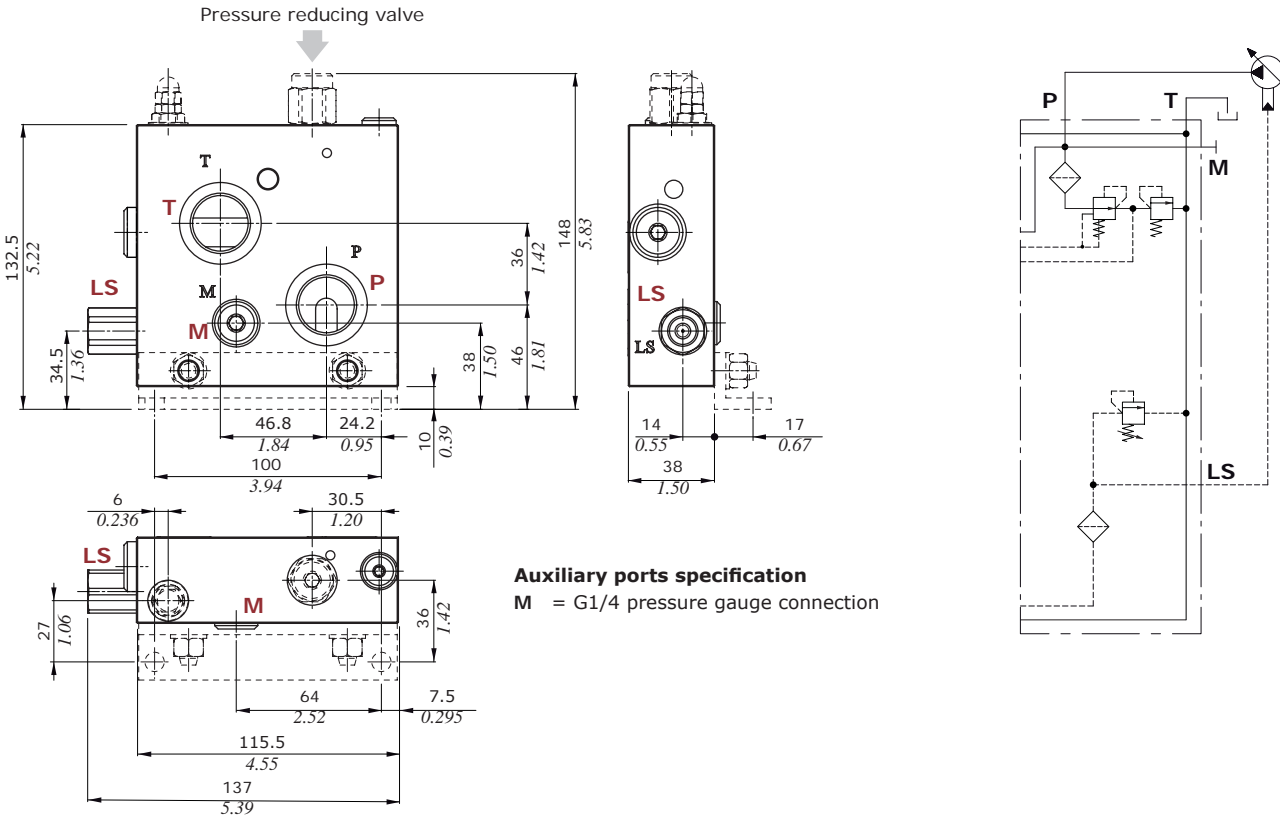
BRS021 type



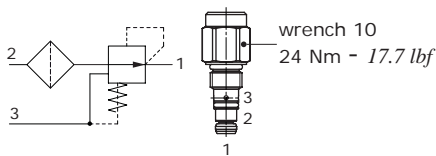
Inlet section

Dimensions and hydraulic circuit

Example of BRS section



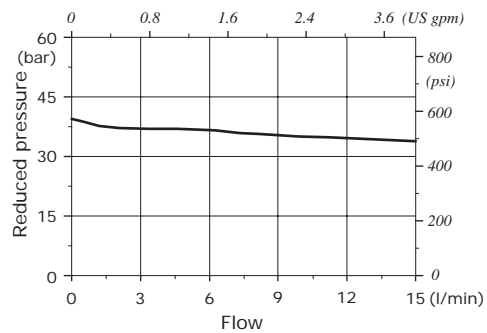
Pressure reducing valve



Features

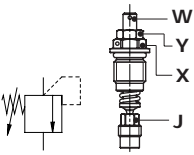
- Reduced press. range . . : from 3.5 to 35 bar
: from 50 to 500 psi
- Max. inlet pressure . . . : 380 bar - 5500 psi
- Nominal flow : 15 l/min - 4 US gpm

Pressure reducing valve diagram Reduced pressure vs. Flow

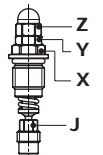


L.S. pressure relief valve

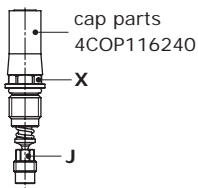
Type LSH
with lock arrangement



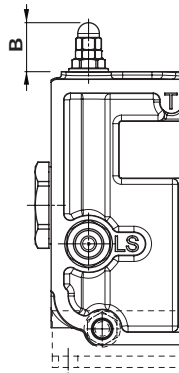
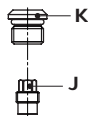
Type LSD
with blind nut



Type LSZ
with anti-tamper cap

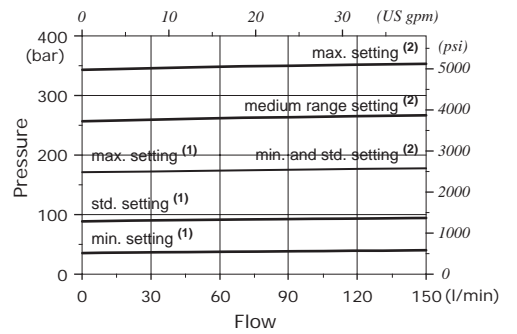


Type ST
valve blanking plug



Pressure vs. flow diagram

(1) = valve range 40-180 bar (580-2600 psi)
(2) = valve range 180-350 bar (2600-5000 psi)

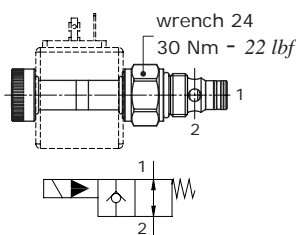


- X = wrench 13 / 42 Nm - 31 lbf
- Y = wrench 10 / 9.8 Nm - 7.2 lbf
- W = allen wrench 3
- Z = wrench 10 / 9.8 Nm - 7.2 lbf
- J = wrench 7 / 24 Nm - 17.7 lbf
- K = allen wrench 5 / 24 Nm - 17.7 lbf

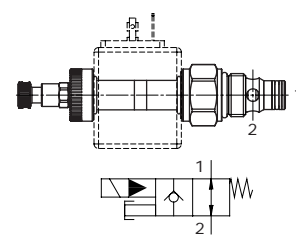
Valve type	Dim. B	
	mm	in
LSD	21.5	0.85
LSH	17	0.67
LSZ	34	1.34

Solenoid operated unloading valve

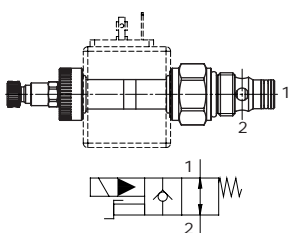
Type ELN: without emergency



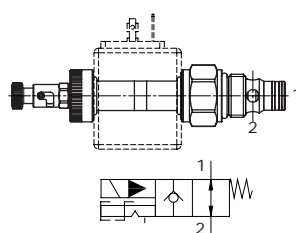
Type ELP: push button type



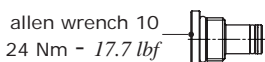
Type ELV: screw type



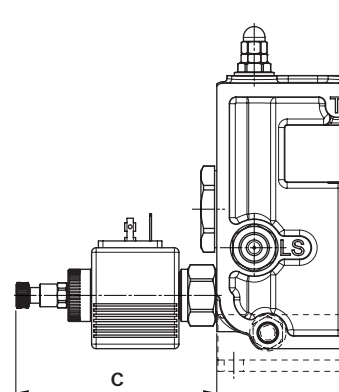
Type ELT: "push & twist" type



LT: valve blanking plug



On BR and BRS section

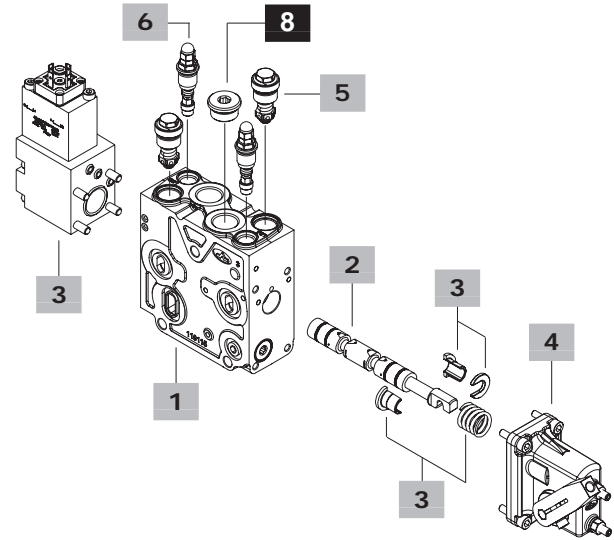
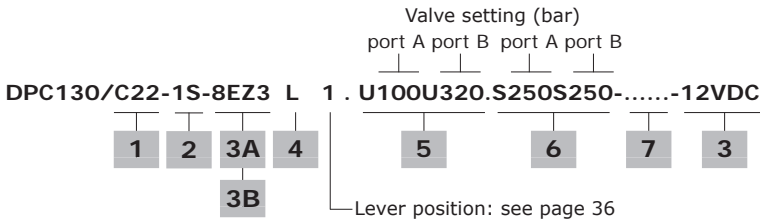


Valve type	Dim. C	
	mm	in
ELN	65.5	2.58
ELP	88.5	3.48
ELV	88.5	3.48
ELT	91	3.58

Features

- Max. flow : 40 l/min - 10.6 US gpm
 - Max. pressure : 380 bar - 5500 psi
 - Internal leakage : 0.25 cm³/min @ 210 bar
0.015 in³/min @ 3050 psi
- For coil features and options see coil **BER** at page 68.

Working and outlet section parts ordering codes



1 Working section kit* page 22

With compensator

TYPE: DPC130/C10	CODE: 5EL6301310
DESCRIPTION: Without valves arrangement	
TYPE: DPC130/C13	CODE: 5EL6301313
DESCRIPTION: As previous with additional upper L.S. port	
TYPE: DPC130/C20	CODE: 5EL6301320
DESCRIPTION: With port valves arrangement	
TYPE: DPC130/C24	CODE: 5EL6301330
DESCRIPTION: As previous with additional upper L.S. port	
TYPE: DPC130/C21	CODE: 5EL6301321
DESCRIPTION: Arranged for port valves and one L.S. relief valve	
TYPE: DPC130/C23	CODE: 5EL6301323
DESCRIPTION: As previous with additional upper L.S. port	
TYPE: DPC200/C22	CODE: 5EL6301322
DESCRIPTION: Arranged for port valves and two L.S. relief valves	
TYPE: DPC130/F10	CODE: 5EL6304310
DESCRIPTION: For floating circuit, without port valves arrangement	
TYPE: DPC130/F20	CODE: 5EL6304320
DESCRIPTION: For floating circuit, with port valves arrangement	
TYPE: DPC130/CM23	CODE: 5EL6301325A
DESCRIPTION: For regenerative circuit, arranged for port valves and one L.S. relief valve	

Without compensator

TYPE: DPC130/D10	CODE: 5EL6302310
DESCRIPTION: Without valves arrangement	
TYPE: DPC130/D20	CODE: 5EL6302320
DESCRIPTION: With port valves arrangement	
TYPE: DPC130/D21	CODE: 5EL6302321
DESCRIPTION: Arranged for port valves and one L.S. relief valve	
TYPE: DPC130/G20	CODE: 5EL6305320
DESCRIPTION: For floating circuit, with port valves arrangement	
TYPE: DPC130/DM23	CODE: 5EL6302350
DESCRIPTION: For regenerative circuit, arranged for port valves and one L.S. relief valve	

Without compensator, with check valve

TYPE: DPC130/CV10	CODE: 5EL6301316
DESCRIPTION: Without valves arrangement	
TYPE: DPC130/CV13	CODE: 5EL6301314
DESCRIPTION: As previous with additional upper L.S. port	
TYPE: DPC130/CV20	CODE: 5EL6301324
DESCRIPTION: With port valves arrangement	
TYPE: DPC130/CV21	CODE: 5EL6301326
DESCRIPTION: Arranged for port valves and one L.S. relief valve	
TYPE: DPC130/CV23	CODE: 5EL6301328
DESCRIPTION: As previous with additional upper L.S. port	
TYPE: DPC200/CV22	CODE: 5EL6301327
DESCRIPTION: Arranged for port valves and two L.S. relief valves	
TYPE: DPC130/FV20	CODE: 5EL6304325
DESCRIPTION: For floating circuit, with port valves arrangement	
TYPE: DPC130/CVM23	CODE: 5EL6301350
DESCRIPTION: For regenerative circuit, arranged for port valves and one L.S. relief valve	

NOTE (*): Codes are referred to **BSP** thread.

2 Spool page 25

Flow is referred to 7 bar (102 psi) stand-by (margin pressure)

Double acting with A and B closed in neutral position

TYPE	CODE	DESCRIPTION
1C	3CU4010005	5 l/min (1.3 US gpm) flow
1D	3CU4010010	10 l/min (2.6 US gpm) flow
1V	3CU4010025	25 l/min (6.6 US gpm) flow
1Q	3CU4010040	40 l/min (10.6 US gpm) flow
1S	3CU4010060	60 l/min (15.9 US gpm) flow
1N	3CU4010080	80 l/min (21.1 US gpm) flow
1P	3CU4010100	100 l/min (26.4 US gpm) flow

Double acting with A and B to tank in neutral position

2C	3CU4024005	5 l/min (1.3 US gpm) flow
2D	3CU4024010	10 l/min (2.6 US gpm) flow
2V	3CU4024025	25 l/min (6.6 US gpm) flow
2Q	3CU4024040	40 l/min (10.6 US gpm) flow
2S	3CU4024060	60 l/min (15.9 US gpm) flow
2N	3CU4024080	80 l/min (21.1 US gpm) flow
2P	3CU4024100	100 l/min (26.4 US gpm) flow

Double acting with A and B partially to tank in neutral position

2HC	3CU4025005	5 l/min (1.3 US gpm) flow
2HD	3CU4025010	10 l/min (2.6 US gpm) flow
2HV	3CU4025025	25 l/min (6.6 US gpm) flow
2HQ	3CU4025040	40 l/min (10.6 US gpm) flow
2HS	3CU4025060	60 l/min (15.9 US gpm) flow
2HN	3CU4025080	80 l/min (21.1 US gpm) flow
2HP	3CU4025100	100 l/min (26.4 US gpm) flow

Single acting on A, B plugged: needs G1/2 plug

3V	3CU4031025	25 l/min (6.6 US gpm) flow
3Q	3CU4031040	40 l/min (10.6 US gpm) flow
3S	3CU4031060	60 l/min (15.9 US gpm) flow
3N	3CU4031080	80 l/min (21.1 US gpm) flow
3P	3CU4031100	100 l/min (26.4 US gpm) flow

Double acting with A and B closed in neutral position, 4

positions, floating in 4th pos. with spool out: needs sections

type F, G or FV, positioner and controls type 13

5V	3CU4041025	25 l/min (6.6 US gpm) flow
5Q	3CU4041040	40 l/min (10.6 US gpm) flow
5S	3CU4041060	60 l/min (15.9 US gpm) flow
5N	3CU4041080	80 l/min (21.1 US gpm) flow

Working and outlet section parts ordering codes

2 Spool (continued) page 25

Double acting with A and B closed in neutral position, 3 positions, regenerative in 3rd pos. with spool out: needs sections type CM, DM or CVM, dedicated controls type 8 with reduced stroke

8F 3CU4033070 50-70 l/min flow (port A-port B)
(13.2-18.5 US gpm)

Double acting with A and B closed in neutral position, 4 positions, regenerative in 4th pos. with spool out: needs sections type CM, DM or CVM, dedicated controls type 13

8Y 3CU4044070 70 l/min (18.5 US gpm) flow

3B Electrohydraulic controls

TYPE CODE DESCRIPTION

Proportional controls without on-board electronic..... page 29

Standard type

8EZ3-12VDC 5V08130780 With ISO4400 connector

8EZ3-24VDC 5V08130781 With ISO4400 connector

8EZ4-12VDC 5V08130880 With flying leads

8EZ4-24VDC 5V08130881 With flying leads

8EZ4D-12VDC 5V08130886 With Deutsch connector

8EZ4D-24VDC 5V08130887 With Deutsch connector

Standard type, for floating circuit (spool type 5)

13EZ3-12VDC 5V13130780 With ISO4400 connector

13EZ3-24VDC 5V13130781 With ISO4400 connector

Standard type, for 3 positions regenerative circuit (spool type 8F)

8EZ3CR-12VDC 5V08130798 With ISO4400 connector

8EZ3CR-24VDC 5V08130799 With ISO4400 connector

Standard type, for 4 positions regenerative circuit (spool type 8Y)

13EZ3-12VDC 5V13130783 With ISO4400 connector

13EZ3-24VDC 5V13130784 With ISO4400 connector

With integrated connectors

8EZ3T-12VDC 5V08130874 With AMP connector

8EZ3T-24VDC 5V08130875 With AMP connector

8EZ34-12VDC 5V08130872 With Deutsch connector

8EZ4-24VDC 5V08130873 With Deutsch connector

Proportional controls with on-board electronic..... page 33

With absolute output signal (0.5-4.5 V)

8ZW3F-12VDC 5V0814090A With flying leads

8ZW3F-24VDC 5V0814091A With flying leads

8ZW3FD-12VDC 5V0814090D With Deutsch connector

8ZW3FD-24VDC 5V0814091D With Deutsch connector

With ratiometric output signal (25%-75% Vbb)

8ZW3P-12VDC 5V08140902 With flying leads

8ZW3P-24VDC 5V08140910 With flying leads

8ZW3PD-12VDC 5V08140905 With Deutsch connector

8ZW3PD-24VDC 5V08140913 With Deutsch connector

With feedback and absolute output signal (0.5-4.5 V)

8ZR4F-12VDC 5V0813090A With flying leads

8ZR4F-24VDC 5V0813091A With flying leads

8ZR4FD-12VDC 5V0813090D With Deutsch connector

8ZR4FD-24VDC 5V0813091D With Deutsch connector

With feedback and ratiometric output signal (25%-75% Vbb)

8ZR4P-12VDC 5V08130902 With flying leads

8ZR4P-24VDC 5V08130910 With flying leads

8ZR4PD-12VDC 5V08130905 With Deutsch connector

8ZR4PD-24VDC 5V08130913 With Deutsch connector

3A "A" side spool control kit page 27

TYPE CODE DESCRIPTION

Mechanical positioners

7FT 5V07130000 With friction and center pos. feeling

8 5V08130000 3 position, spring return to neutral position

13 5V13130000 For floating circuit (spool type 5), 4 pos., detent in 4th position, with spring return to neutral position

Proportional hydraulic controls

81M 5V08130780 Range 5-15 bar (73-218 psi)

4 "B" side spool control kit page 36

TYPE CODE DESCRIPTION

L 5LEV130712 Aluminium lever box

LN 5LEV130701 Aluminium lever box, without lever

LZ 5LEV130731 Aluminium lever box, with anti-tamper screw caps

LG 5LEV130806 Cast iron lever box

5 Port valves page 37

TYPE CODE DESCRIPTION

UT XTAP522442 Valve blanking plug

C 5KIT410000 Anticavitation valve

Fixed setting antishock and anticavitation valves: setting is referred to 10 l/min (2.6 US gpm)

TYPE: **U 100** CODE: 5KIT330 100

└ setting (bar) └ setting (bar)

SETTING:

50 bar (725 psi)	63 bar (914 psi)	80 bar (1150 psi)
100 bar (1450 psi)	110 bar (1590 psi)	125 bar (1800 psi)
140 bar (2050 psi)	150 bar (2150 psi)	160 bar (2300 psi)
175 bar (2550 psi)	190 bar (2750 psi)	200 bar (2900 psi)
210 bar (3050 psi)	230 bar (3350 psi)	240 bar (3500 psi)
250 bar (3600 psi)	260 bar (3750 psi)	270 bar (3900 psi)
280 bar (4050 psi)	290 bar (4200 psi)	300 bar (4350 psi)
310 bar (4500 psi)	320 bar (4650 psi)	340 bar (4950 psi)
360 bar (5200 psi)	400 bar (5800 psi)	420 bar (6100 psi)

6 L.S. port relief valves page 37

Standard setting is referred to 10 l/min - 2.6 US gpm flow.

TYPE CODE DESCRIPTION

LSD XCAR126215 With blind nut, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi

XCAR126213 As previous, range 180-350 bar / 2600-5100 psi, std. setting 180 bar / 2600 psi

LSH XCAR126216 With locked arrangement, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi

XCAR126217 As previous, range 180-350 bar / 2600-5100 psi, std. setting 180 bar / 2600 psi

LSZ 5CAR126221 With anti-tamper cap, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi

5CAR126219 As previous, range 180-350 bar / 2600-5100 psi, std. setting 180 bar / 2600 psi

ST 5KIT126210 Relief valve blanking plug

7 Section threading

Specify only if it is different from BSP standard (see page 5).

8 Plug for single acting spool*

CODE DESCRIPTION

3XTAP727180 G1/2 plug

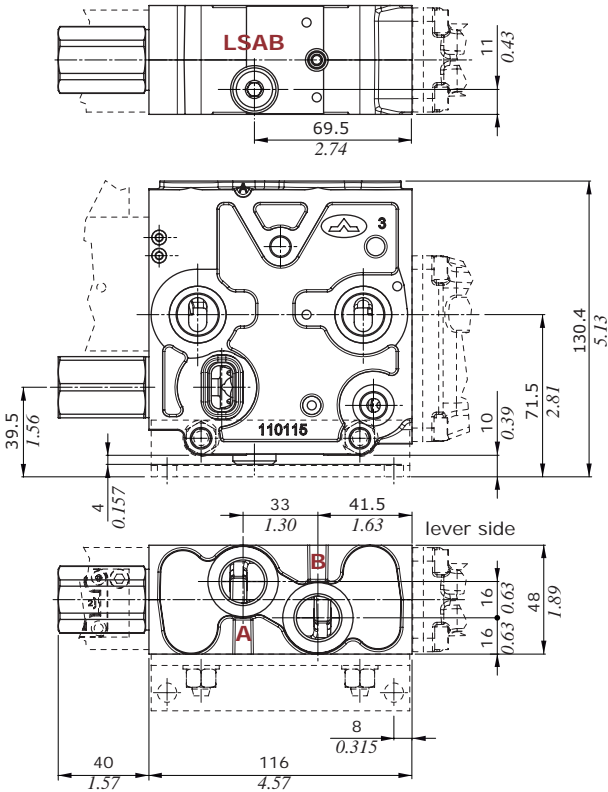
NOTE (*): Codes are referred to **BSP** thread.

Working section

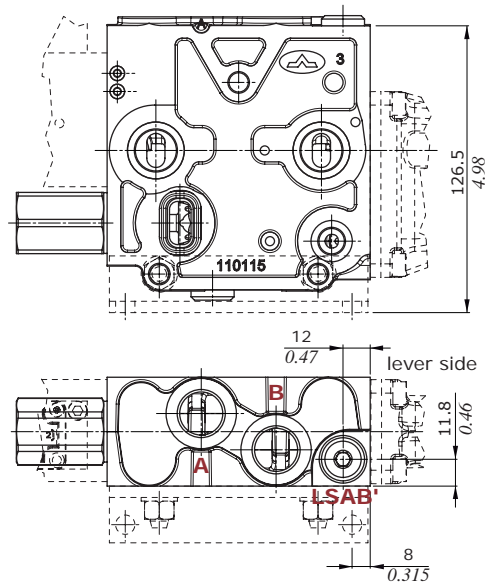
Dimensions and hydraulic circuit

With compensator

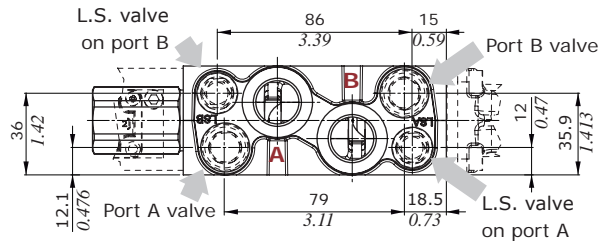
Type C10
without port valves



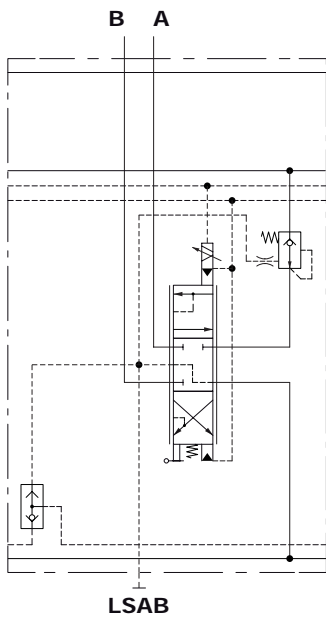
Type C13
without port valves with upper L.S. port



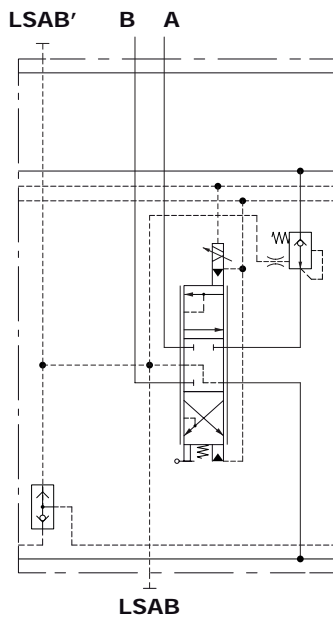
Type C22
with arrangement for port valves and L.S. relief valve



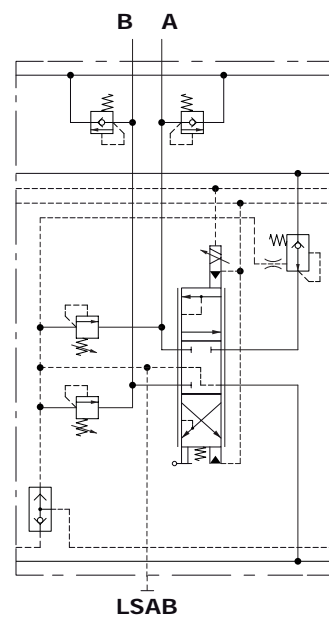
Type C10



Type C13



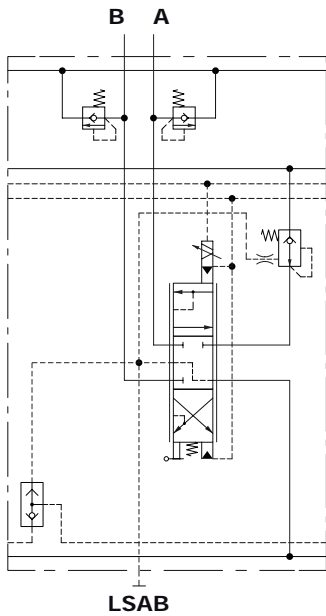
Type C22



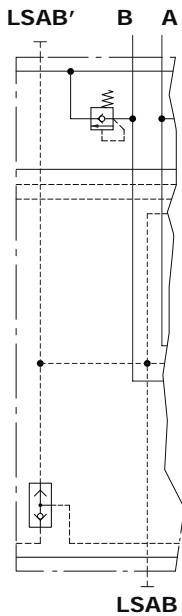
Dimensions and hydraulic circuit

With compensator

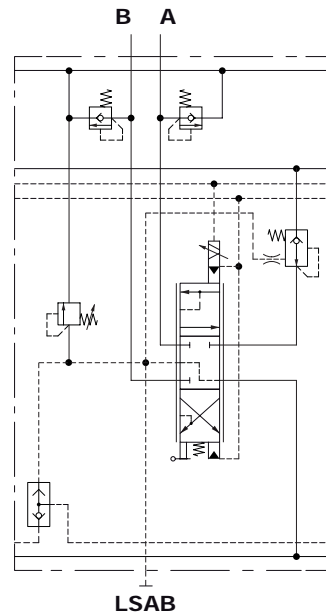
Type C20
with port valves arrangement



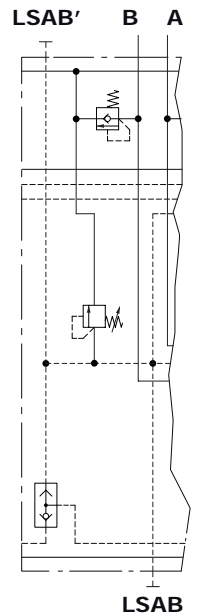
Type C24
As type C20 with upper L.S. port



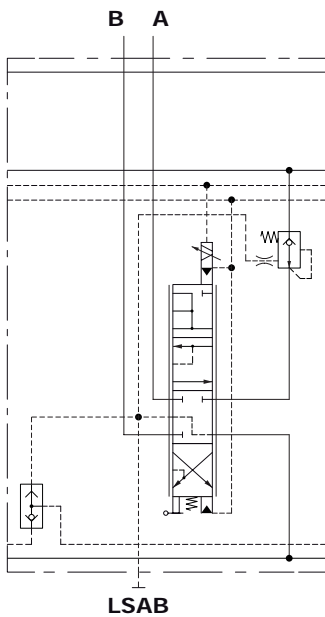
Type C21
with arrangement for port valves and one L.S. relief valve



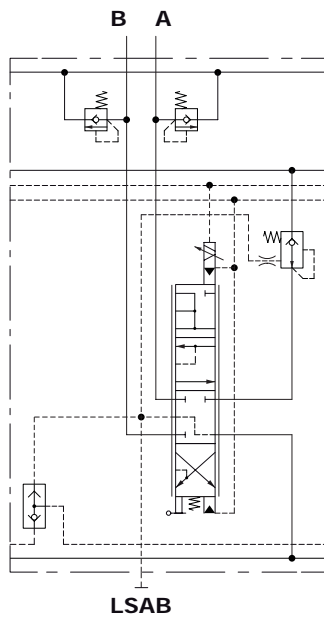
Type C23
As type C21 with upper L.S. port



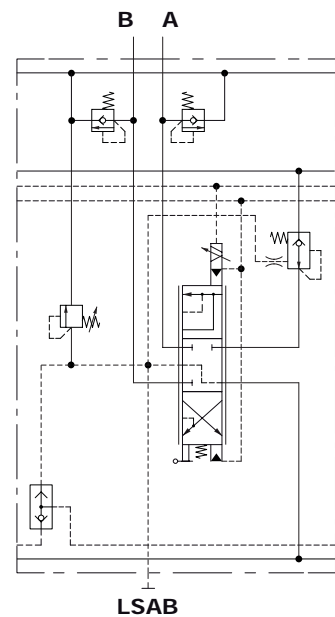
Type F10
for floating circuit without port valves arrangement



Type F20
for floating circuit with port valves arrangement



Type CM23
for regenerative circuit with arrangement for port valves and one L.S. relief valve

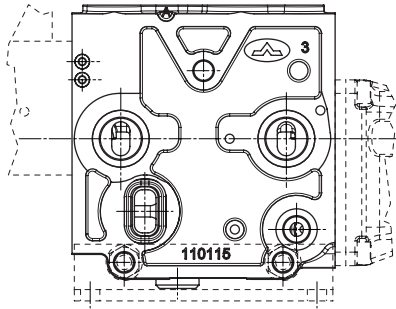


Working section

Dimensions and hydraulic circuit

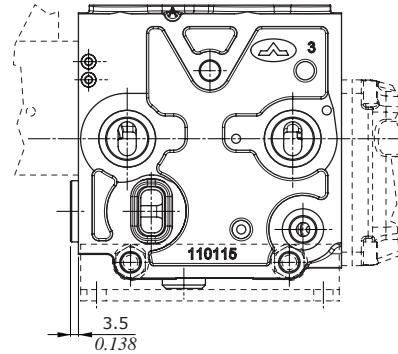
Without compensator

Dimensions are the same of types with compensator.
See page 20 for section configuration list, and pages 22-23 for circuit representation.



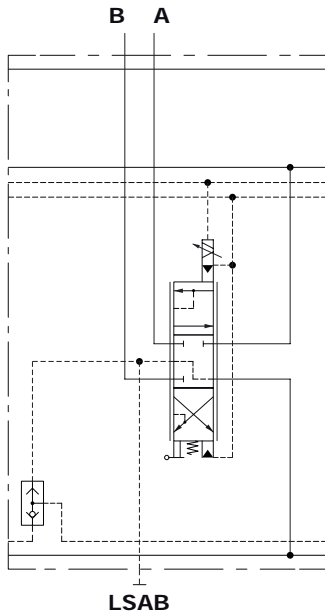
Without compensator, with check valve

Dimensions are the same of types with compensator.
See page 20 for section configuration list, and pages 22-23 for circuit representation.



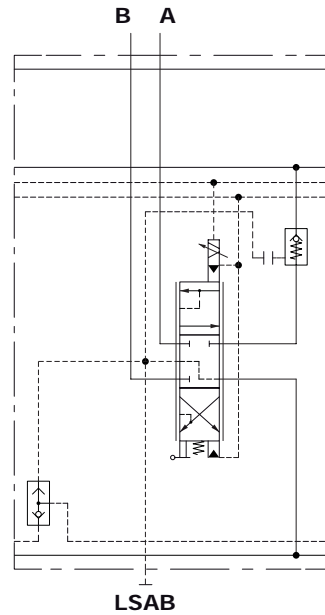
Type D10

without port valves arrangement



Type CV10

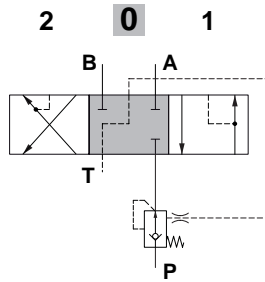
without port valves arrangement



Spools

Spool type 1

A, B closed in neutral position

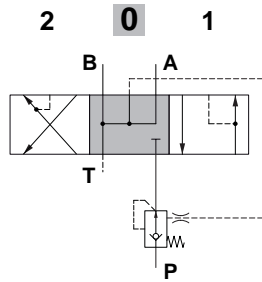


Spool stroke

position 1: + 7 mm (+ 0.28 in)
position 2: - 7 mm (- 0.28 in)

Spool type 2

A, B open to tank in neutral pos.

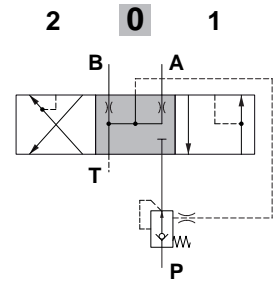


Spool stroke

position 1: + 7 mm (+ 0.28 in)
position 2: - 7 mm (- 0.28 in)

Spool type 2H

A, B partially to tank in neutral pos.

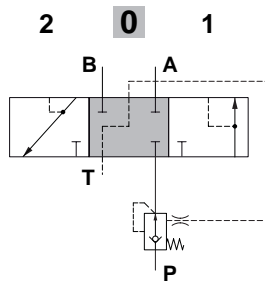


Spool stroke

position 1: + 7 mm (+ 0.28 in)
position 2: - 7 mm (- 0.28 in)

Spool type 3

single acting on A

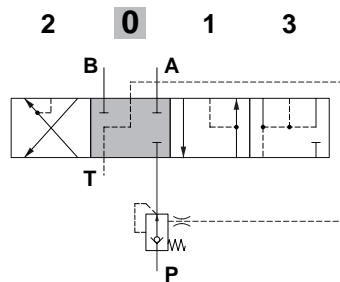


Spool stroke

position 1: + 7 mm (+ 0.28 in)
position 2: - 7 mm (- 0.28 in)

Spool type 5

floating in 4th position (pos.3)

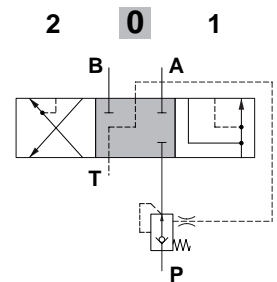


Spool stroke

position 1: + 7 mm (+ 0.28 in)
position 2: - 7 mm (- 0.28 in)
position 3: + 12 mm (+ 0.47 in)

Spool type 8F

regenerative in 2nd position (pos.1)

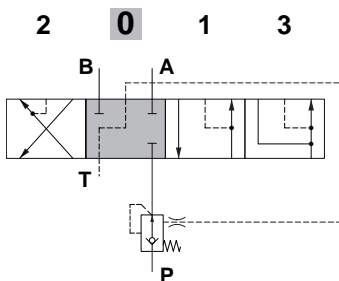


Spool stroke

position 1: + 6 mm (+ 0.24 in)
position 2: - 6 mm (- 0.24 in)

Spool type 8Y

regenerative in 4th position (pos.3)



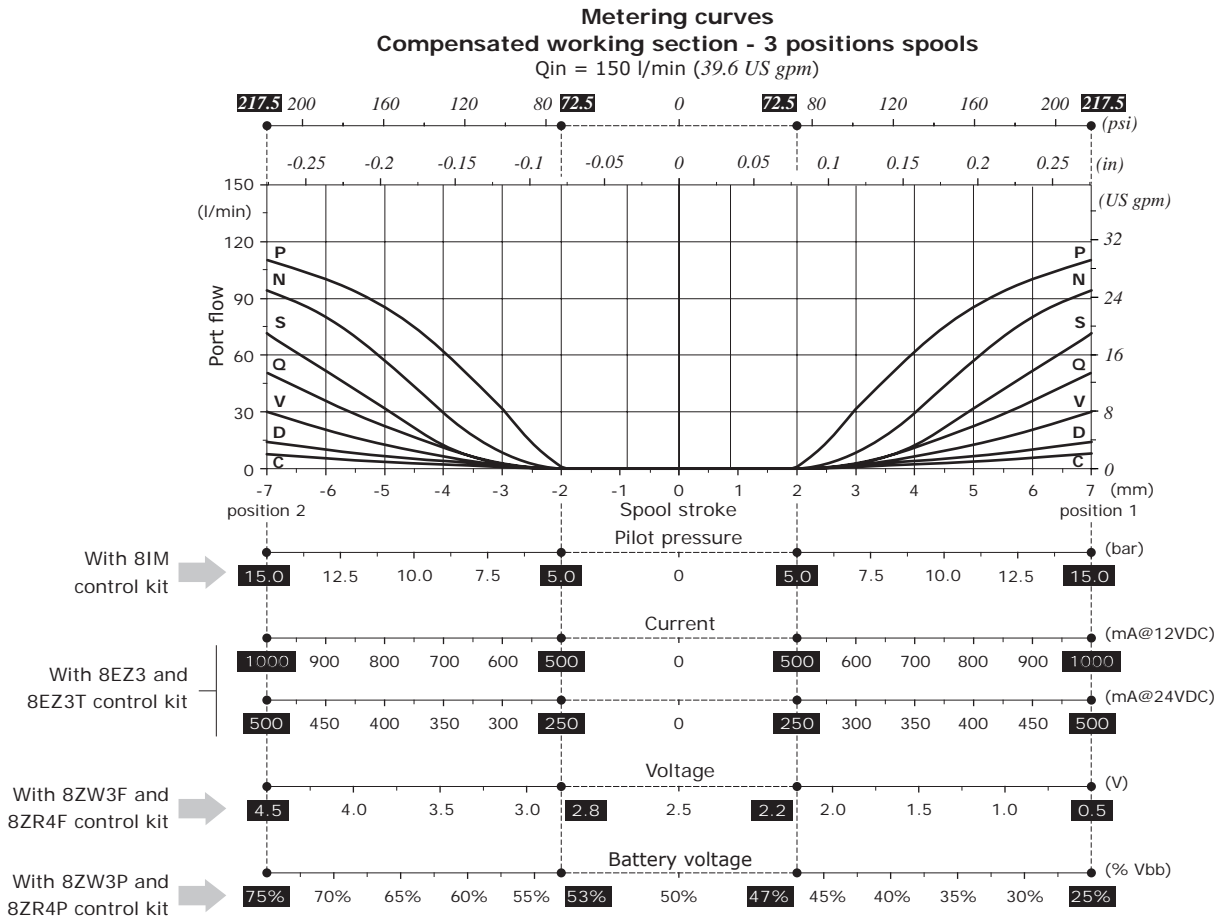
Spool stroke

position 1: + 4.5 mm (+ 0.18 in)
position 2: - 4.2 mm (- 0.17 in)
position 3: + 7.8 mm (+ 0.31 in)

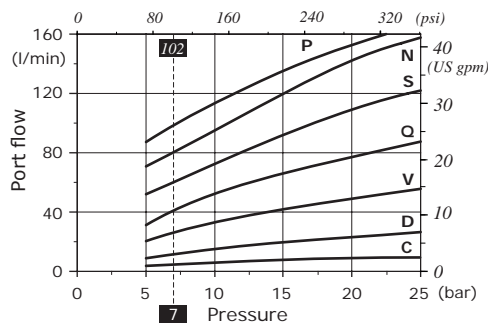
Working section

Spools

Following curves are detected with standard spools, connecting P⇒A⇒B⇒T and P⇒B⇒A⇒T ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.



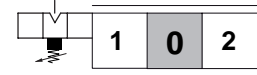
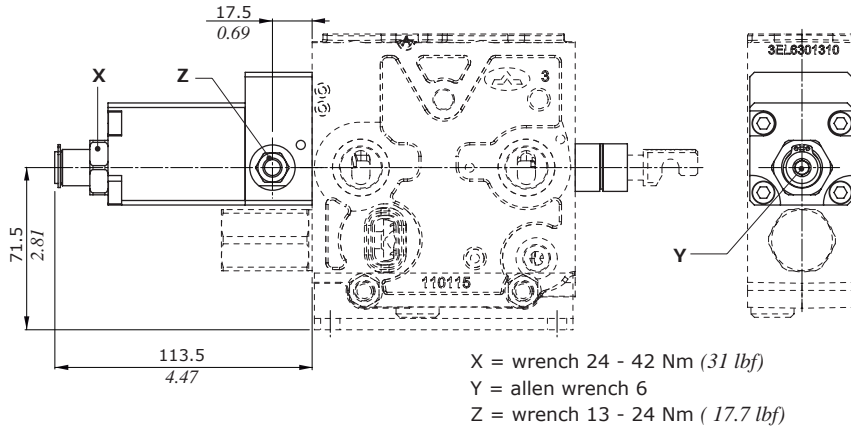
Non-compensated working section
Spool flow vs. Stand-by pressure
(margin pressure)



- Spool nominal flow @ 7 bar (102 psi) stand-by (margin pressure)**
- C = 5 l/min (1.3 US gpm)
 - D = 10 l/min (2.6 US gpm)
 - V = 25 l/min (6.6 US gpm)
 - Q = 40 l/min (10.6 US gpm)
 - S = 60 l/min (15.9 US gpm)
 - N = 80 l/min (21.1 US gpm)
 - P = 100 l/min (26.4 US gpm)

"A" side spool control kit

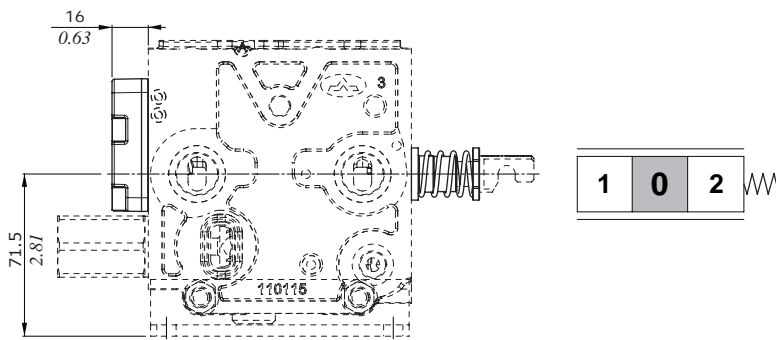
With friction and center position feeling: type 7FT



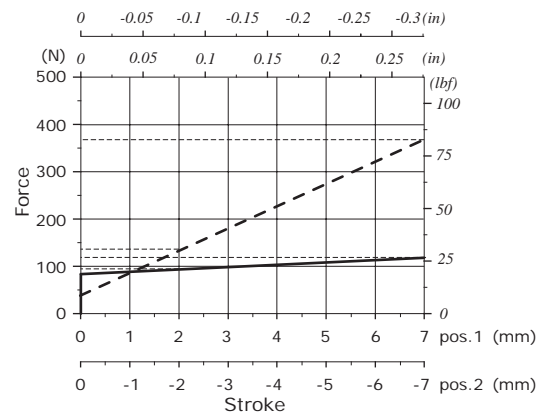
Features

- Friction load adjusting . . . : 20-150 N (4.5-34 lbf)
- Friction load std. setting . . : 100 N (22.5 lbf)
- Center tap (more than load) : 100 N (22.5 lbf)

With spring return to neutral position: type 8



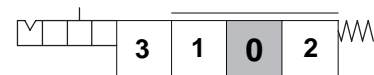
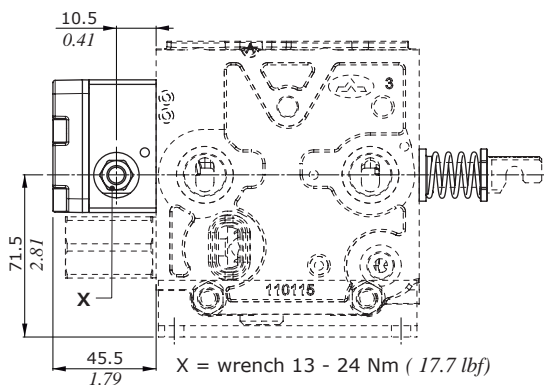
Force vs. Stroke diagram



- = 93.4 N @ 2 mm (21 lbf @ 0.079 in)
 118 N @ 7 mm (26.5 lbf @ 0.28 in)
- - = 132 N @ 2 mm (29.6 lbf @ 0.079 in)
 368 N @ 7 mm (82.7 lbf @ 0.28 in)

With detent in 4th position (pos.3), for floating circuit: type 13

Need working sections type F, G or FV and floating circuit spools type 5.



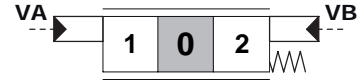
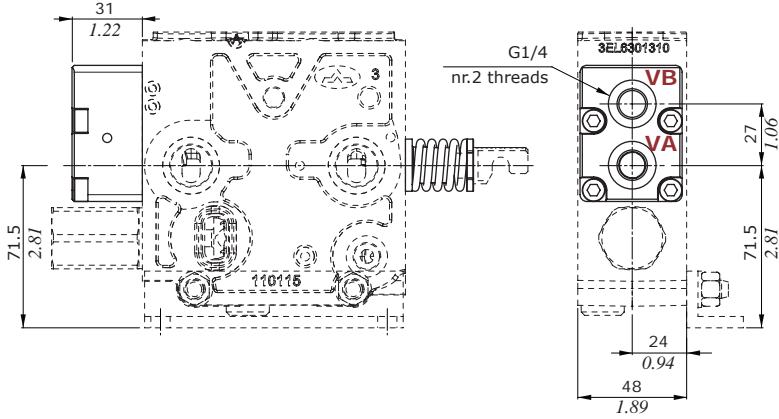
Features

- Detent force (±10%) : 310 N (70 lbf)
- Release force (±10%) : 110 N (24.7 lbf)

Working section

"A" side spool control kit

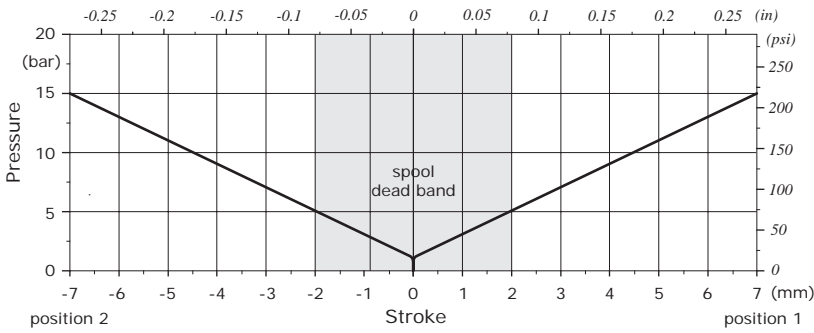
Proportional hydraulic controls



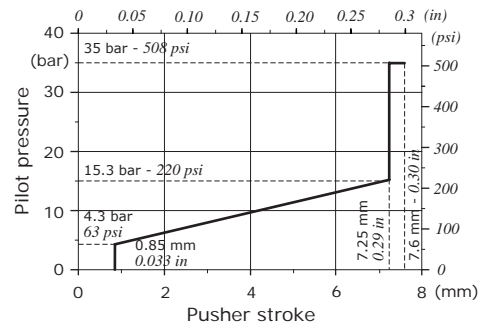
Features

Max. pressure.: 50 bar (725 psi)

Stroke vs. Pressure diagram



Suggested pressure control curve: type 020



Electrohydraulic controls: without on-board electronic

Following specifications are measured with:

- mineral oil of 46 mm²/s - 46 cSt viscosity at 40°C - 104°F temperature,
- 20°C - 60°F environmental temperature,
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication,
- 12 VDC and 24 VDC nominal voltage with tolerance ± 10%.

Specifications	Standard spool control type		Regenerative spool control type		Floating spool control type	
	8EZ3	8EZ3T	8EZ3CR	(8Y)13EZ3	13EZ3	
Electric specifications						
Coil impedance	12 VDC	6.7 Ω	4.7 Ω	6.7 Ω	6.7 Ω	6.7 Ω
	24 VDC	24.7 Ω	20.8 Ω	24.7 Ω	24.7 Ω	24.7 Ω
Max. operating current	12 VDC	1.79 A	1.50 A	1.79 A	1.79 A	1.79 A
	24 VDC	0.97 A	0.75 A	0.97 A	0.97 A	0.97 A
No load current consumption		-	-	-	-	-
Hysteresis max. ⁽¹⁾ external drain		10%	10%	10%	10%	10%
Time response	from 0 ⇒ 100% and from 100% ⇒ 0 of stroke	< 150 ms	< 150 ms	< 150 ms	< 150 ms	< 150 ms
Min. flow control signal	12 VDC	500 mA	500 mA	560 mA	560 mA	220 mA
	24 VDC	250 mA	250 mA	280 mA	280 mA	110 mA
Max. flow control signal	12 VDC	1000 mA	1000 mA	800 mA	800 mA	560 mA
	24 VDC	500 mA	500 mA	400 mA	400 mA	280 mA
Min. Regenerative flow control signal	12 VDC	-	-	-	1100 mA	-
	24 VDC	-	-	-	550 mA	-
Max. Floating/Regenerative flow control signal	12 VDC	-	-	-	1300 mA	900 mA
	24 VDC	-	-	-	650 mA	450 mA
Dither frequency	high frequency	150 Hz (200 mA)	100 Hz (200 mA)	150 Hz (200 mA)		
Insertion		100%		100%		
Coil insulation		Class F (155°C - 311°F)	Class H (180°C - 356°F)	Class F (155°C - 311°F)		
Connector type		ISO4400 Flying leads Deutsch DTM	AMP JPT Deutsch DT	ISO4400		
Weather protection (connector)		IP65 (type ISO4400) IP69K (type DTM)	IP65 (type JPT) IP69K (type DT)	IP65		
Hydraulic specifications						
Max. pressure		50 bar (725 psi)		50 bar (725 psi)		
Max. back pressure		2.5 bar (36 psi)		2.5 bar (36 psi)		

Note (1) For the calculation rules see "Appendix A" on page 71.

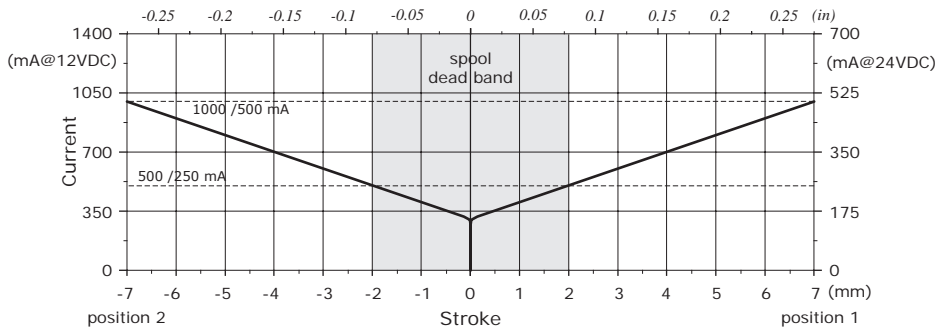
Listed electrohydraulic controls need CED100X or CED400X electronic control unit; for information contact Sales Department.

Working section

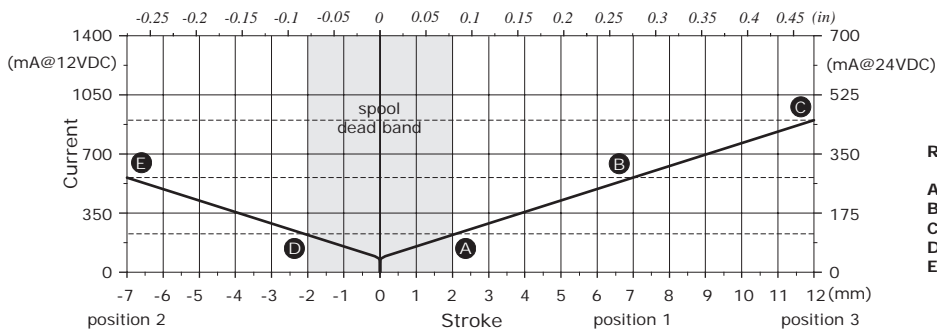
Electrohydraulic controls: without on-board electronic

Spool stroke vs. pilot current diagrams

Types 8EZ3 - 8EZ4 - 8EZ4D - 8EZ3T

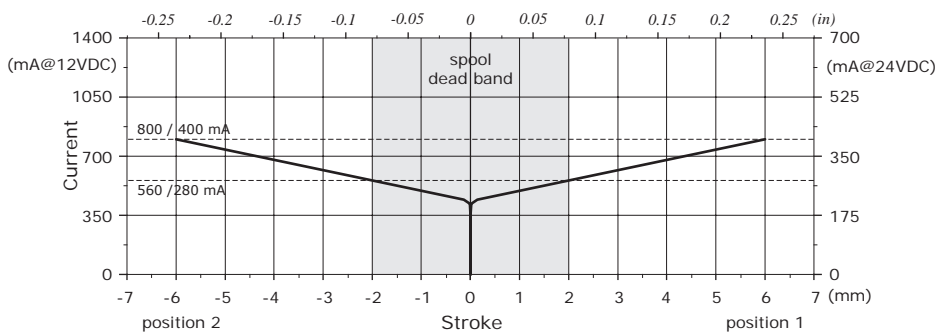


Types 13EZ3 - 13EZ4: for floating circuit

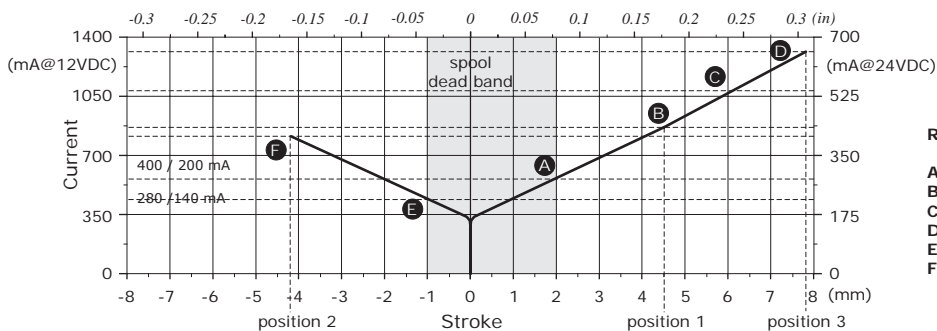


Ref.	Current (mA)		Stroke mm (in)
	12VDC	24VDC	
A	220	110	2 (0.079)
B	560	280	7 (0.276)
C	900	450	12 (0.472)
D	220	110	-2 (-0.079)
E	560	280	-7 (-0.276)

Type 8EZ3CR: for regenerative circuit



Type (8Y)13EZ3: for regenerative circuit



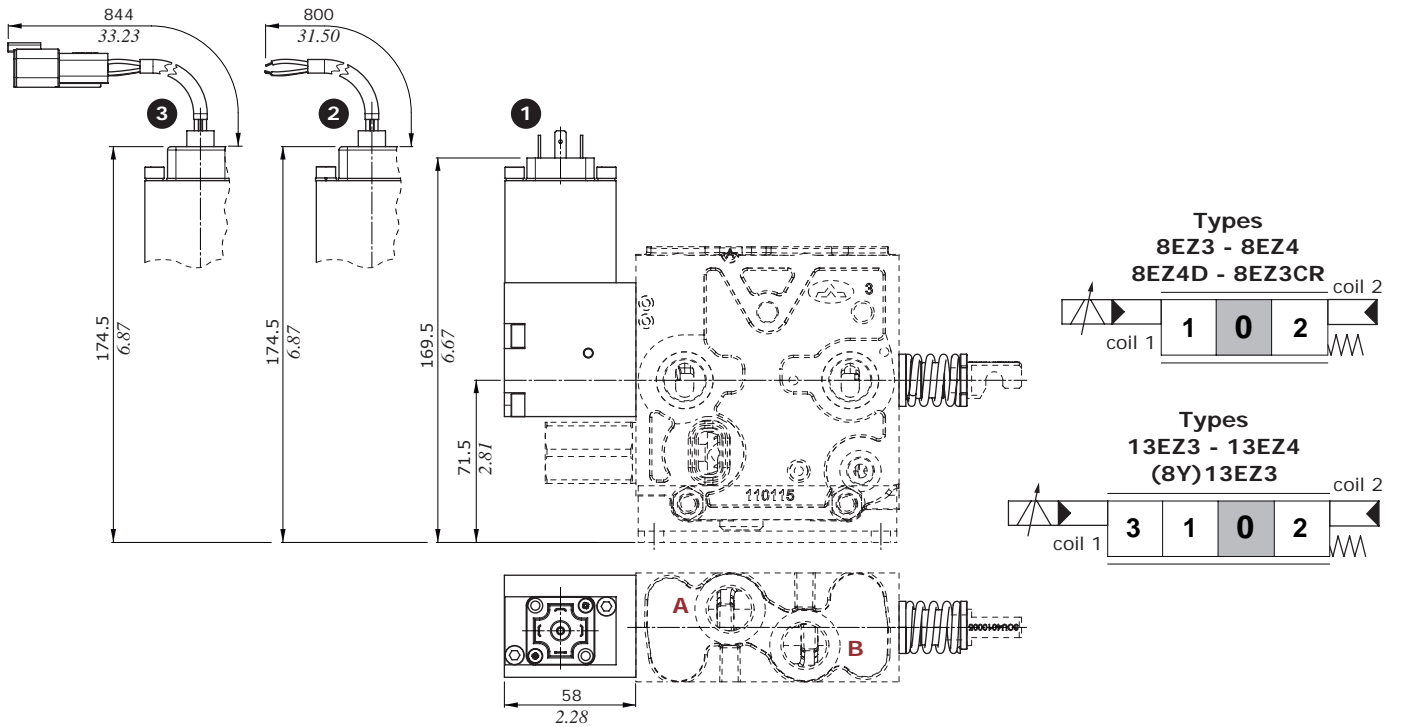
Ref.	Current (mA)		Stroke mm (in)
	12VDC	24VDC	
A	560	280	2 (0.079)
B	850	425	4.5 (0.177)
C	1100	550	6 (0.236)
D	1300	650	7.8 (0.307)
E	440	210	-1 (-0.039)
F	800	405	-4.2 (-0.165)

Electrohydraulic controls: without on-board electronic

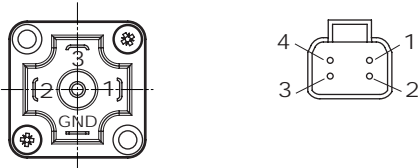
Proportional controls, types 8EZ - 13EZ

Control Types

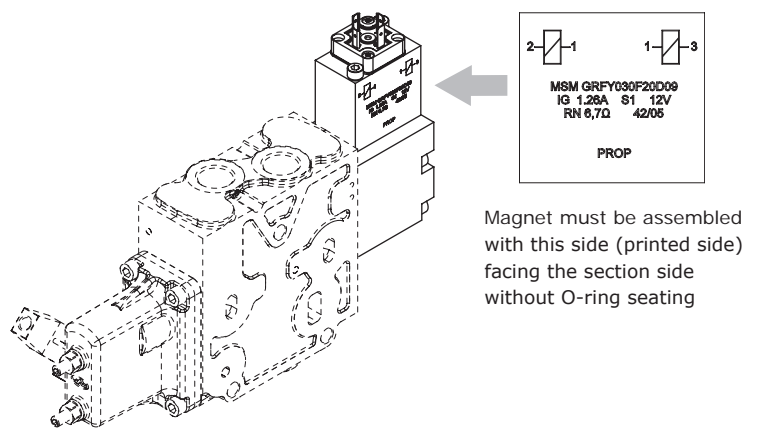
- 1 : With ISO4400 connector - mating connector code: 2X1001030
- 2 : With flying leads
- 3 : With Deutsch DTM04 connector - mating connector Deutsch DTM06 code: 5CON140025



ISO4400 connector Deutsch DTM04 connector



Connectors pin	Wire colour	Function
1	blue	common (-)
2	red	Coil 2 - Port B
3	green	Coil 1 - Port A
4	-	Plugged



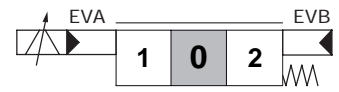
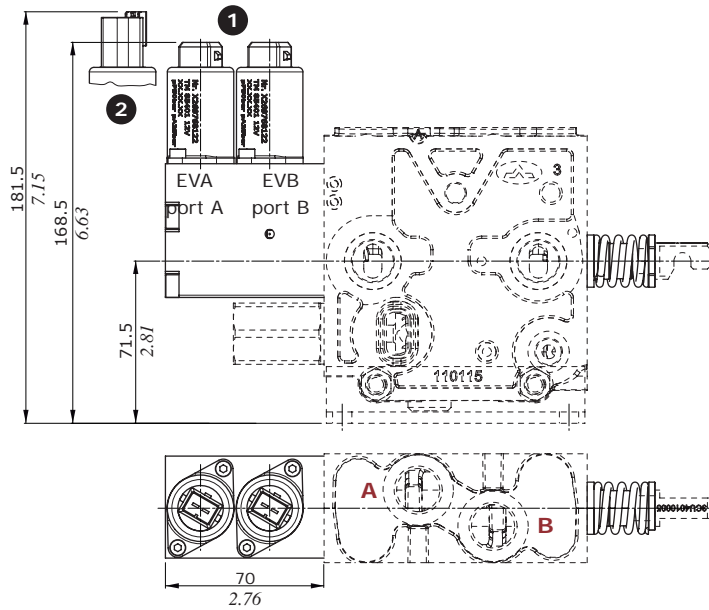
Working section

Electrohydraulic controls: without on-board electronic

Proportional control type 8EZ3T

Control Types

- 1 : With AMP JPT connector - mating connector AMP JPT, code: 5CON003
- 2 : With Deutsch DT04 connector - mating connector Deutsch DT06-2S code: 5CON140031



Electrohydraulic controls: with on-board electronic

Following specifications are measured with:

- mineral oil of 46 mm²/s - 46 cSt viscosity at 40°C - 104°F temperature,
- 20°C - 60°F environmental temperature,
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication,
- 12 VDC and 24 VDC nominal voltage with tolerance ± 10%.

Specifications		Spool control type			
		8ZW3F	8ZW3P	8ZR4F	8ZR4P
Electric specifications					
Coil impedance	12 VDC	-	-	-	-
	24 VDC	-	-	-	-
Max. operating current	12 VDC	-	-	-	-
	24 VDC	-	-	-	-
No load current consumption		< 150 mA	< 150 mA	< 150 mA	< 150 mA
Hysteresis max. ⁽¹⁾	external drain	10%	10%	< 1%	< 1%
Time response	from 0 ⇒ 100% and from 100% ⇒ 0 of stroke	< 150 ms	< 150 ms	< 150 ms	< 150 ms
Min. flow control signal	12 VDC	2.2 V (port A)	47% (port A)	2.2 V (port A)	47% (port A)
	24 VDC	2.7 V (port B)	53% (port B)	2.7 V (port B)	53% (port B)
Max. flow control signal	12 VDC	0.5 V (port A)	25% (port A)	0.5 V (port A)	25% (port A)
	24 VDC	4.5 V (port B)	75% (port B)	4.5 V (port B)	75% (port B)
Float flow control signal	12 VDC	-	-	-	-
	24 VDC	-	-	-	-
Dither frequency	high frequency	-	-	-	-
Insertion		100%		100%	
Coil insulation		Class F (155°C - 311°F)		Class F (155°C - 311°F)	
Connector type		Flying leads - Deutsch DTM		Flying leads - Deutsch DTM	
Weather protection (connector)		IP69K (type DTM)		IP69K (type DTM)	
Hydraulic specifications					
Max. pressure		50 bar (725 psi)		50 bar (725 psi)	
Max. back pressure		2.5 bar (36 psi)		2.5 bar (36 psi)	

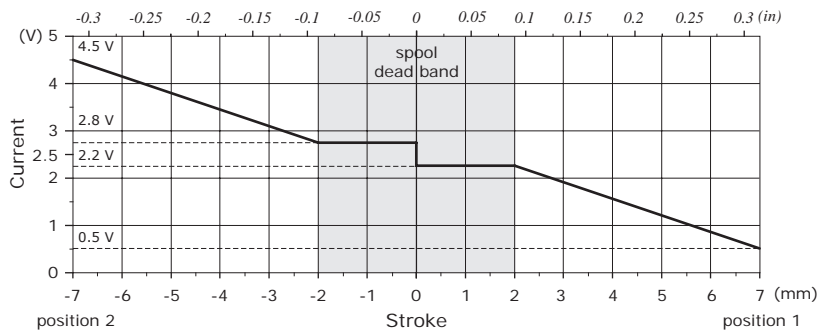
Note (1) For the calculation rules see "Appendix A" on page 71.

Working section

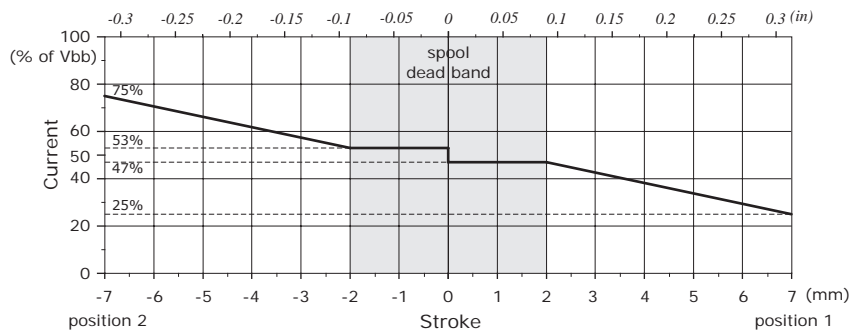
Electrohydraulic controls: with on-board electronic

Spool stroke vs. pilot current diagrams

Types 8ZW3F - 8ZR4F



Types 8ZW3P - 8ZR4P

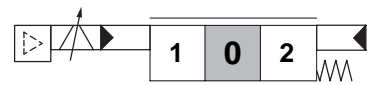
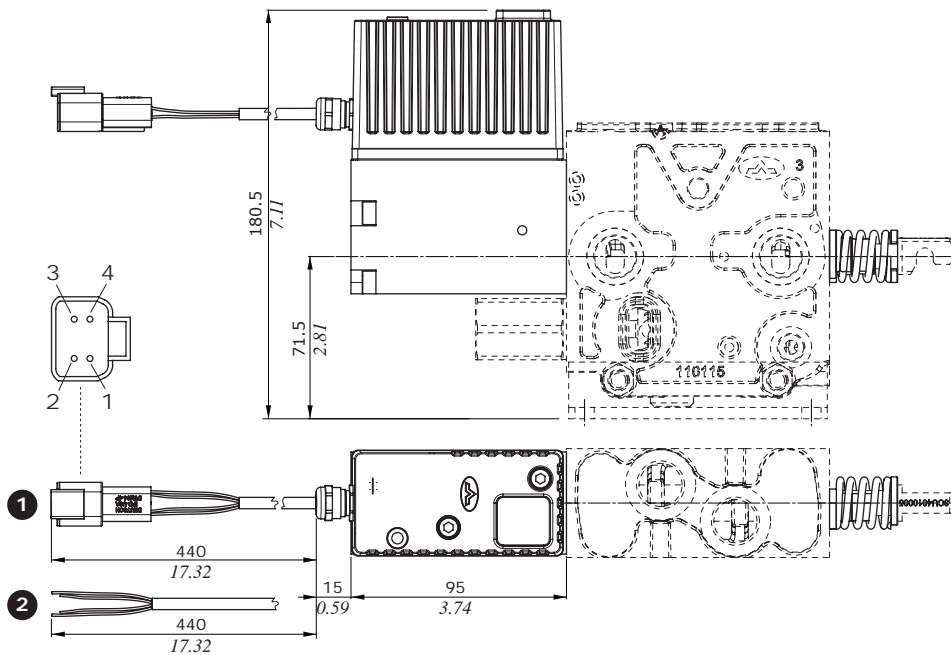


Electrohydraulic controls: with on-board electronic

Proportional controls type 8ZW3 (all configurations)

Control Types

- 1 : With Deutsch DTM04 connector - mating connector Deutsch DTM06 code: 5CON140025
- 2 : With flying leads

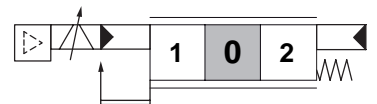
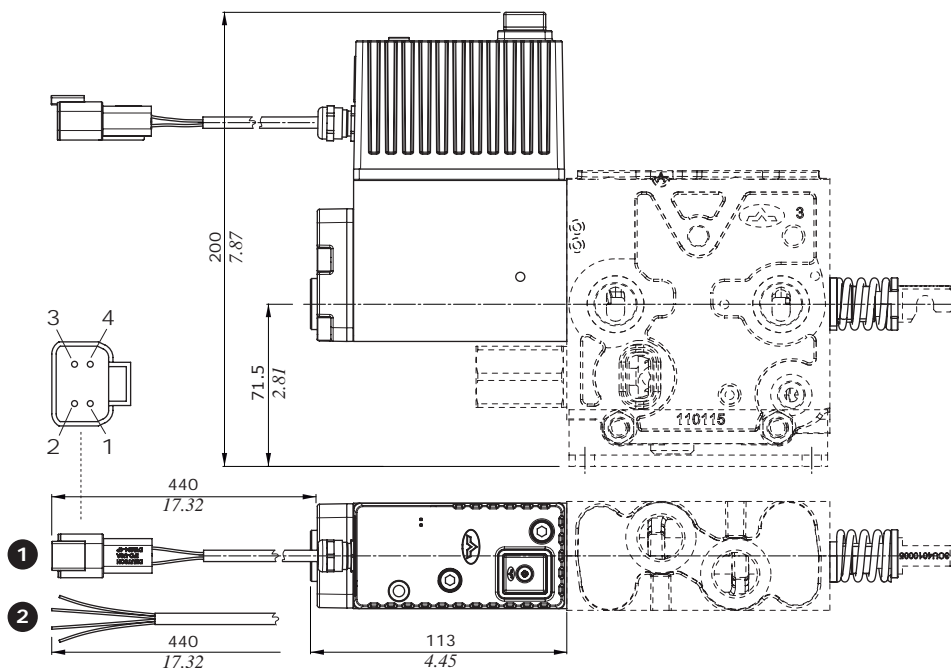


Pin	Wire colour	Function
1	white	RS232 RX joystick
2	brown	Vbb
3	yellow	GND
4	green	RS232 TX

Proportional controls type 8ZR4 with feedback (all configurations)

Control Types

- 1 : With Deutsch DTM04 connector - mating connector Deutsch DTM06 code: 5CON140025
- 2 : With flying leads

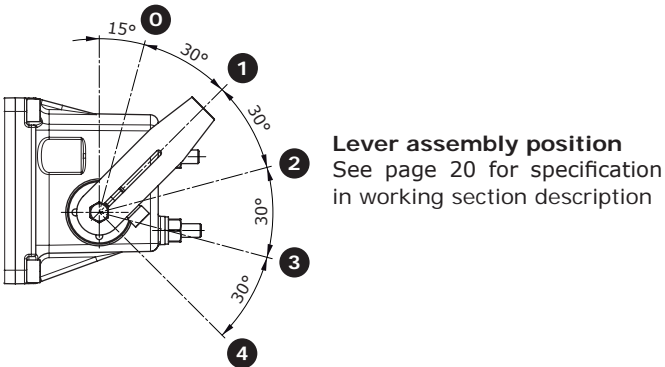
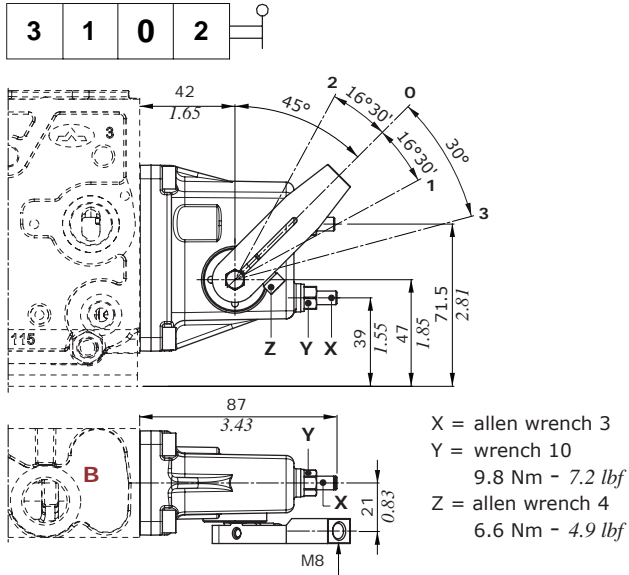


Pin	Wire colour	Function
1	white	Joystick
2	brown	Vbb
3	yellow	GND
4	green	Alarm

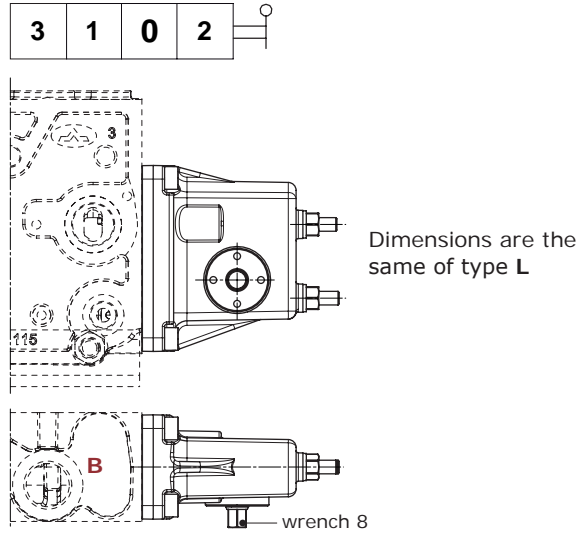
Working section

"B" side spool control kit

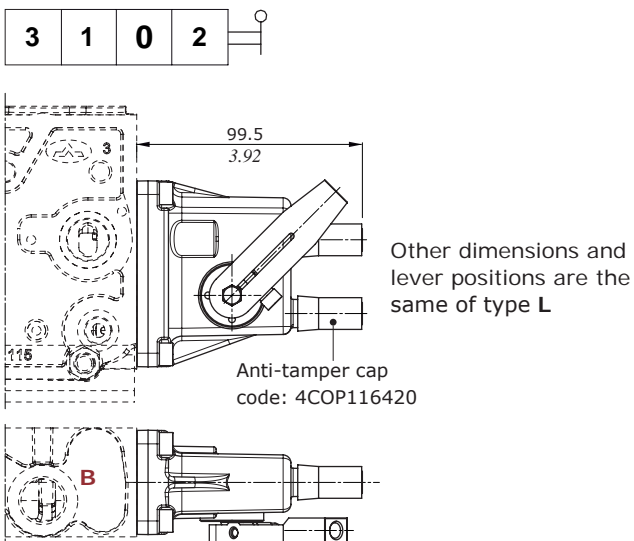
Aluminium lever box; type L



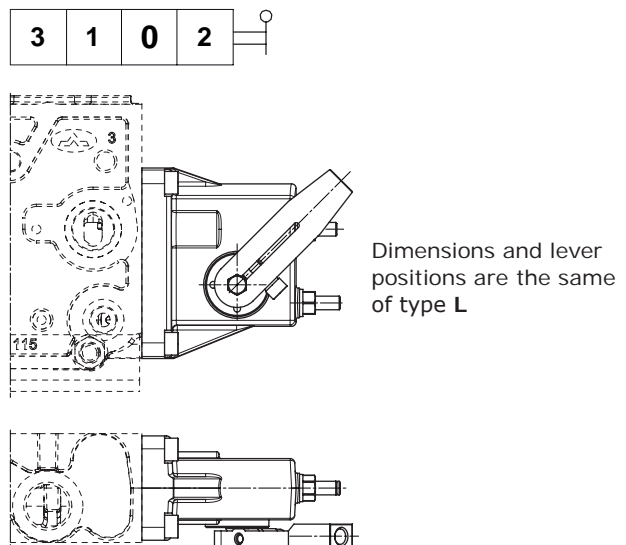
Aluminium lever box, without lever; type LN



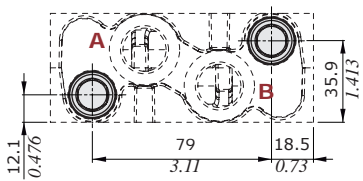
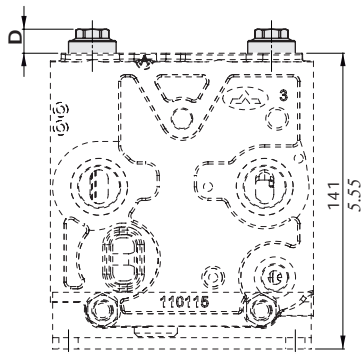
Alum. lever box, with anti-tamper cap; type LZ



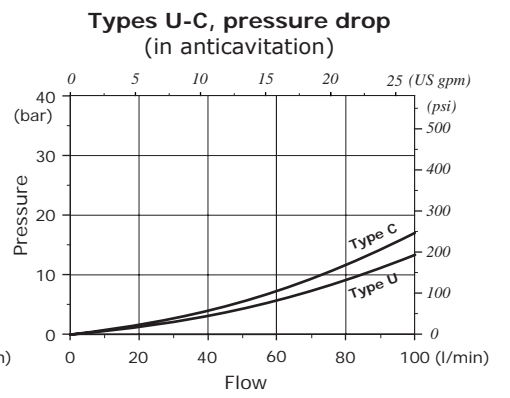
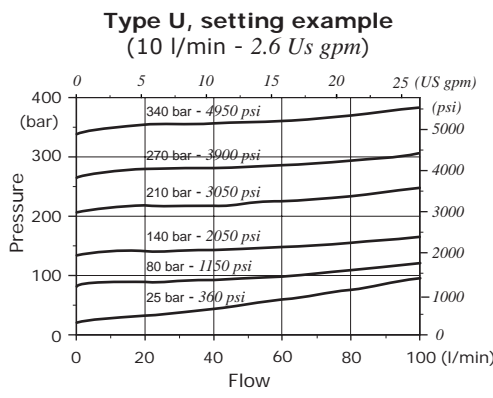
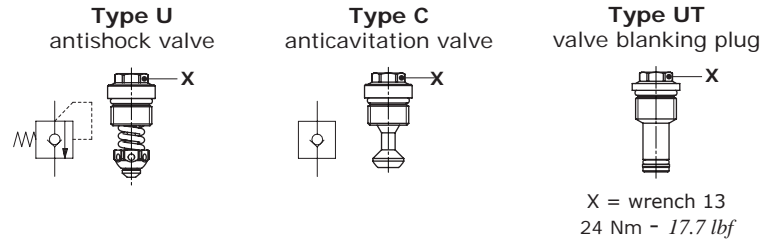
Cast iron lever box; type LG



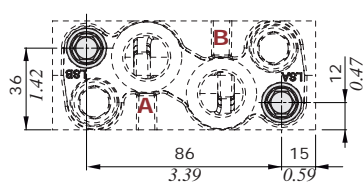
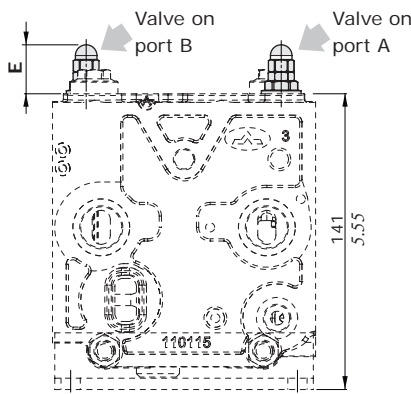
Port valves



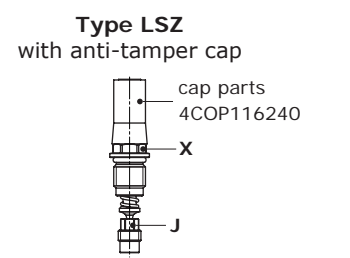
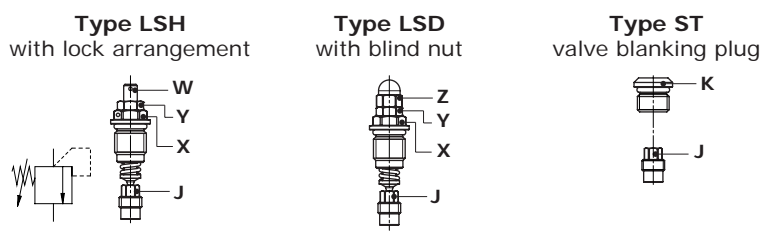
Valve type	Dim. D	mm	in
U	10.5	0.41	
C	10.5	0.41	
UT	7.5	0.30	



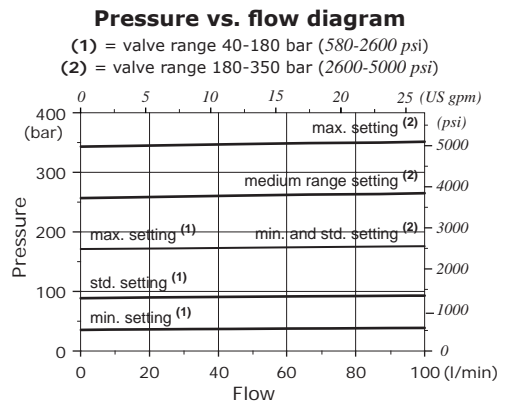
L.S. port relief valves



Valve type	Dim. E	mm	in
LSD	21.5	0.85	
LSH	17	0.67	
LSZ	34	1.34	

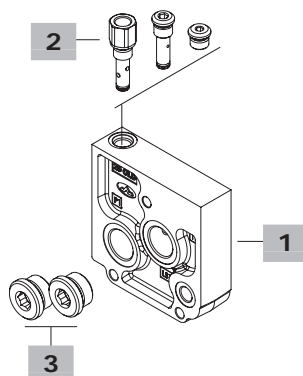


X = wrench 13 / 42 Nm - 31 lbf
 Y = wrench 10 / 9.8 Nm - 7.2 lbf
 W = allen wrench 3
 Z = wrench 10 / 9.8 Nm - 7.2 lbf
 J = wrench 7 / 24 Nm - 17.7 lbf
 K = allen wrench 5 / 24 Nm - 17.7 lbf



Outlet section parts ordering codes

DPC130/RD 3 1 -



1 Outlet section body * page 39 .

TYPE	CODE	DESCRIPTION
RF	3FIA731000	Without ports
RC	3FIA731310	With ports P1 and T1
RD	3FIA731320	With ports P1, T1 and LS1

2 Drain options page 39

TYPE	CODE	DESCRIPTION
1	XTAP517460	Internal drain; to use with mechanical controls
2	XTAP217160	Internal drain; to use with hydraulic controls
3	XCAR119611*	External drain G1/4; for electrohydraulic controls

3 Ports options *

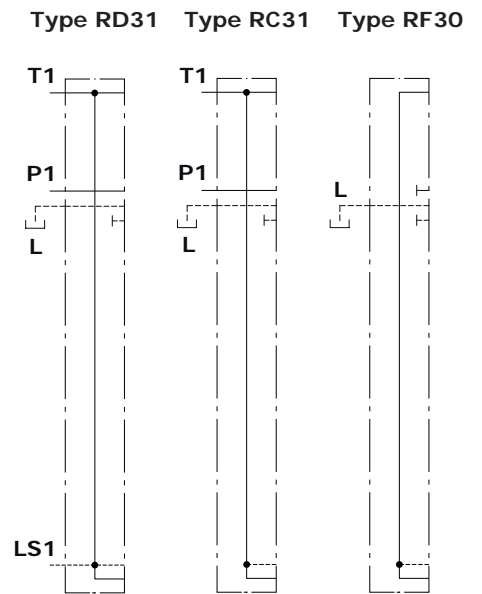
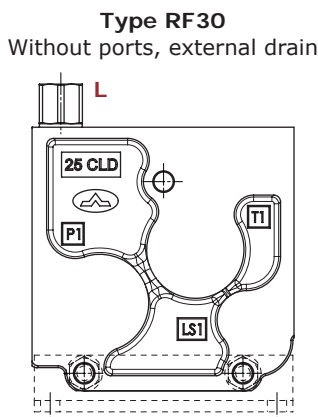
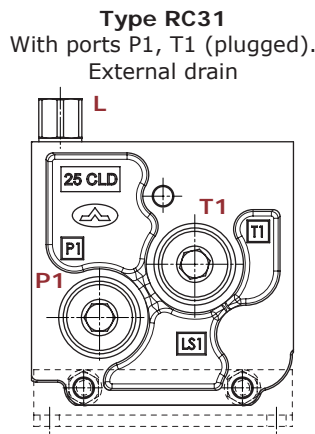
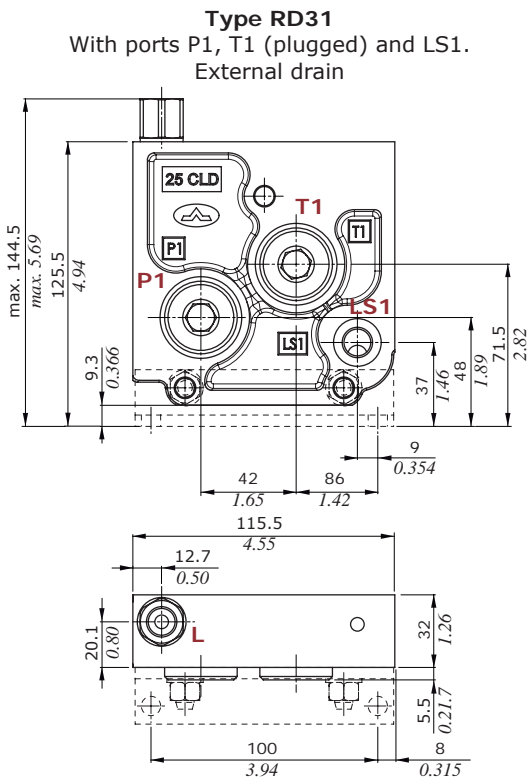
TYPE	CODE	DESCRIPTION
0	-	Without ports; for RF section
1	3XTAP732200	G3/4 plug (nr.2); ports P1 and T1 pluggd
2	3XTAP732200	G3/4 plug (nr.1); port P1 plugged and T1 open
3	3XTAP732200	G3/4 plug (nr.1); port P1 open and T1 plugged
4	-	Ports P1 and T1 open

4 Section threading

Specify only if it is different from BSP standard (see page 5).

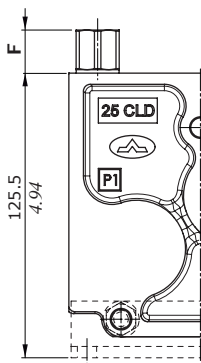
NOTE (*): Codes are referred to **BSP** thread.

Dimensions and hydraulic circuit



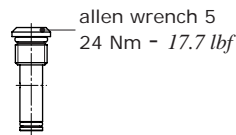
Note: The port LS1 must not be plugged (in case it's not used it has to be connected to tank).

Drain options

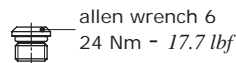


Option	Dim. F	
	mm	in
1	3.5	0.138
2	3.5	0.138
3	19	0.75

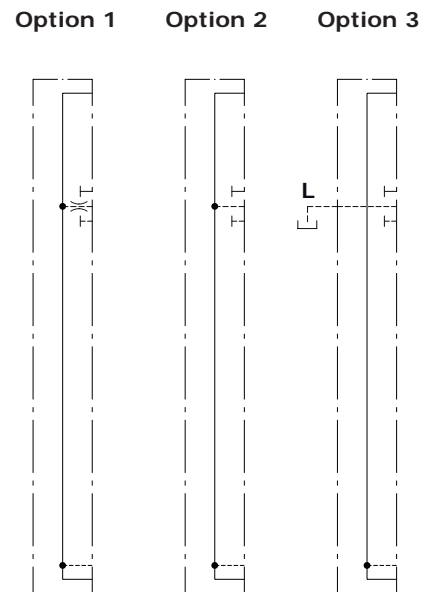
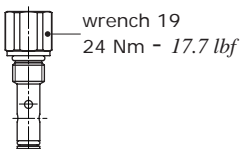
Option 1
internal drain for
mechanical controls



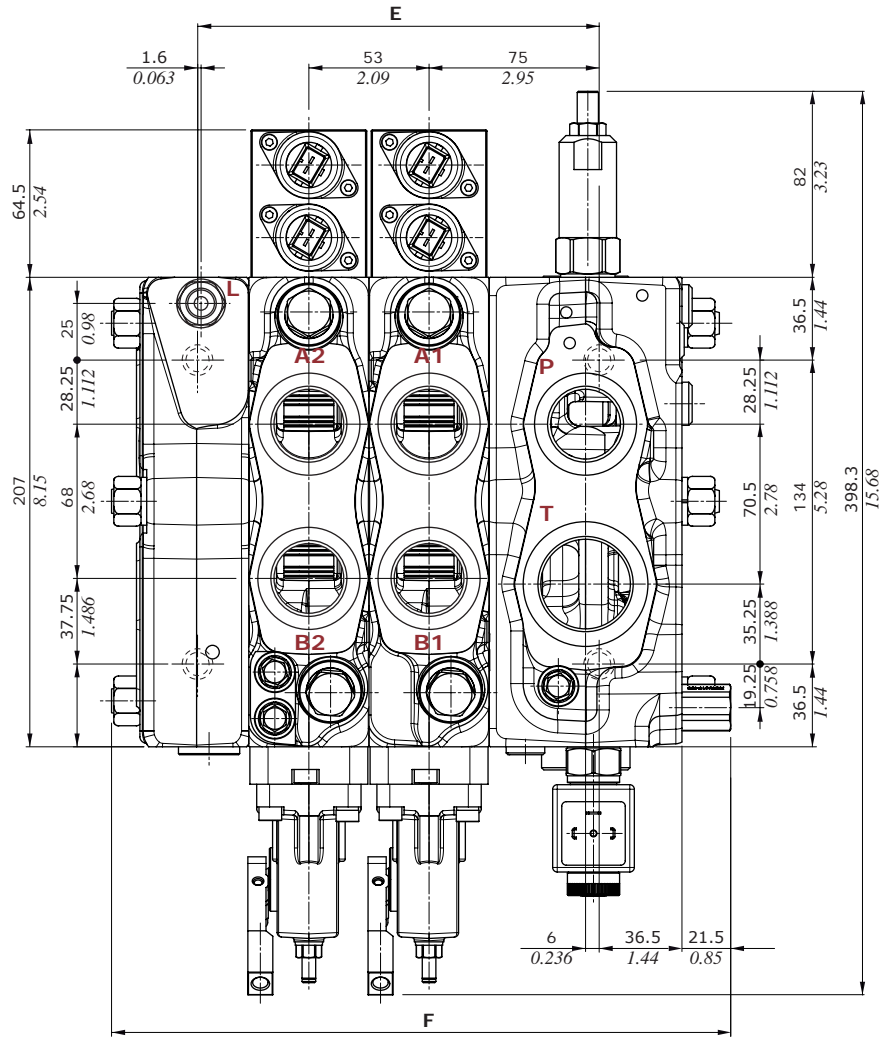
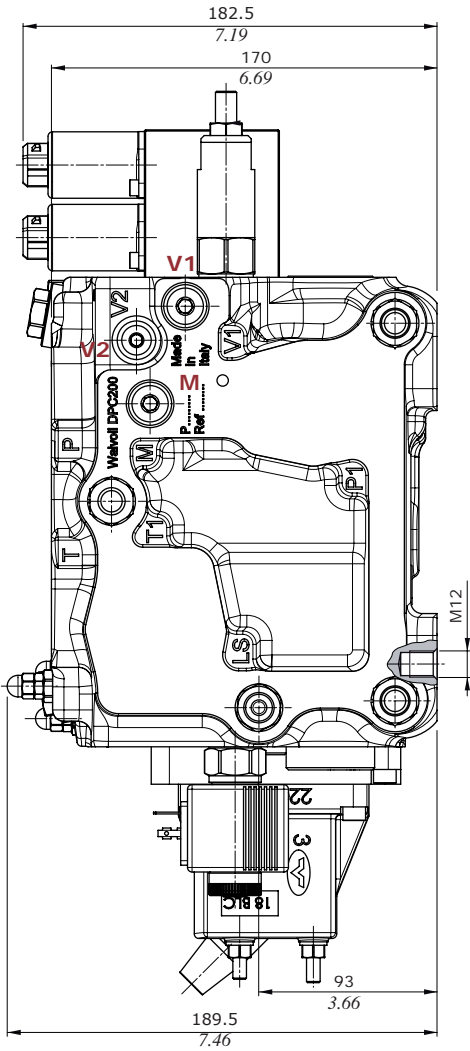
Option 2
internal drain for
hydraulic controls



Option 3
external drain for
electrohydraulic controls



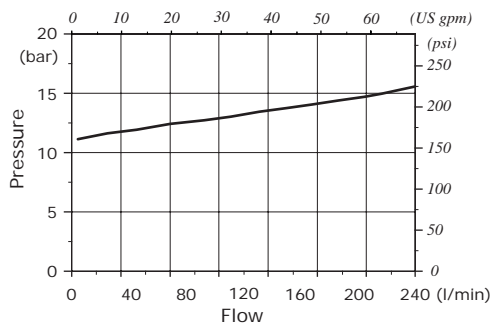
Dimensional data and performance



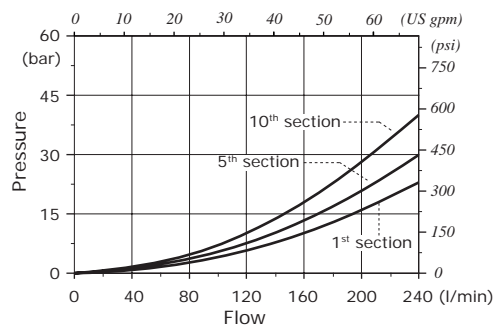
TYPE	E		F		Weight	
	mm	in	mm	in	Kg	lb
DPC200/1	177	6.97	220	8.66	39.5	87.1
DPC200/2	230	9.06	273	10.75	53.8	117
DPC200/3	283	11.14	326	12.83	68.1	150
DPC200/4	336	13.23	379	14.92	82.4	182
DPC200/5	389	15.31	432	17.01	96.7	213

TYPE	E		F		Weight	
	mm	in	mm	in	Kg	lb
DPC200/6	442	17.40	485	19.09	111	245
DPC200/7	495	19.49	538	21.18	125	276
DPC200/8	548	21.57	591	23.27	140	308
DPC200/9	601	23.66	644	25.35	154	339
DPC200/10	654	25.75	697	27.44	168	371

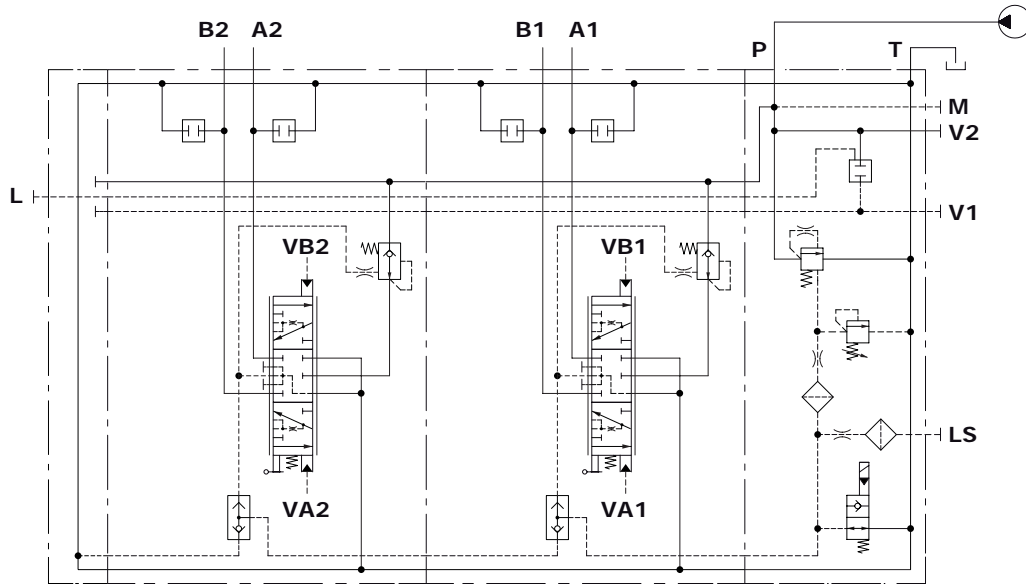
P⇒T Pressure drop inlet compensator (margin pressure)



A(B)⇒T pressure drop (standard spool @ max. stroke)

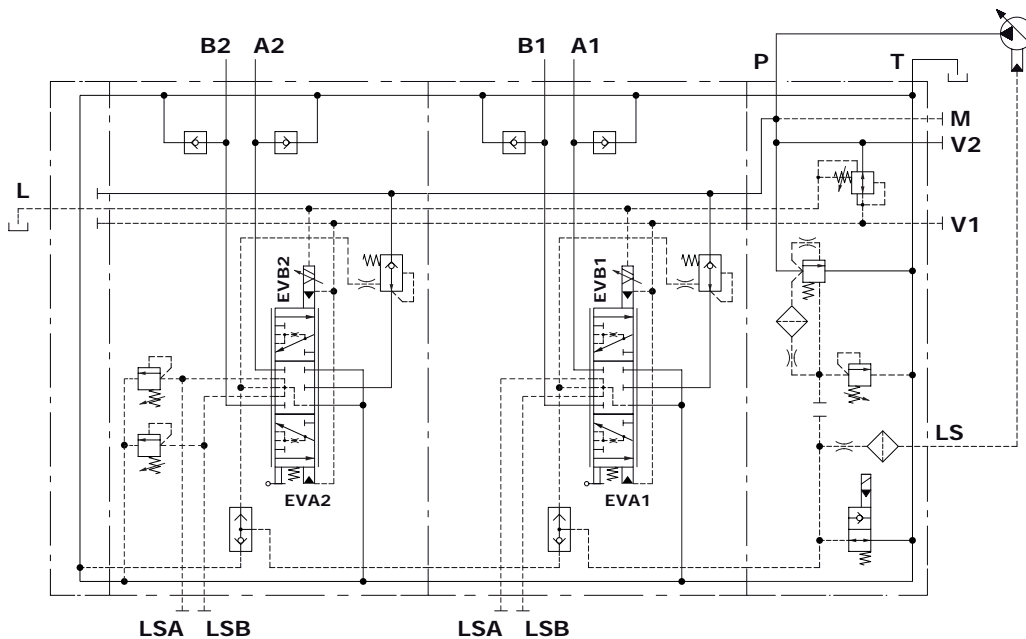


Open center configuration example



Open center circuit and proportional hydraulic control with lever, with unloader valve and port valves arrangement

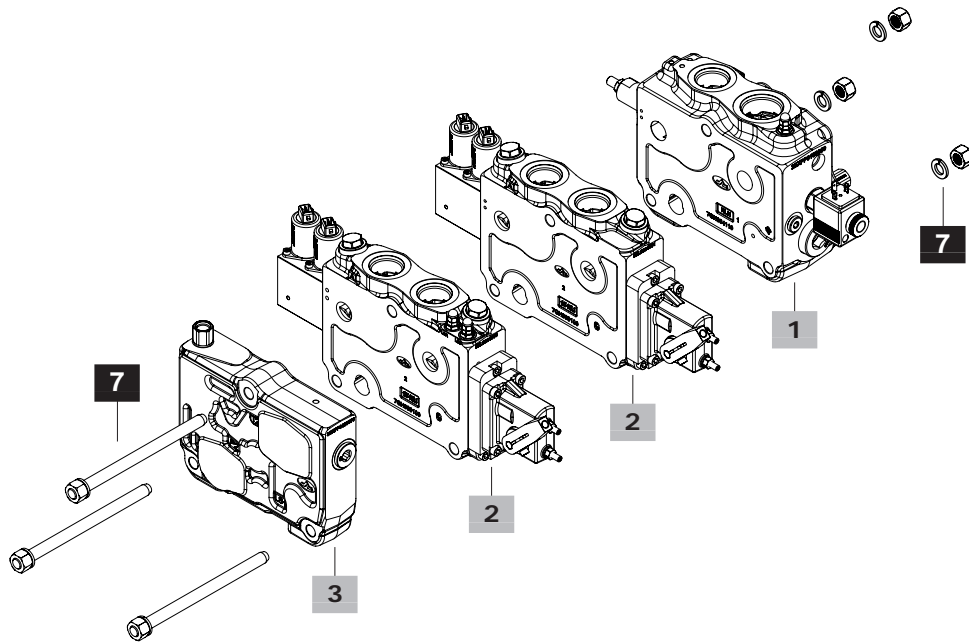
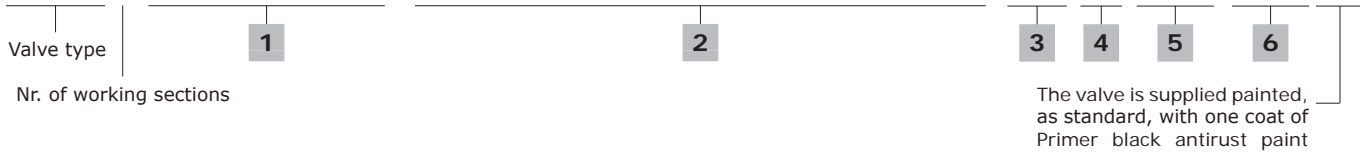
Closed center configuration example



Closed center circuit and one-side proportional electrohydraulic control with lever, with unloader valve and pressure reducing valve, anticavitation valves on all ports, L.S. relief valves on 2th section, LSA and LSB ports, internal pilot and external drain

Complete sections ordering codes

DPC200/2/ BR2-10(H220\ELP) / C21-104(200\200)-8EZ3TLG1.U100U320 /..... / RF30-.....-12VDC-<SB20-CVN>



1 Inlet section * page 44**Closed Center circuit**

TYPE: **DPC200/BR2-10(H220\ELP)-12VDC** CODE: 638203001
 DESCRIPTION: With 3-way compensator, L.S. pressure relief valve and 12VDC solenoid operated unloader valve, with P-T-LS ports open

TYPE: **DPC200/BRF2-30(H220\ELP)-12VDC** CODE: 638203002
 DESCRIPTION: Without compensator, with L.S. pressure relief valve and 12VDC solenoid operated unloader valve, with P-T-LS ports open

Open Center circuit

TYPE: **DPC200/BR1-10(H220\ELP)-12VDC** CODE: 638203003
 DESCRIPTION: With 3-way compensator, L.S. pressure relief valve and 12VDC solenoid operated unloader valve, with P-T-LS ports open

2 Working section * page 50

TYPE: **DPC200/C10-104(200\200)-8EZ3TLG1-12VDC**
 CODE: 638103001

DESCRIPTION: With 2-way compensator, double acting spool for

200 l/min (52.8 US gpm), prop. electrohydraulic control with lever.

TYPE: **DPC200/F32-504(200\200)-8EZ3TLG1.ULTULT.STST-12VDC**
 CODE: 638103002

DESCRIPTION: With 2-way compensator, floating spool for 200 l/min (52.8 US gpm), prop. electrohydraulic control with lever, arranged for "UL" size valves and L.S. relief valves, with LSA-LSB ports

3 Outlet section * page 63**For valve with mechanical control**

TYPE: **DPC200/RF10** CODE: 638303001

DESCRIPTION: Without ports

For valve with hydraulic control

TYPE: **DPC200/RF20** CODE: 638303002

DESCRIPTION: Without ports, internal drain

TYPE: **DPC200/RD21** CODE: 638303004

DESCRIPTION: With port P1, T1 (plugged) and LS1, internal drain

For valve with electrohydraulic control

TYPE: **DPC200/RF30** CODE: 638303003

DESCRIPTION: Without ports, external drain L

TYPE: **DPC200/RD31** CODE: 638303005

DESCRIPTION: With port P1, T1 (plugged) and LS1, external drain L

4 Valve threading

Specify threading only if it is different from BSP standard (see page 5).

For valve with ISO 6162-1 type 1 flange connection digit: **FS3-M(BSP)**.

5 Voltage

Specify the voltage of electric devices.

6 Pump stand-by

This option must be specified only if valve is configured for Closed Center circuit, without local compensation and if the value is different from 11.5 bar (167 psi)

7 Assembling kit

CODE	CODE	DESCRIPTION
With inlet section type		
Type BR	Type BRF	
5TIR112215	5TIR112175	For 1 working section valve
5TIR112268	5TIR112228	For 2 working sections valve
5TIR112321	5TIR112281	For 3 working sections valve
5TIR112374	5TIR112334	For 4 working sections valve
5TIR112427	5TIR112387	For 5 working sections valve
5TIR112480	5TIR112440	For 6 working sections valve
5TIR112533	5TIR112493	For 7 working sections valve
5TIR112586	5TIR112546	For 8 working sections valve
5TIR112639	5TIR112599	For 9 working sections valve
5TIR112692	5TIR112652	For 10 working sections valve

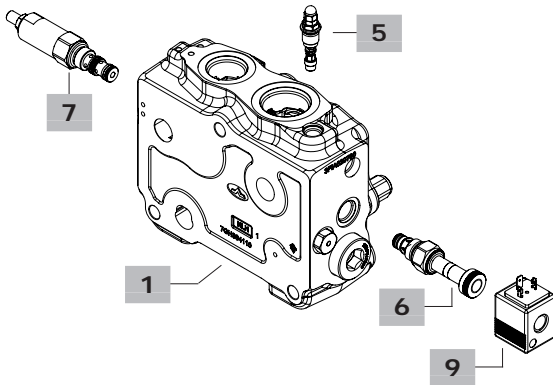
NOTE (*): Codes are referred to **BSP** thread.

Inlet section parts ordering codes

Valve setting (bar)

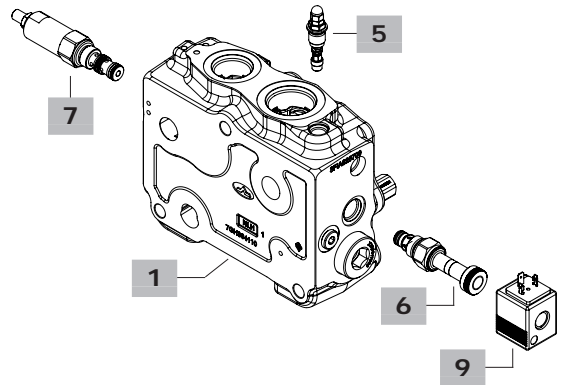
DPC200 / BR1 - 1 0 (H220\ELP\.....\SB15)-.....-12VDC

1 2 3 5 6 7 4 8 9



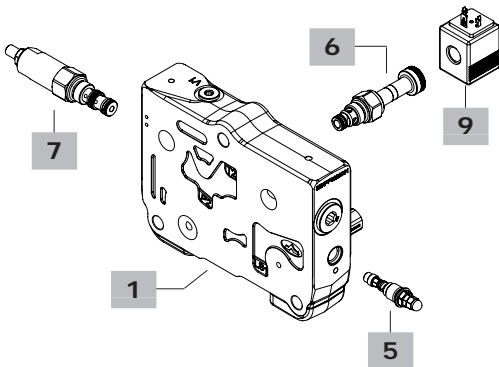
DPC200/BR2 - 1 0 (H220\ELP\.....)-.....-12VDC

1 2 3 5 6 7 8 9

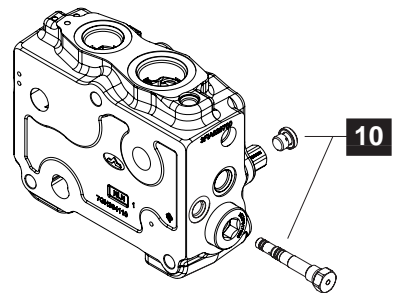


DPC200/BRF2 - 3 0 (H220\ELP\.....)-.....-12VDC

1 2 3 5 6 7 8 9



Circuit conversion kit



Inlet section parts ordering codes

1 Inlet section body kit* page 46**Open Center circuit**

TYPE: **DPC200/BR1-1** CODE: 5FIA620302
 DESCRIPTION: With compensator, pressure reducing valve arrangement, P-T-LS ports (LS plugged), arranged for unloader valve
 TYPE: **DPC200/BR1-1-FS3-M(BSP)** CODE: 5FIA620303
 DESCRIPTION: As previous, with ISO 6162-1 type 1 flange connector

Closed Center circuit

TYPE: **DPC200/BR2-1** CODE: 5FIA620304
 DESCRIPTION: With compensator, pressure reducing valve arrangement, P-T-LS ports, arranged for unloader valve
 TYPE: **DPC200/BR2-1-FS3-M(BSP)** CODE: 5FIA620305
 DESCRIPTION: As previous, with ISO 6162-1 type 1 flange connect.
 TYPE: **DPC200/BRF2-3** CODE: 5FIA620306
 DESCRIPTION: Without compensator, with pressure reducing valve arrangement, P-T-LS ports, arranged for unloader valve
 TYPE: **DPC200/BRF2-3-FS3-M(BSP)** CODE: 5FIA620307
 DESCRIPTION: As previous, with ISO 6162-1 type 1 flange connect.

2 Port arrangement

TYPE	DESCRIPTION
1	With upper T and P ports (for section BR)
3	With side T and P ports (for section BRF)

3 Port options

TYPE	DESCRIPTION
0	Ports P and T open
1	Port P open, port T plugged

4 Compensator stanb-by

Specify value only if it's different from the standard (11.5 bar / 167 psi): for Open Center sections

5 L.S. relief valve page 49

Standard setting is referred to 10 l/min - 2.6 US gpm flow.

TYPE	CODE	DESCRIPTION
LSD	XCAR126215	With blind nut, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi
	XCAR126213	As previous, range 180-350 bar / 2600-5100 psi std. setting 180 bar / 2600 psi
LSH	XCAR126216	With locked arrangement, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi
	XCAR126217	As previous, range 180-350 bar / 2600-5100 psi, std. setting 180 bar / 2600 psi
LSZ	5CAR126221	With anti-tamper cap, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi
	5CAR126219	As previous, range 180-350 bar / 2600-5100 psi, std. setting 180 bar / 2600 psi
ST	5KIT126210	Relief valve blanking plug

6 Solenoid operated unloading valve page 48

Needs coil type BER: see chapter 9

TYPE	CODE	DESCRIPTION
ELN	0EC08002031	Without emergency override
ELP	0EC08002033	With push-button emergency override
ELT	0EC08002035	With "twist & push" emergency override
ELV	0EC08002034	With screw type emergency override
LT	XTAP225320	Unloading valve blanking plug

7 Pressure reducing valve page 48

TYPE	CODE	DESCRIPTION
-	4AC9539900	Pressure reducing valve, 32 bar / 464 psi
RT	3XTP3535100	Valve blanking plug (SAE 08/3)

8 Section threading

Specify threading only if it is different from BSP standard.
 For section with ISO 6162-1 type 1 flange connection digit: **FS3-M(BSP)**.

9 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200	Coil type BER , ISO4400 conn., 12VDC

For complete available coils list see page 68.

10 Circuit conversion kit

These kits are available only for BR section; not for BRF section.

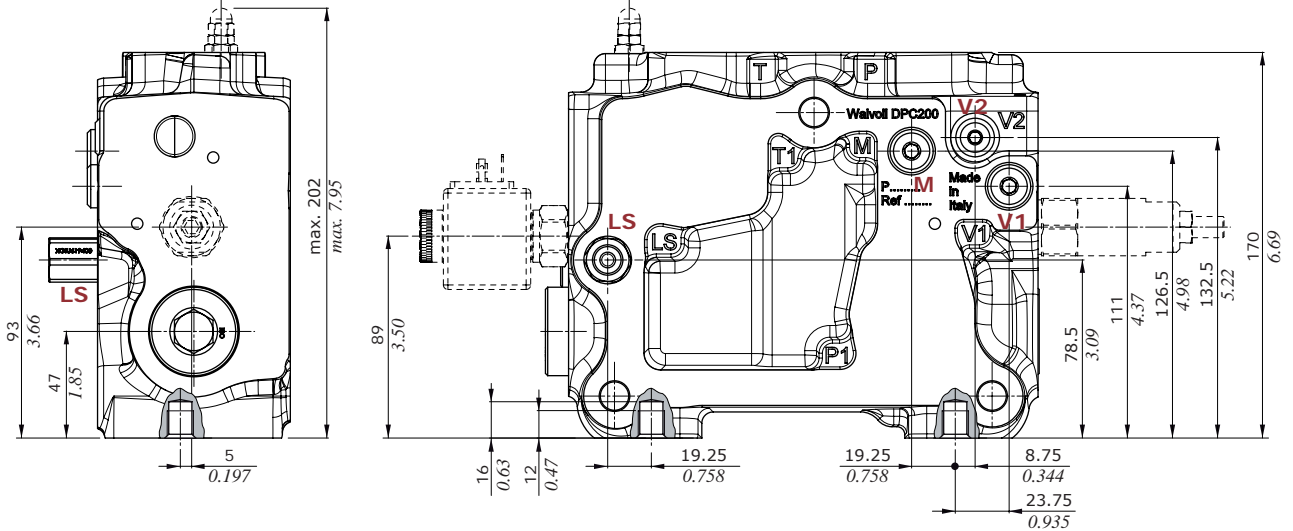
CODE	DESCRIPTION
XSTR117790	For circuit conversion from Open Center to Closed Center
5KIT200310*	Kit for circuit conversion from Closed Center to Open Center

NOTE (*): Codes are referred to **BSP** thread.

Inlet section

Dimensions and hydraulic circuit

Example of BR section type

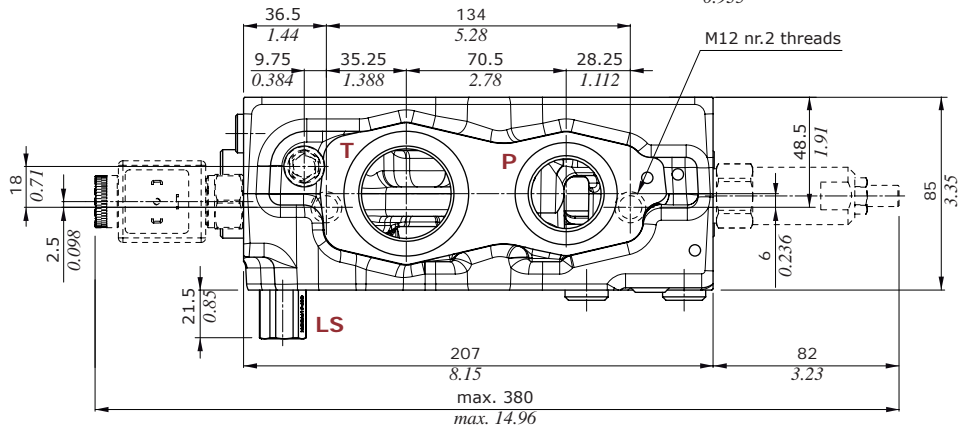


Auxiliary ports specification

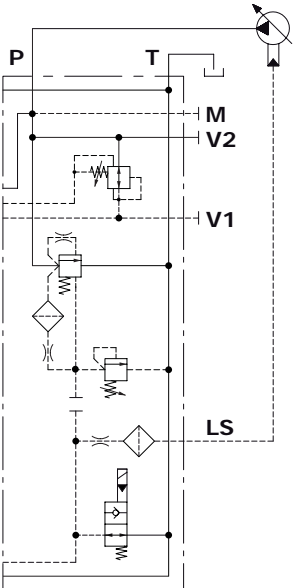
M = G1/4 pressure gauge connection

V1 = G1/4 pilot pressure port (Pmax = 30 bar / 435 psi) for hydraulic pilot control valves feeding (P⇒OUT)

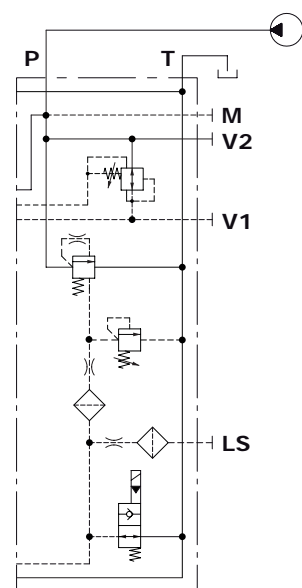
V2 = M14x1.5 pilot pressure port for electrohydraulic controls optional feeding (Pmax = 315 bar / 4600 psi) (P⇒IN): needs G1/4 joint, code 5GIU519611.



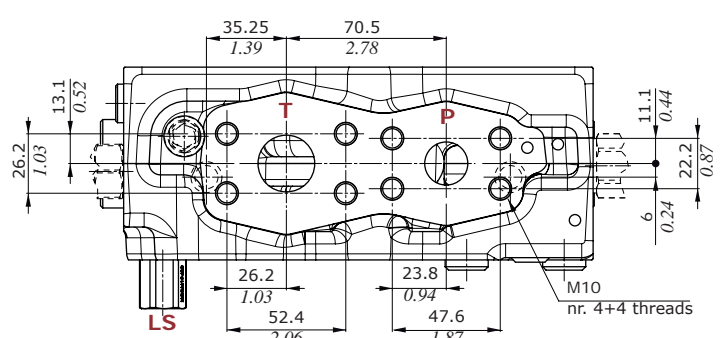
Closed center configuration example BR2-10(H220\ELN)



Open center configuration example BR1-10(H220\ELN)

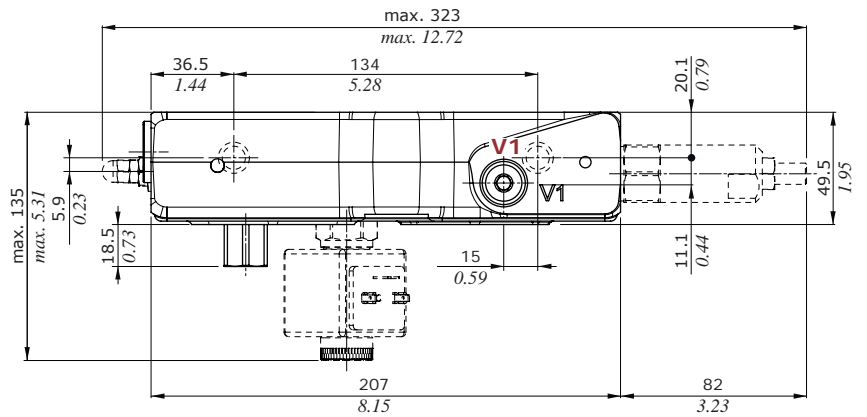
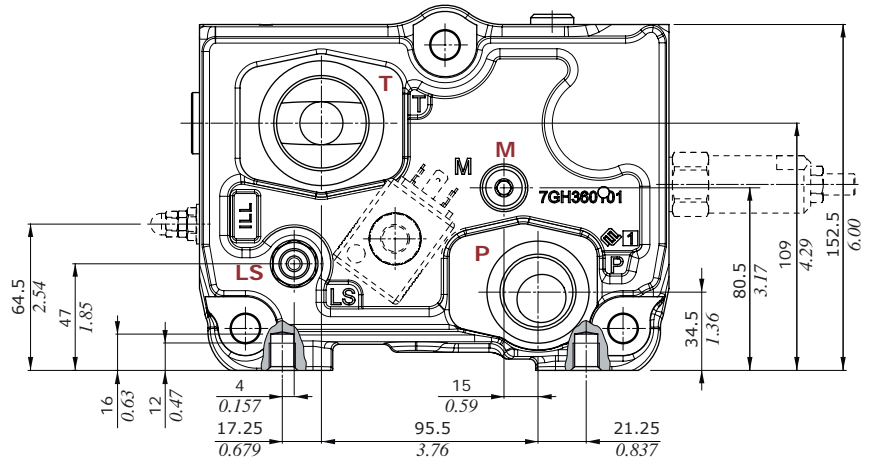
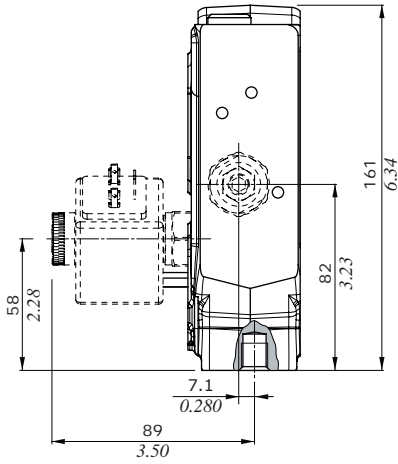


FS3-M(BSP) optional connection



Dimensions and hydraulic circuit

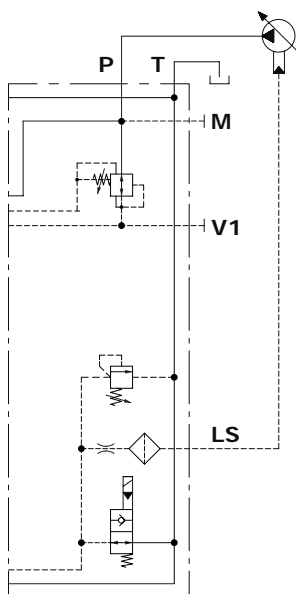
Example of BRF section type



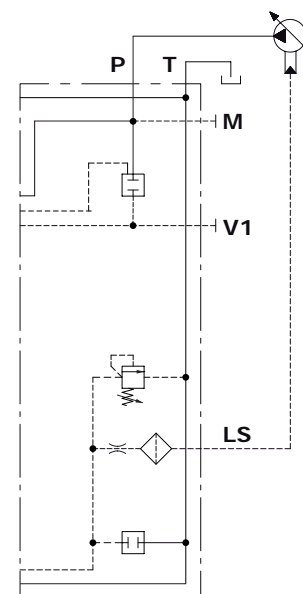
Auxiliary ports specification

M = G1/4 pressure gauge connection
 V1 = G1/4 pilot pressure port (Pmax = 30 bar / 435 psi) for hydraulic pilot control valves feeding (P⇒OUT)

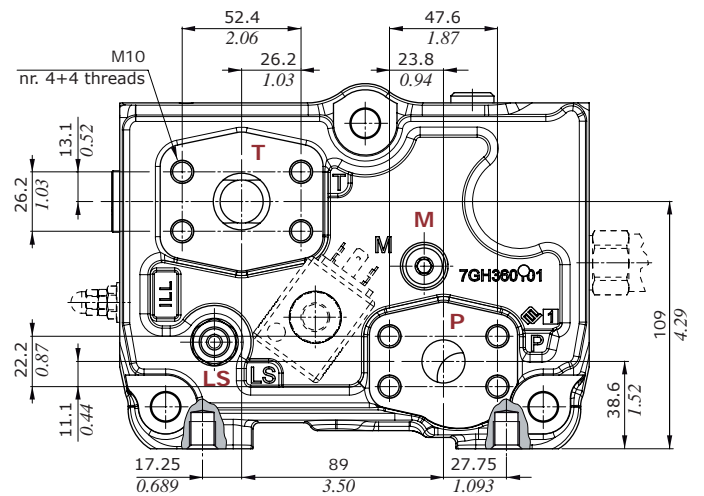
Configuration BRF2-30(H220\ELN)



Configuration BRF2-30(H220\ELT\RT)

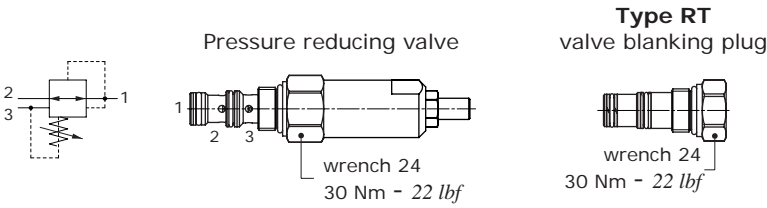


FS3-M(BSP) optional connection

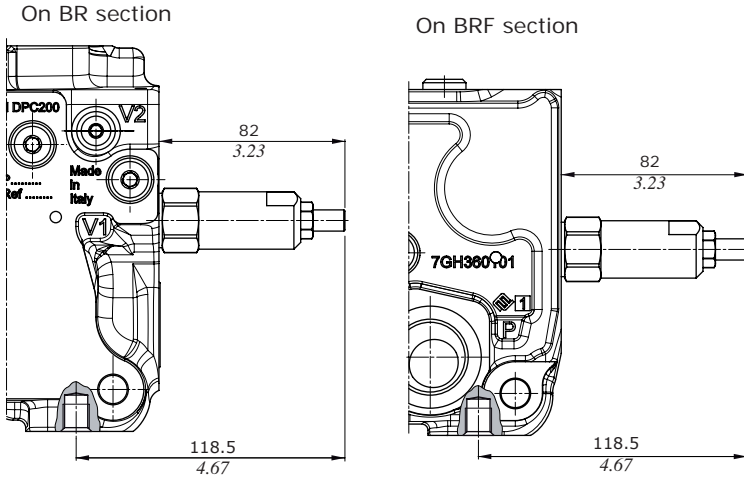
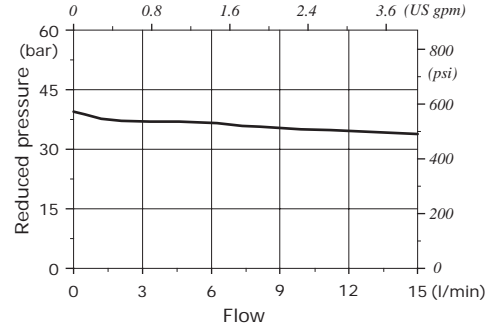


Inlet section

Pressure reducing valve



Reduced pressure vs. Flow



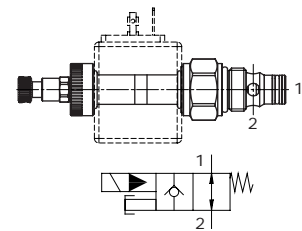
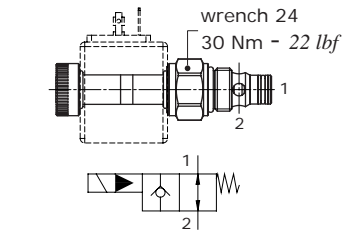
Features

- Reduced press. range . . : from 3.5 to 35 bar
: from 50 to 500 psi
- Max. inlet pressure . . . : 420 bar - 6100 psi
- Nominal flow : 15 l/min - 4 US gpm

Solenoid operated unloading valve

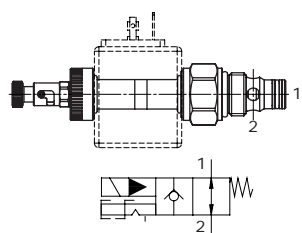
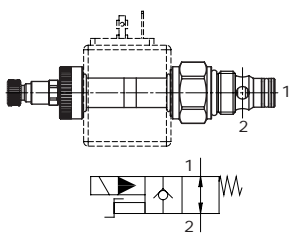
Type ELN: without emergency

Type ELP: push button type



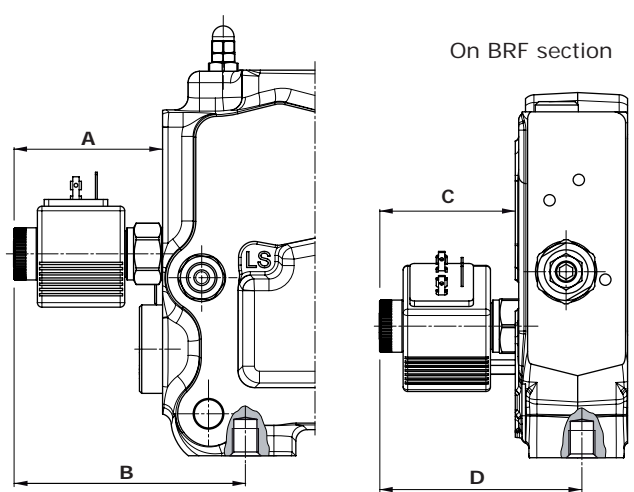
Type ELV: screw type

Type ELT: "push & twist" type

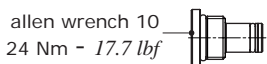


On BR section

On BRF section



LT: valve blanking plug



Features

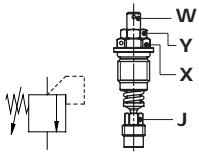
- Max. flow : 40 l/min - 10.6 US gpm
- Max. pressure : 380 bar - 5500 psi
- Internal leakage : 0.25 cm³/min @ 210 bar
0.015 in³/min @ 3050 psi

For coil features and options see coil **BER** at page 68.

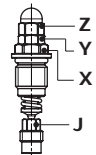
Valve type	BR section				BRF section			
	A	B	C	D	A	B	C	D
	mm	in	mm	in	mm	in	mm	in
ELN	65.5	2.58	102	4.02	60	2.36	89	3.50
ELP	88.5	3.48	125	4.92	83	3.27	112	4.41
ELV	88.5	3.48	125	4.92	83	3.27	112	4.41
ELT	91	3.58	127.5	5.02	85.5	3.37	114.5	4.51

L.S. pressure relief valve

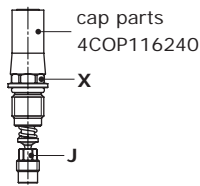
Type LSH
with lock arrangement



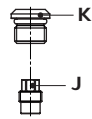
Type LSD
with blind nut



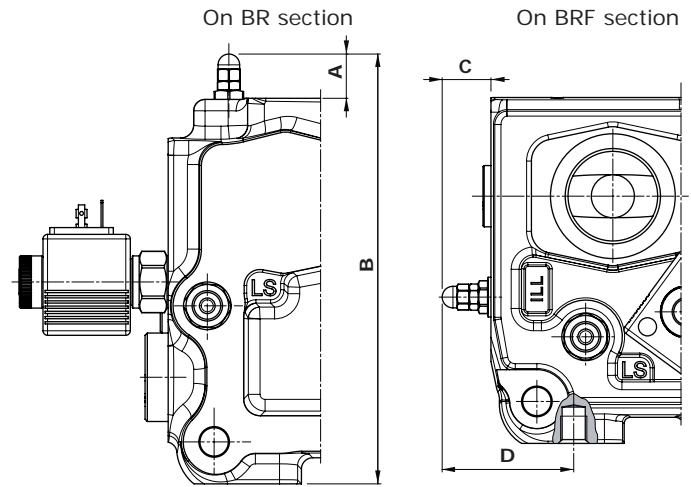
Type LSZ
with anti-tamper cap



Type ST
valve blanking plug



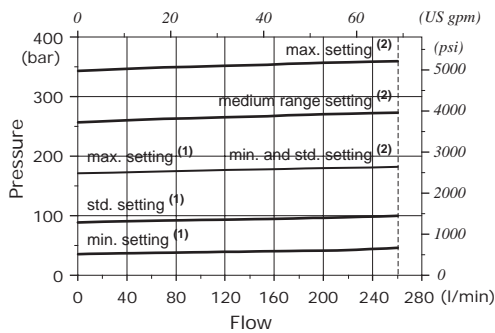
- X = wrench 13 / 42 Nm - 31 lbf
- Y = wrench 10 / 9.8 Nm - 7.2 lbf
- W = allen wrench 3
- Z = wrench 10 / 9.8 Nm - 7.2 lbf
- J = wrench 7 / 24 Nm - 17.7 lbf
- K = allen wrench 5 / 24 Nm - 17.7 lbf



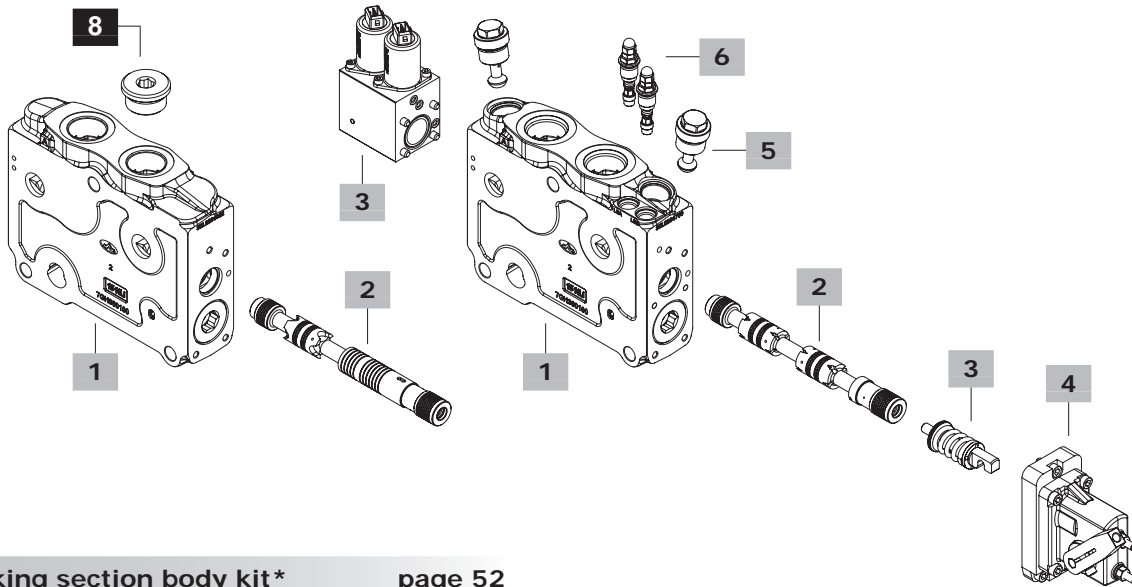
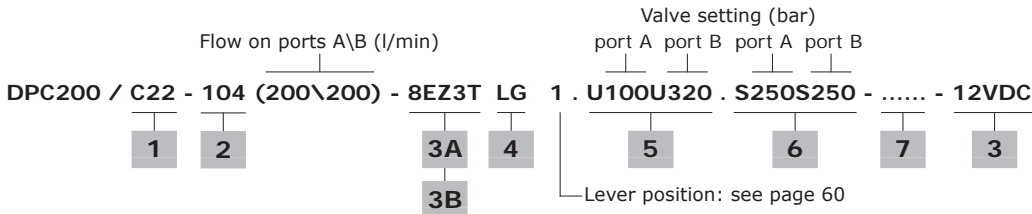
Valve type	BR section				BRF section			
	A		B		C		D	
	mm	in	mm	in	mm	in	mm	in
LSD	19.5	0.77	189.5	7.46	21.5	0.85	58	2.28
LSH	15	0.59	185	7.28	16	0.63	52.5	2.07
LSZ	32	1.26	202	7.95	34	1.34	70.5	2.78

Pressure vs. flow diagram

- (1) = valve range 40-180 bar (580-2600 psi)
- (2) = valve range 180-350 bar (2600-5000 psi)



Working section parts ordering codes



1 Working section body kit* page 52

With compensator

TYPE: DPC200/C10	CODE: 5EL6201310
DESCRIPTION: Without valves arrangement	
TYPE: DPC200/C10-FS3-M	CODE: 5EL6209210
DESCRIPTION: As previous, with ISO 6162-1 type 1 flange connect.	
TYPE: DPC200/C11	CODE: 5EL6201311
DESCRIPTION: Without valves arrangement, with LSA-LSB ports	
TYPE: DPC200/C11-FS3-M(BSP)	CODE: 5EL6209211
DESCRIPTION: As previous, with ISO 6162-1 type 1 flange connect.	
TYPE: DPC200/C22	CODE: 5EL6201322
DESCRIPTION: Arranged for "U" size valves and L.S. relief valves, with LSA-LSB ports	
TYPE: DPC200/C22-FS3-M(BSP)	CODE: 5EL6209222
DESCRIPTION: As previous, with ISO 6162-1 type 1 flange connect.	
TYPE: DPC200/C32	CODE: 5EL6201332
DESCRIPTION: Arranged for "UL" size valves and L.S. relief valves, with LSA-LSB ports	
TYPE: DPC200/C32-FS3-M(BSP)	CODE: 5EL6209232
DESCRIPTION: As previous, with ISO 6162-1 type 1 flange connect.	
TYPE: DPC200/F32	CODE: 5EL6204332
DESCRIPTION: As Type C32, for floating circuit	
TYPE: DPC200/F32-FS3-M(BSP)	CODE: 5EL6209232F
DESCRIPTION: As previous, with ISO 6162-1 type 1 flange connect.	

Without compensator, with check valve

TYPE: DPC200/CV32	CODE: 5EL6201332A
DESCRIPTION: Arranged for "UL" size valves and L.S. relief valves, with LSA-LSB ports	
TYPE: DPC200/CV32-FS3-M(BSP)	CODE: 5EL6209232A
DESCRIPTION: As previous, with ISO 6162-1 type 1 flange connect.	
TYPE: DPC200/FV32	CODE: 5EL6204332A
DESCRIPTION: For floating circuit, arranged for "UL" size valves and L.S. relief valves, with LSA-LSB ports	
TYPE: DPC200/FV32-FS3-M(BSP)	CODE: 5EL6209232FA
DESCRIPTION: As previous, with ISO 6162-1 type 11 flange connect.	

2 Spool page 54

Flow is referred to 7 bar (102 psi) stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
Double acting with A and B closed in neutral position		
105	3CU4510025	25 l/min (6.6 US gpm) flow
101	3CU4510051	50 l/min (13.2 US gpm) flow
106	3CU4510075	75 l/min (19.8 US gpm) flow
102	3CU4510101	100 l/min (26.4 US gpm) flow
107	3CU4510125	125 l/min (33 US gpm) flow
103	3CU4510151	150 l/min (39.5 US gpm) flow
108	3CU4510175	175 l/min (46.2 US gpm) flow
104	3CU4510201	200 l/min (52.8 US gpm) flow
Double acting with A and B to tank in neutral position		
205	3CU4524025	25 l/min (6.6 US gpm) flow
201	3CU4524050	50 l/min (13.2 US gpm) flow
206	3CU4524075	75 l/min (19.8 US gpm) flow
202	3CU4524100	100 l/min (26.4 US gpm) flow
207	3CU4524125	125 l/min (33 US gpm) flow
203	3CU4524150	150 l/min (39.5 US gpm) flow
208	3CU4524175	175 l/min (46.2 US gpm) flow
204	3CU4524200	200 l/min (52.8 US gpm) flow
Double acting with A and B partially to tank in neutral position		
2H05	3CU4525025	25 l/min (6.6 US gpm) flow
2H01	3CU4525050	50 l/min (13.2 US gpm) flow
2H06	3CU4525075	75 l/min (19.8 US gpm) flow
2H02	3CU4525100	100 l/min (26.4 US gpm) flow
2H07	3CU4525125	125 l/min (33 US gpm) flow
2H03	3CU4525150	150 l/min (39.5 US gpm) flow
2H08	3CU4525175	175 l/min (46.2 US gpm) flow
2H04	3CU4525200	200 l/min (52.8 US gpm) flow

NOTE (*): Codes are referred to **BSP** thread.

Working section parts ordering codes

2 Spool (continued) page 54

TYPE	CODE	DESCRIPTION
Single acting on A, B plugged: needs G1 plug		
305	3CU4530025	25 l/min (6.6 US gpm) flow
301	3CU4530050	50 l/min (13.2 US gpm) flow
306	3CU4530075	75 l/min (19.8 US gpm) flow
302	3CU4530100	100 l/min (26.4 US gpm) flow
307	3CU4530125	125 l/min (33 US gpm) flow
303	3CU4530150	150 l/min (39.5 US gpm) flow
308	3CU4530175	175 l/min (46.2 US gpm) flow
304	3CU4530200	200 l/min (52.8 US gpm) flow

Double acting with A and B closed in neutral position. 4 positions, floating in 4th pos., spool in: needs working section type F or FV, positioner and controls type 13

TYPE	CODE	DESCRIPTION
501	3CU4541050	50 l/min (13.2 US gpm) flow
502	3CU4541100	100 l/min (26.4 US gpm) flow
503	3CU4541150	150 l/min (39.5 US gpm) flow
504	3CU4541200	200 l/min (52.8 US gpm) flow

3A "A" side spool control kit page 56

TYPE	CODE	DESCRIPTION
Mechanical positioners		
7FT	5V07200000	With friction and center position feeling
8	5V08200000	3 position, spring return to neutral position
13	5V13200000	For floating circuit (spool type 5), 4 pos., detent in 4 th position, with spring return to neutral pos.

Proportional hydraulic controls

TYPE	CODE	DESCRIPTION
8IM	5V08200801	Range from 5.2 to 15.3 bar (75 to 222 psi)
13IM	5V13200800	For floating circuit (spool type 5), range 2.5 to 7 bar (75 to 222 psi), floating 11 bar (160 psi)

3B Electrohydraulic controls page 58

TYPE	CODE	DESCRIPTION
8EZ3T-12VDC	5V08200721	With AMP connector
8EZ3T-24VDC	5V08200741	With AMP connector
8EZ34T-12VDC	5V08200722	With Deutsch connector
8EZ34T-24VDC	5V08200742	With Deutsch connector
For floating circuit (spool type 5)		
13EZ3T-12VDC	5V13200721	With AMP connector
13EZ3T-24VDC	5V13200741	With AMP connector
13EZ34T-12VDC	5V13200722	With Deutsch connector
13EZ34T-24VDC	5V13200742	With Deutsch connector

4 "B" side spool control kit page 60

TYPE	CODE	DESCRIPTION
LG	5LEV200802	Cast iron lever box
LGN	5LEV200801	Cast iron lever box, without lever
L	5LEV200701	Aluminium lever box

5 Port valves page 61

TYPE	CODE	DESCRIPTION
"U" size valves		
UT	XTAP522442	Valve blanking plug
C	5KIT410000	Anticavitation valve (for U cavity)
Fixed setting antishock and anticavitation valves: setting is referred to 10 l/min (2.6 US gpm)		
TYPE: U 100	CODE: 5KIT330 100	
└ setting (bar)	└ setting (bar)	
SETTING:		
50 bar (725 psi)	63 bar (914 psi)	80 bar (1150 psi)
100 bar (1450 psi)	110 bar (1590 psi)	125 bar (1800 psi)
140 bar (2050 psi)	150 bar (2150 psi)	160 bar (2300 psi)
175 bar (2550 psi)	190 bar (2750 psi)	200 bar (2900 psi)
210 bar (3050 psi)	230 bar (3350 psi)	240 bar (3500 psi)
250 bar (3600 psi)	260 bar (3750 psi)	270 bar (3900 psi)
280 bar (4050 psi)	290 bar (4200 psi)	300 bar (4350 psi)
310 bar (4500 psi)	320 bar (4650 psi)	340 bar (4950 psi)
360 bar (5200 psi)	400 bar (5800 psi)	420 bar (6100 psi)

"UL" size valves

TYPE	CODE	DESCRIPTION
ULT	XTAP528520	Valve blanking plug
CL	5KIT409000	Anticavitation valve (for UL cavity)
Fixed setting antishock and anticavitation valves with pressure relief function: setting is referred to 5 l/min (1.3 US gpm)		
TYPE: UL 100	CODE: 5KIT340 100 L	
└ setting (bar)	└ setting (bar)	
SETTING:		
50 bar (725 psi)	70 bar (1010 psi)	80 bar (1150 psi)
100 bar (1450 psi)	120 bar (1750 psi)	130 bar (1900 psi)
140 bar (2050 psi)	150 bar (2150 psi)	160 bar (2300 psi)
170 bar (2450 psi)	180 bar (2600 psi)	190 bar (2750 psi)
200 bar (2900 psi)	210 bar (3050 psi)	220 bar (3200 psi)
250 bar (3600 psi)	270 bar (3900 psi)	300 bar (4350 psi)
320 bar (4650 psi)	350 bar (5050 psi)	370 bar (5350 psi)
380 bar (5500 psi)		

6 L.S. port relief valves page 62

TYPE	CODE	DESCRIPTION
Standard setting is referred to 10 l/min - 2.6 US gpm flow.		
LSD	XCAR126215	With blind nut, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi
	XCAR126213	As previous, range 180-350 bar / 2600-5100 psi std. setting 180 bar / 2600 psi
LSH	XCAR126216	With locked arrangement, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi
	XCAR126217	As previous, range 180-350 bar / 2600-5100 psi, std. setting 180 bar / 2600 psi
LSZ	5CAR126221	With anti-tamper cap, range 40-180 bar / 580-2600 psi, std. setting 90 bar / 1300 psi
	5CAR126219	As previous, range 180-350 bar / 2600-5100 psi, std. setting 180 bar / 2600 psi
ST	5KIT126210	Relief valve blanking plug

7 Section threading

Specify threading only if it is different from BSP standard. For section with ISO 6162-1 type 1 flange connection digit: **FS3-M(BSP)**, only **FS3-M** for type **C10**

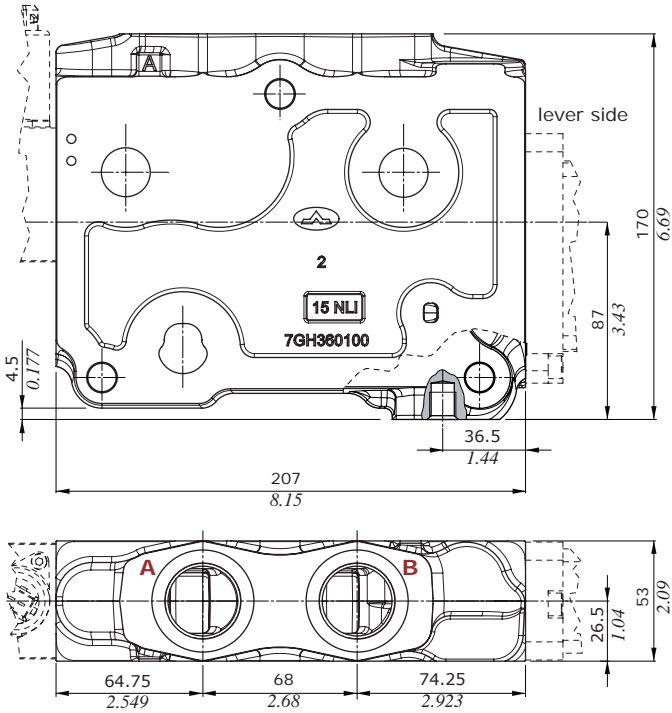
8 Plug for single acting spool*

CODE	DESCRIPTION
3XTAP740210	G1 plug
4FL1066180	DN19 blind flange

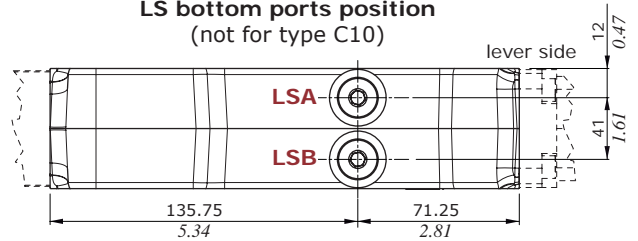
Working section

Dimensions and hydraulic circuit

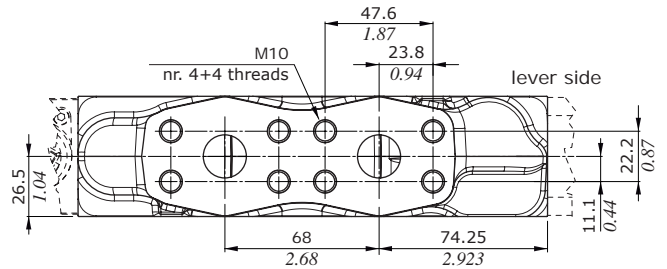
Without port valves



LS bottom ports position (not for type C10)

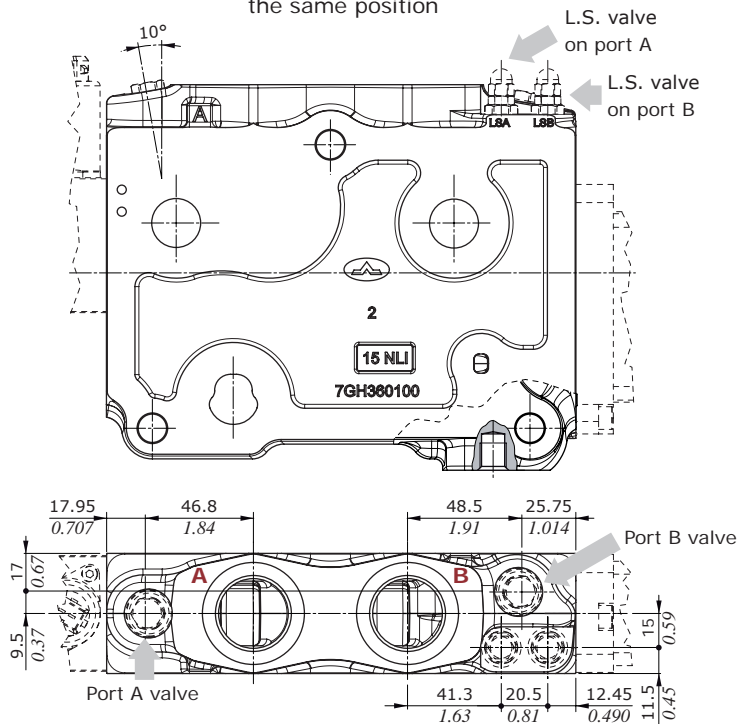


FS3-M(BSP) optional connection



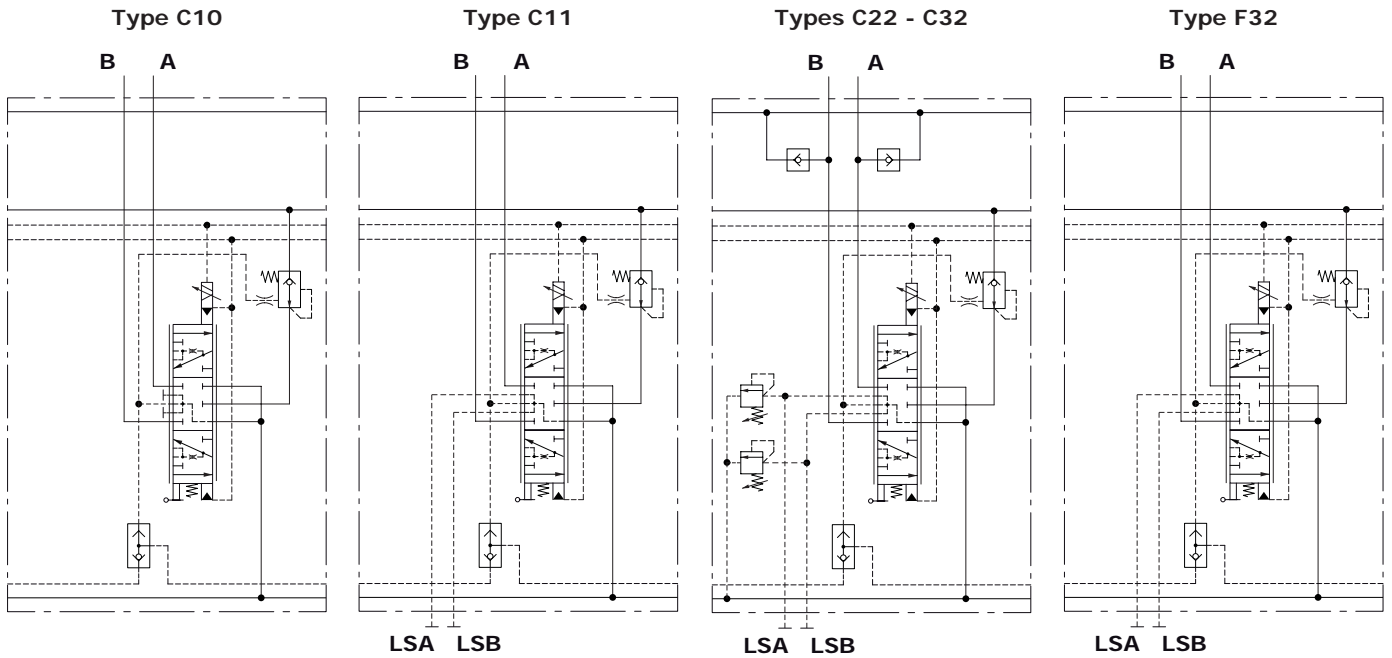
With port valves

"U" and "UL" size valves have the same position

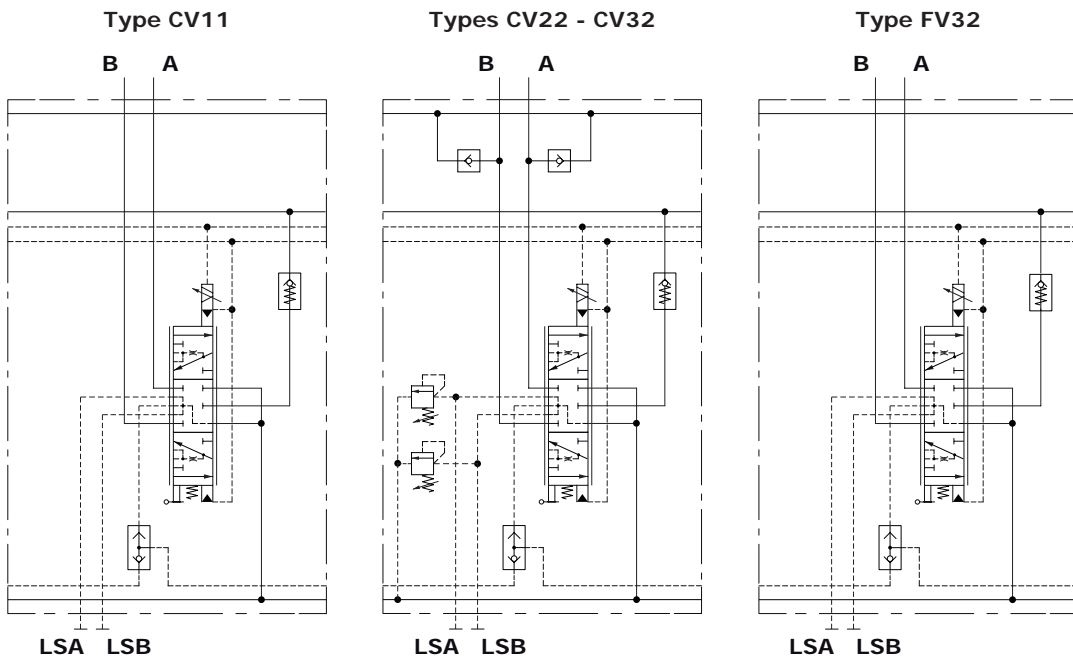


Dimensions and hydraulic circuit

With compensator



Without compensator, with check valve

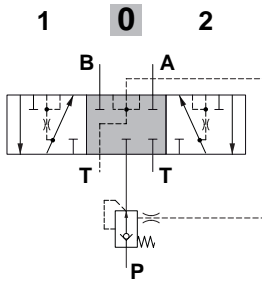


Working section

Spools

Spool type 1

A, B closed in neutral position

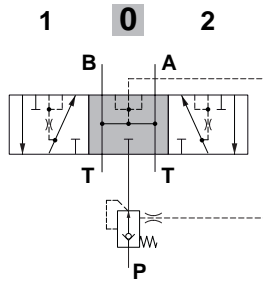


Spool stroke

position 1: - 8 mm (- 0.31 in)
position 2: + 8 mm (+ 0.31 in)

Spool type 2

A, B open to tank in neutral pos.

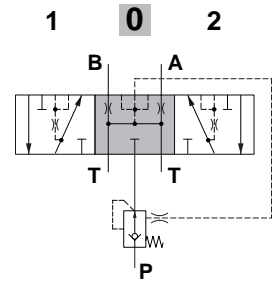


Spool stroke

position 1: - 8 mm (- 0.31 in)
position 2: + 8 mm (+ 0.31 in)

Spool type 2H

A, B partially to tank in neutral pos.

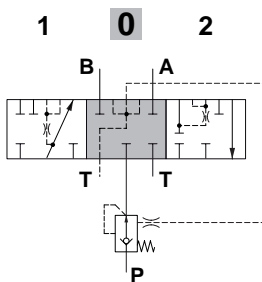


Spool stroke

position 1: - 8 mm (- 0.31 in)
position 2: + 8 mm (+ 0.31 in)

Spool type 3

single acting on A

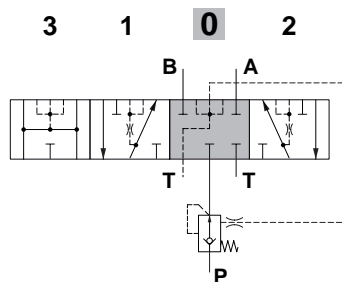


Spool stroke

position 1: - 8 mm (- 0.31 in)
position 2: + 8 mm (+ 0.31 in)

Spool type 5

floating in 4th position (pos.3)



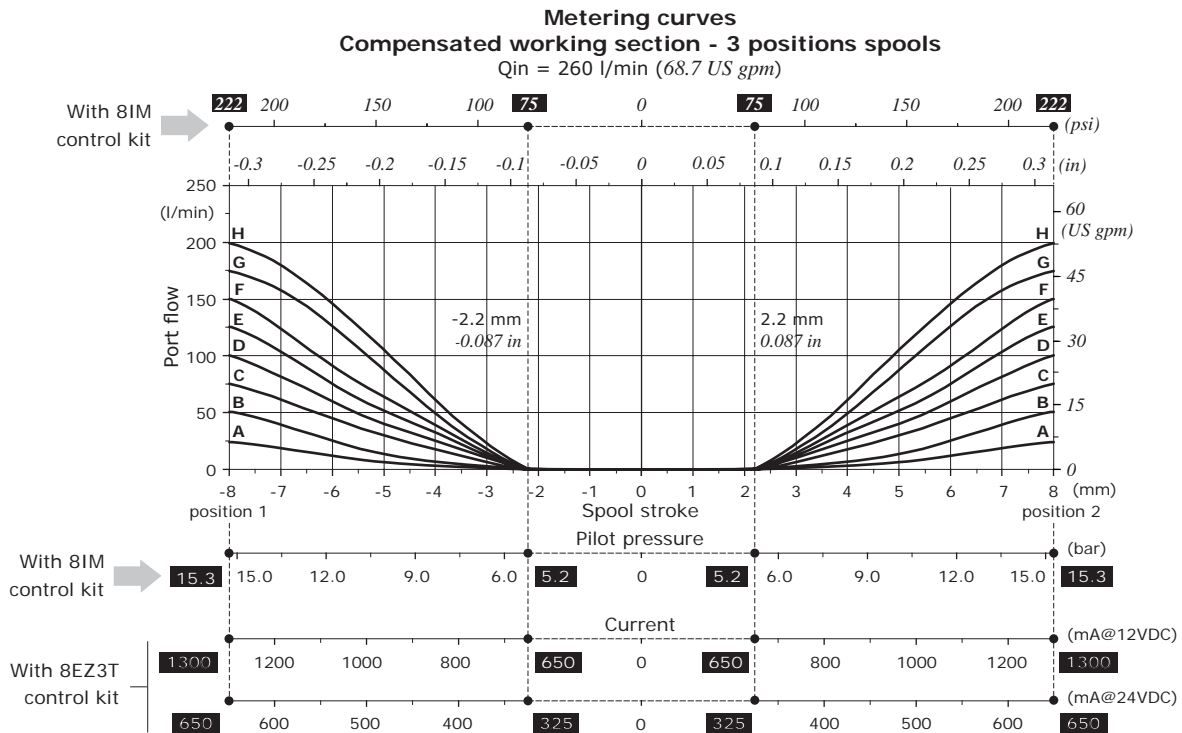
Spool stroke

position 1: - 8 mm (- 0.31 in)
position 2: + 8 mm (+ 0.31 in)
position 3: - 13 mm (- 0.51 in)

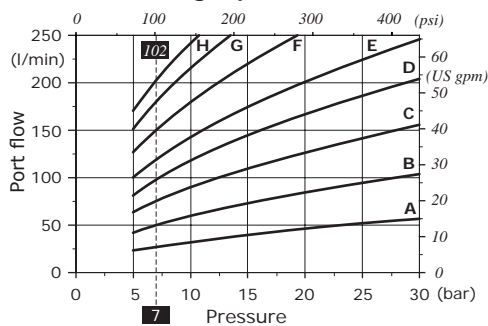
Spools

Following curves are detected with standard spools, connecting P⇒A⇒B⇒T and P⇒B⇒A⇒T ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.

NOTE: for spools up to 120 l/min (31.7 US gpm), the effective flow on working ports may differ by 10% between the 1st an 10^h section.



Non-compensated working section Spool flow vs. Stand-by pressure (margin pressure)

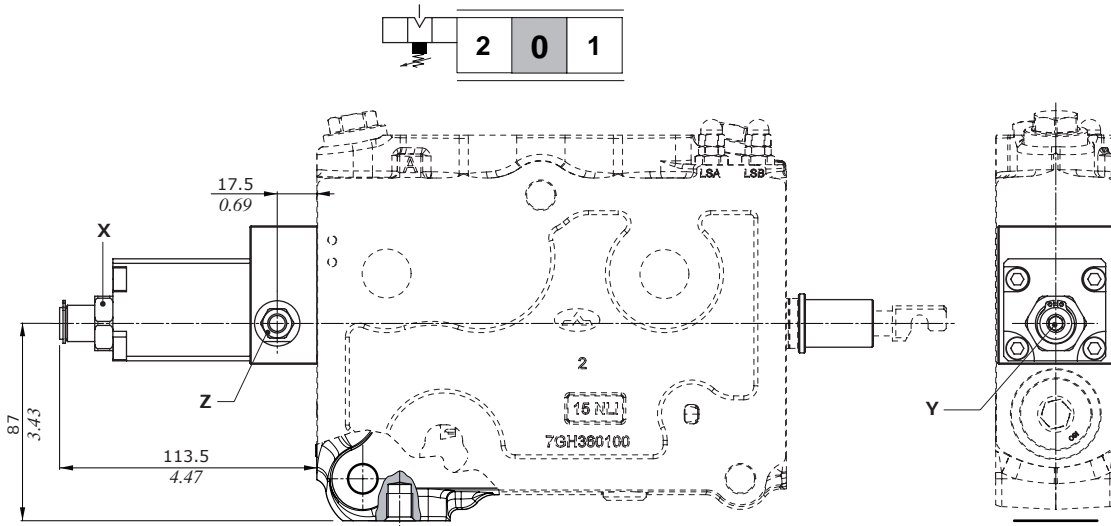


- Spool nominal flow @ 7 bar (102 psi) stand-by (margin pressure)**
- A = 25 l/min (6.6 US gpm)
 - B = 50 l/min (13.2 US gpm)
 - C = 75 l/min (19.8 US gpm)
 - D = 100 l/min (26.4 US gpm)
 - E = 125 l/min (33 US gpm)
 - F = 150 l/min (39.5 US gpm)
 - G = 175 l/min (46.2 US gpm)
 - H = 200 l/min (52.8 US gpm)

Working section

"A" side spool control kit

With friction and center position feeling: type 7FT

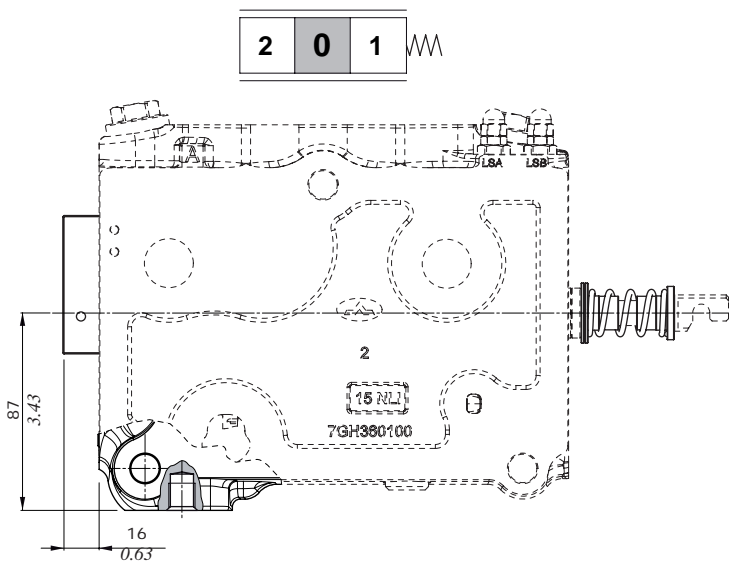


Features

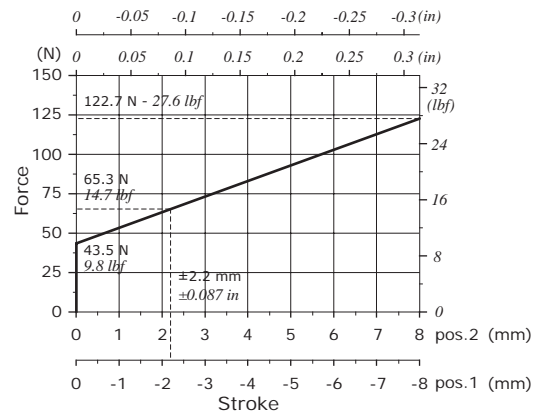
Friction load adjusting 20-150 N (4.5-34 lbf)
 Friction load std. setting 100 N (22.5 lbf)
 Center tap (more than load). . . . 100 N (22.5 lbf)

X = wrench 24 - 42 Nm (31 lbf)
 Y = allen wrench 6
 Z = wrench 13 - 24 Nm (17.7 lbf)

With spring return to neutral position: type 8



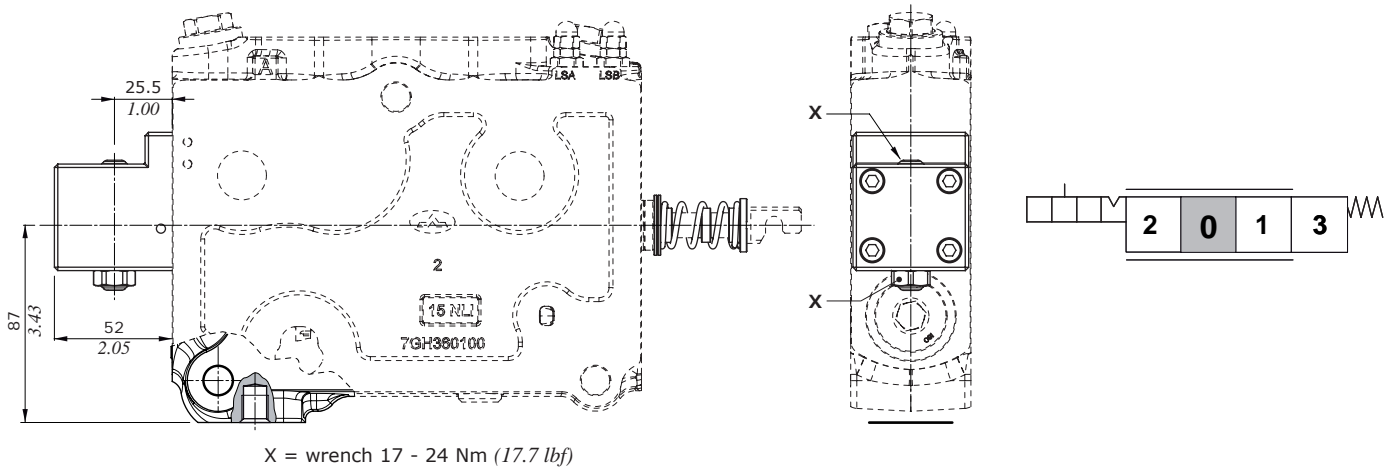
Force vs. Stroke diagram



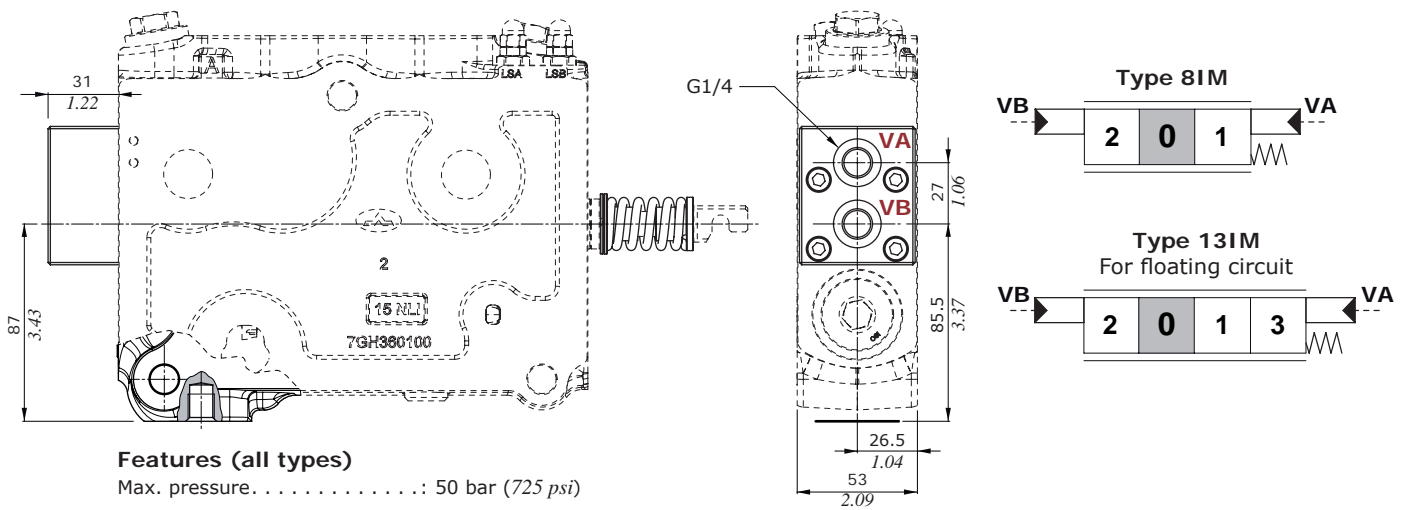
"A" side spool control kit

With detent in 4th position (pos.3), for floating circuit: type 13

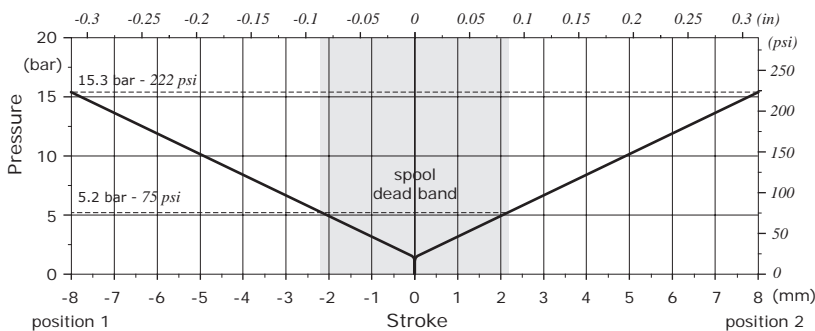
Need working section type F or FV and floating circuit spools type 5.



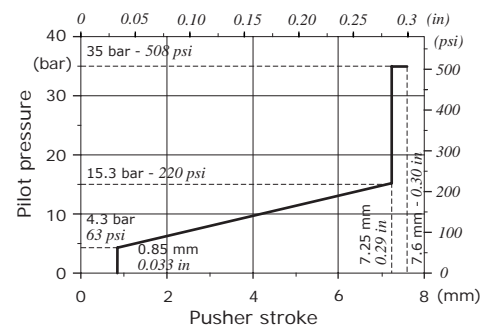
Proportional hydraulic controls



Type 81M: Stroke vs. Pressure diagram



Type 81M: suggested pressure control curve: type 020



Working section

Electrohydraulic controls

Following specifications are measured with:

- mineral oil of 46 mm²/s - 46 cSt viscosity at 40°C - 104°F temperature,
- 20°C - 60°F environmental temperature,
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication,
- 12 VDC and 24 VDC nominal voltage with tolerance ± 10%.

Specifications	Spool control type		
	8EZ3	13EZ3	
Electric specifications			
Coil impedance	12 VDC	4.72 Ω	4.72 Ω
	24 VDC	20.8 Ω	20.8 Ω
Max. operating current	12 VDC	1.5 A	1.5 A
	24 VDC	0.75 A	0.75 A
No load current consumption		0	0
Hysteresis max. ⁽¹⁾	internal drain	5% with lever	7% with lever
Time response	from 0 ⇒ 100% of stroke	< 150 ms	< 250 ms
	from 100% ⇒ 0 of stroke	< 80 ms	< 125 ms
Min. flow control signal	12 VDC	650 mA	400 mA
	24 VDC	325 mA	200 mA
Max. flow control signal	12 VDC	1300 mA	600 mA
	24 VDC	650 mA	300 mA
Float flow control signal	12 VDC	-	850 mA
	24 VDC	-	250 mA
Dither frequency	low frequency	150 Hz	150 Hz
	high frequency	150 Hz - 350 mA	150 Hz - 350 mA
Insertion		100%	100%
Coil insulation		Class H (180°C - 356°F)	Class H (180°C - 356°F)
Connector type		AMP JPT - Deutsch DT	AMP JPT - Deutsch DT
Weather protection (connector)		IP65 (type JPT) - IP69K (type DT)	IP65 (type JPT) - IP69K (type DT)
Hydraulic specifications			
Max. pressure		50 bar (725 psi)	50 bar (725 psi)
Max. back pressure		5 bar (72.5 psi)	5 bar (72.5 psi)

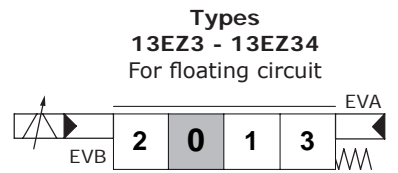
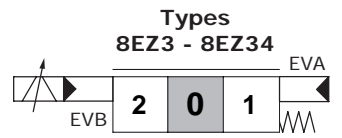
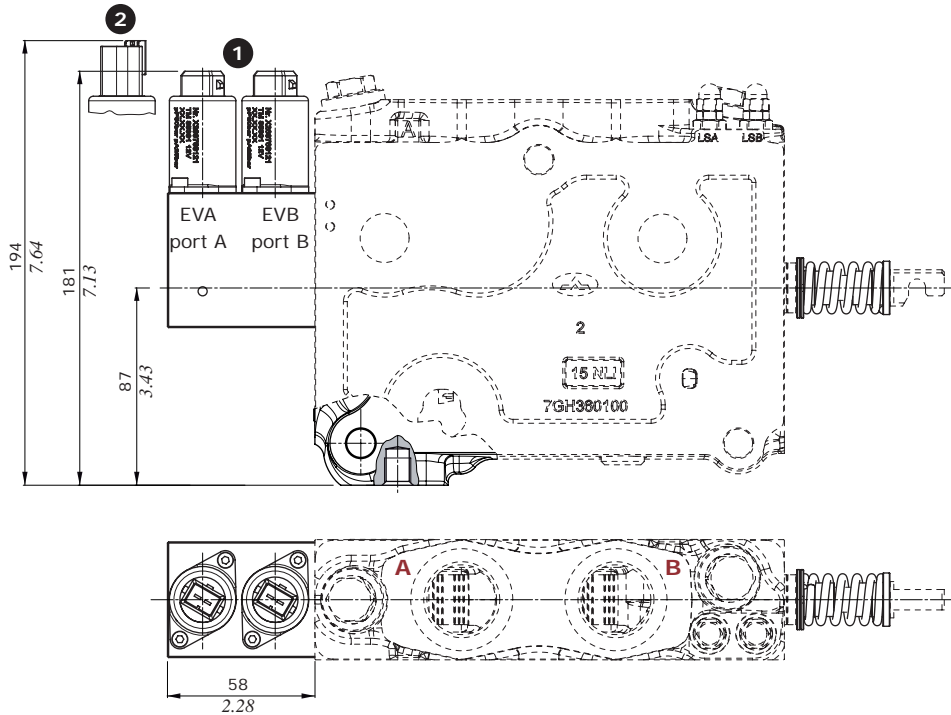
Note (1) for the calculation rules see "Appendix A" on page 71.

Listed electrohydraulic controls need CED100X or CED400X electronic unit; for information contact Sales Department.

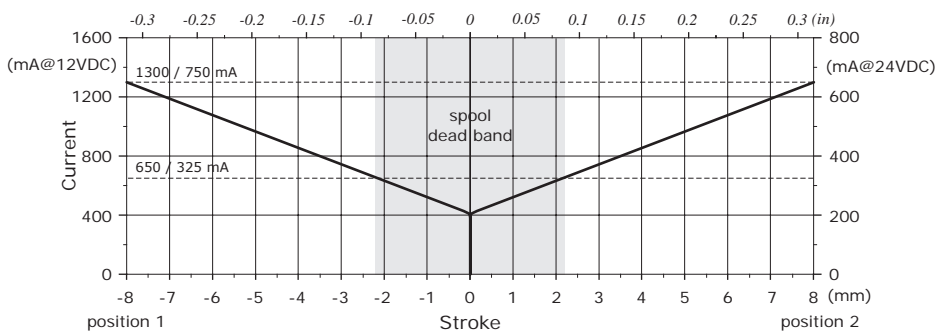
Electrohydraulic controls

Control Types

- 1 : With AMP JPT connector - mating connector AMP JPT, code: 5CON003
- 2 : With Deutsch DT04 connector - mating connector Deutsch DT06-2S code: 5CON140031



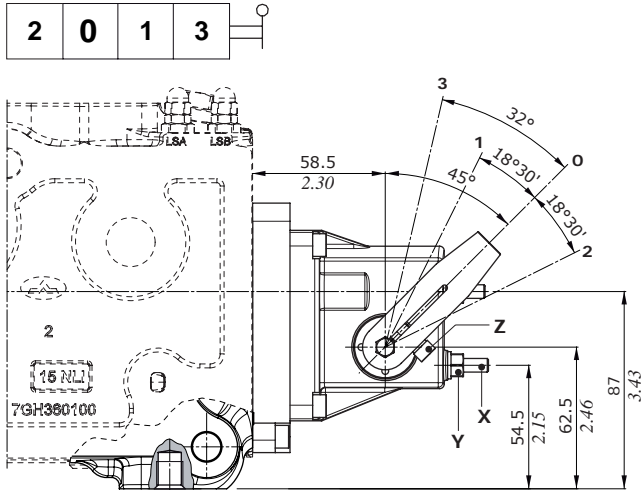
Types 8EZ3: Stroke vs. Current diagram



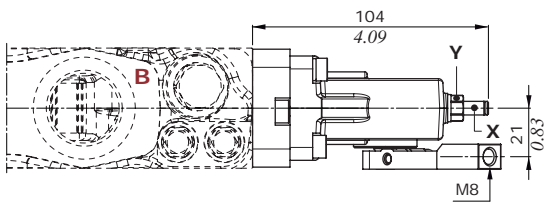
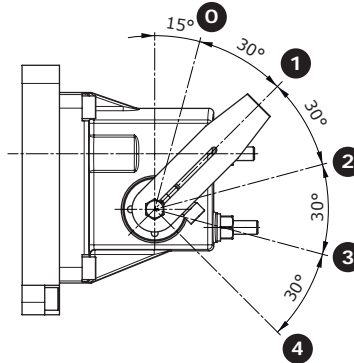
Working section

"B" side spool control kit

Cast iron standard lever box; type LG

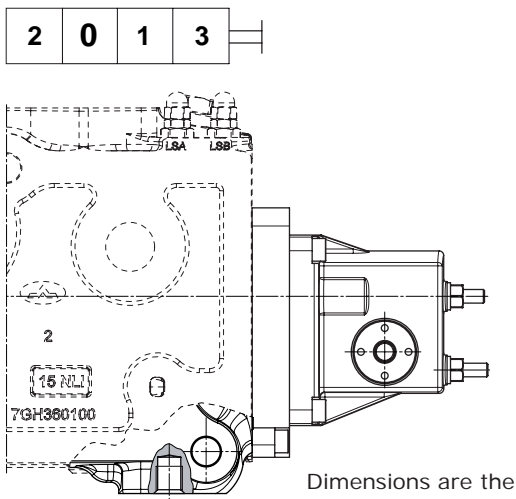


Lever assembly position
See page 50 for specification
in working section description



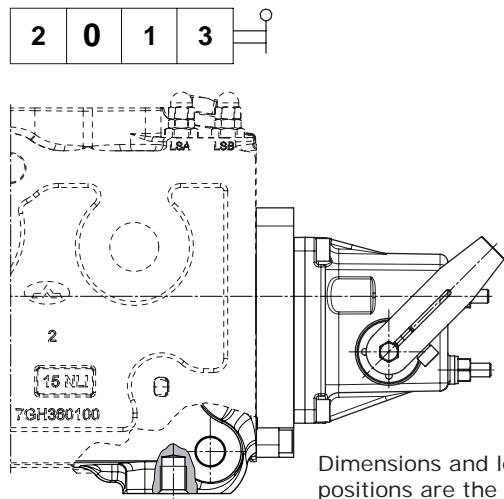
X = allen wrench 3
Y = wrench 10 / 9.8 Nm - 7.2 lbf
Z = allen wrench 4 / 6.6 Nm - 4.9 lbf

Cast iron lever box, without lever; type LGN

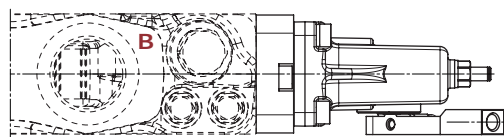
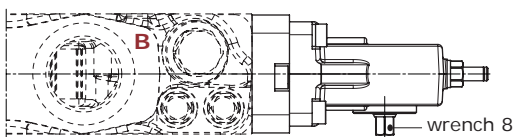


Dimensions are the same of type LG

Aluminium lever box; type L

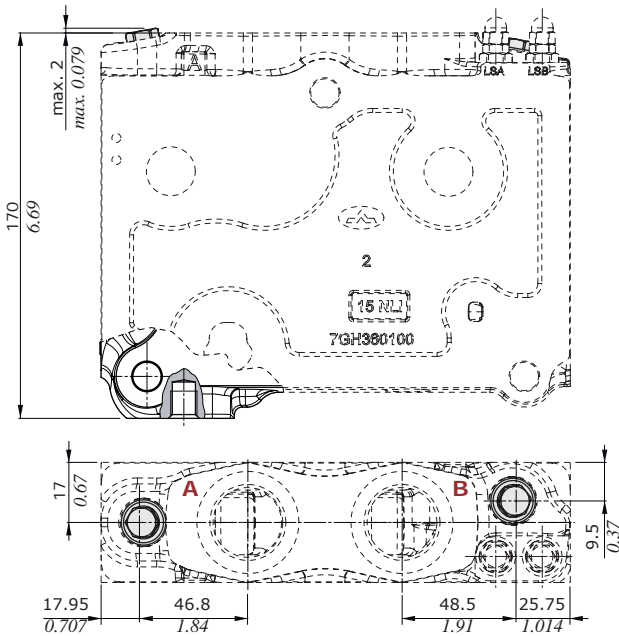


Dimensions and lever positions are the same of type LG

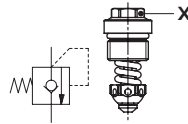


Port valves

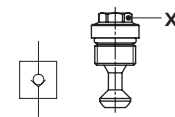
Antishock anticavitation valves, type U
Anticavitation valve, type C



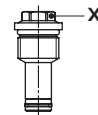
Type U
antishock valve



Type C
anticavitation valve

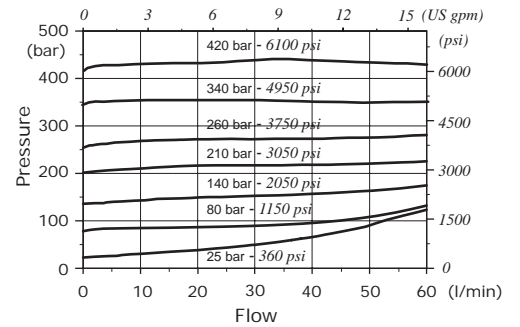


Type UT
valve blanking plug

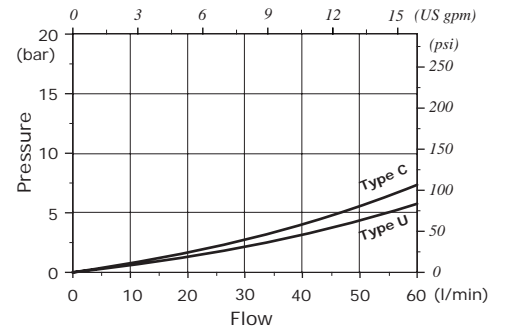


X = wrench 13
24 Nm - 17.7 lbf

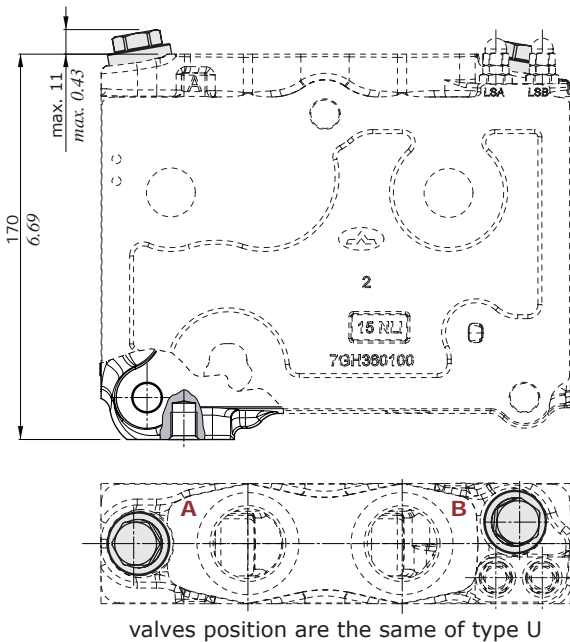
Type U, setting example
(10 l/min - 2.6 Us gpm)



Types U-C, pressure drop
(in anticavitation)

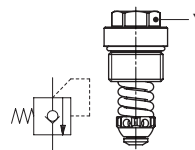


Antishock anticavitation valves with
pressure relief function, type UL
Anticavitation valve, type CL

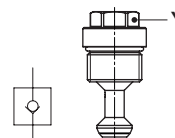


valves position are the same of type U

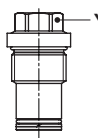
Type UL
antishock valve



Type CL
anticavitation valve

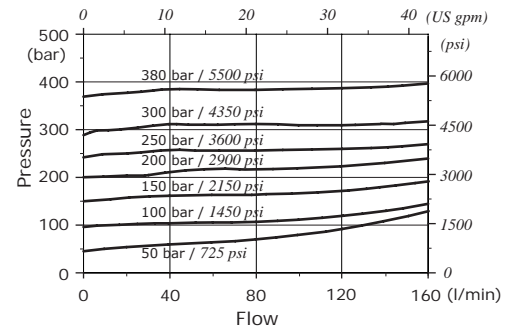


Type ULT
valve blanking plug

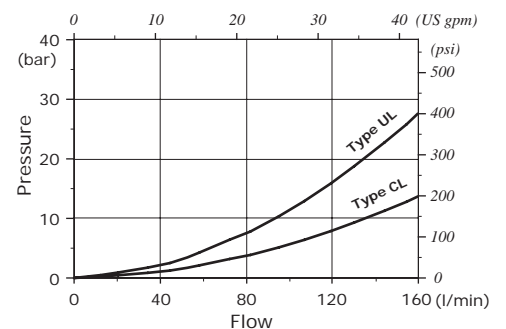


Y = wrench 19
42 Nm - 31 lbf

Type UL, setting example
(5 l/min - 1.3 Us gpm)

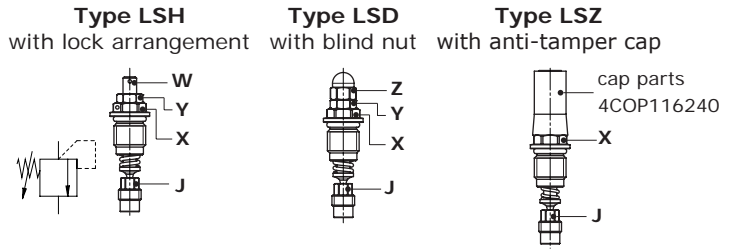
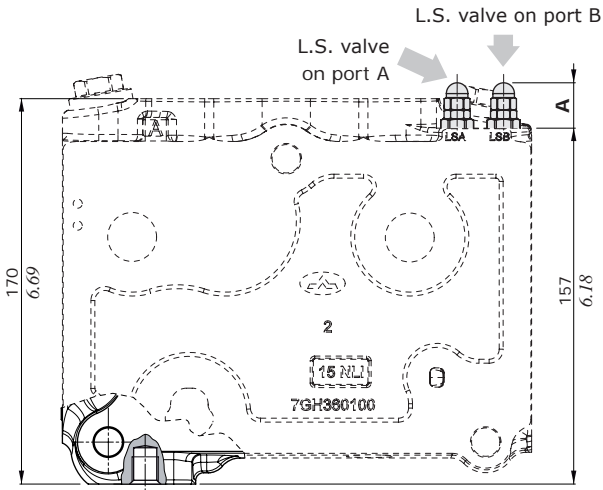


Types UL-CL, pressure drop
(in anticavitation)

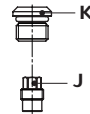


Working section

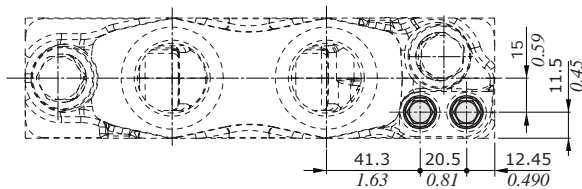
L.S. port relief valves



Type ST valve blanking plug



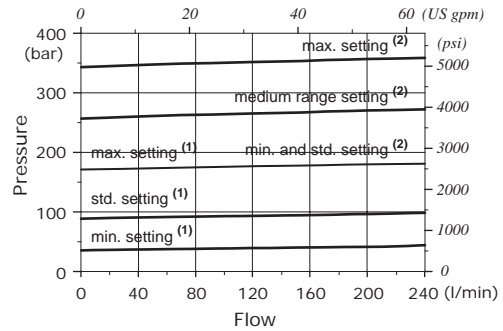
- X = wrench 13 / 42 Nm - 31 lbf
- Y = wrench 10 / 9.8 Nm - 7.2 lbf
- W = allen wrench 3
- Z = wrench 10 / 9.8 Nm - 7.2 lbf
- J = wrench 7 / 24 Nm - 17.7 lbf
- K = allen wrench 5 / 24 Nm - 17.7 lbf



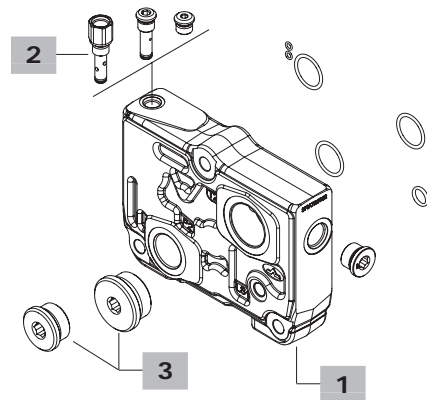
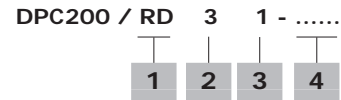
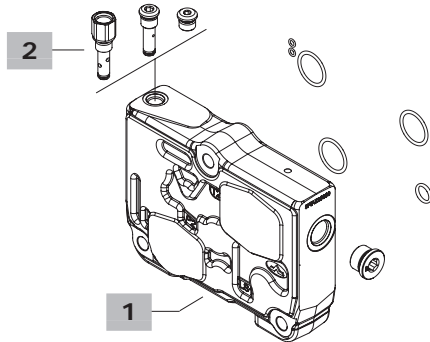
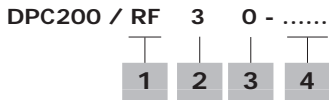
Valve type	dim. A	
	mm	in
LSD	20	0.79
LSH	15.5	0.61
LSZ	32.5	1.28

Pressure vs. flow diagram

- (1) = valve range 40-180 bar (580-2600 psi)
- (2) = valve range 180-350 bar (2600-5000 psi)



Outlet section parts ordering codes



1 Outlet section* page 64

TYPE	CODE	DESCRIPTION
RF	3FIA720300	Without ports
RD	3FIA720302	With P1, T1 and LS1 ports
RD-FS3-M(BSP)	3FIA720901	As previous, with ISO 6162-1 type 1 flange connection

2 Drain options page 65

TYPE	CODE	DESCRIPTION
1	XTAP517460	Internal drain; to use with mechanical controls
2	XTAP217160	Internal drain; to use with hydraulic controls
3	XCAR119611*	External drain G1/4; for electrohydraulic controls

3 Port options*

TYPE: 0	DESCRIPTION: Without ports (only for RF type)
TYPE: 1	DESCRIPTION: Ports P1 and T1 plugged PLUG CODE: 3XTAP740210 (G1) + XTAP750240 (G1-1/4) BLIND FLANGE CODE: 4FL1066180 (DN19) + 4FL1071190 (DN25)
TYPE: 2	DESCRIPTION: Port P1 plugged and T1 open PLUG CODE: 3XTAP740210 (G1) BLIND FLANGE CODE: 4FL1066180 (DN19)
TYPE: 3	DESCRIPTION: Port P1 open and T1 plugged PLUG CODE: XTAP750240 (G1-1/4) BLIND FLANGE CODE: 4FL1071190 (DN25)
TYPE: 4	DESCRIPTION: Ports P and T open

4 Section threading

Specify threading only if it is different from BSP standard.
For section with ISO 6162-1 type 1 flange connection digit: **FS3-M(BSP)**.

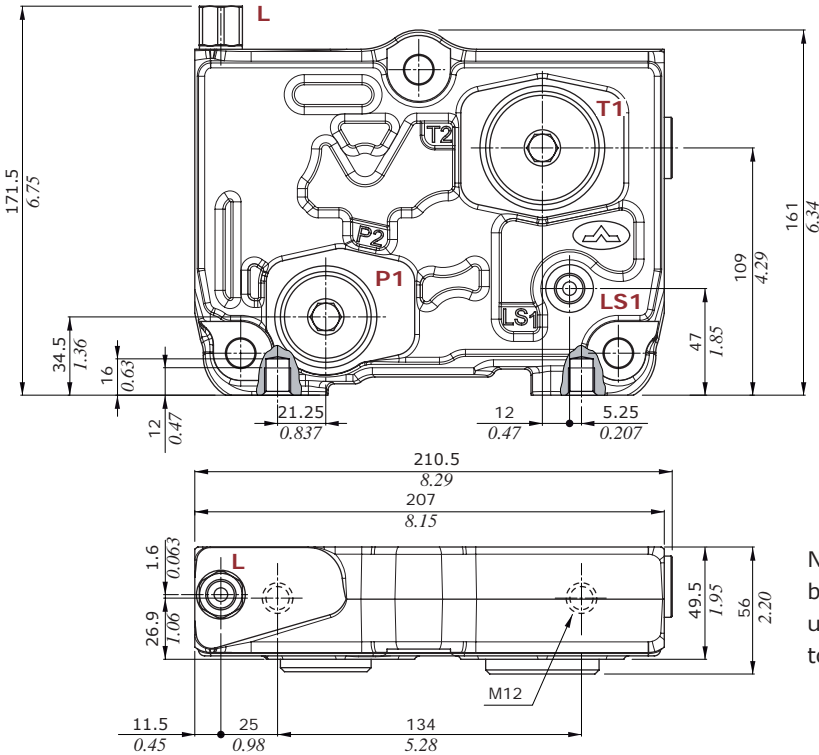
NOTE (*): Codes are referred to **BSP** thread.

Outlet section

Dimensions and hydraulic circuit

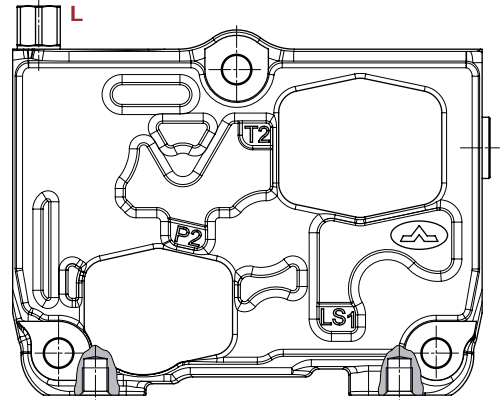
Type RD31

With ports P1, T1 (plugged) and LS1; external drain



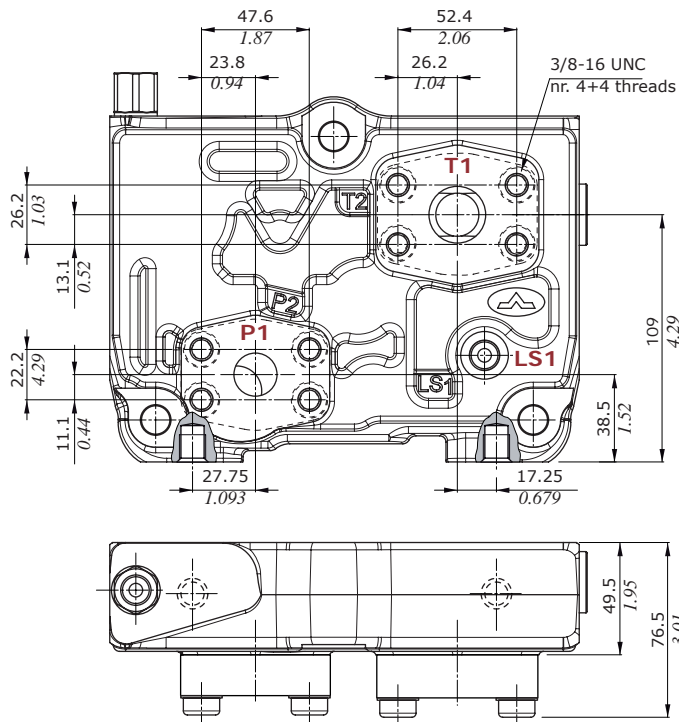
Type RF30

Without ports; external drain



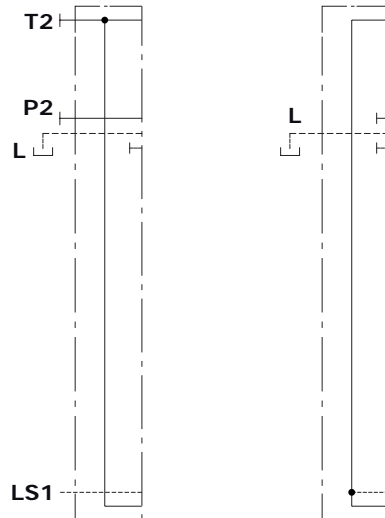
Note: The port LS1 must not be plugged (in case it's not used it has to be connected to tank).

FS3-M(BSP) optional connection

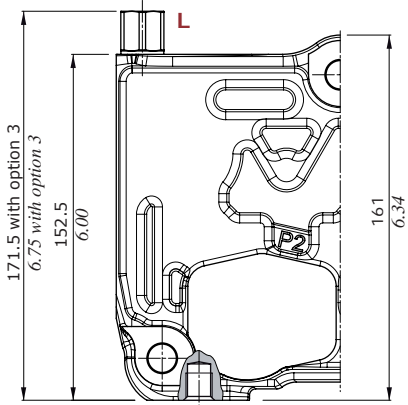


Type RF31

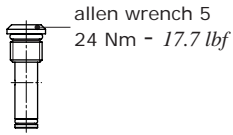
Type RF30



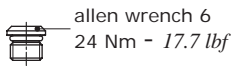
Drain options



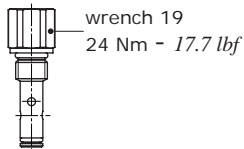
Option 1
internal drain for
mechanical controls



Option 2
internal drain for
hydraulic controls



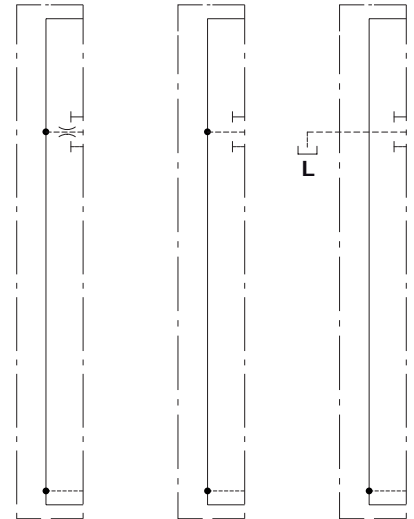
Option 3
external drain for
electrohydraulic controls



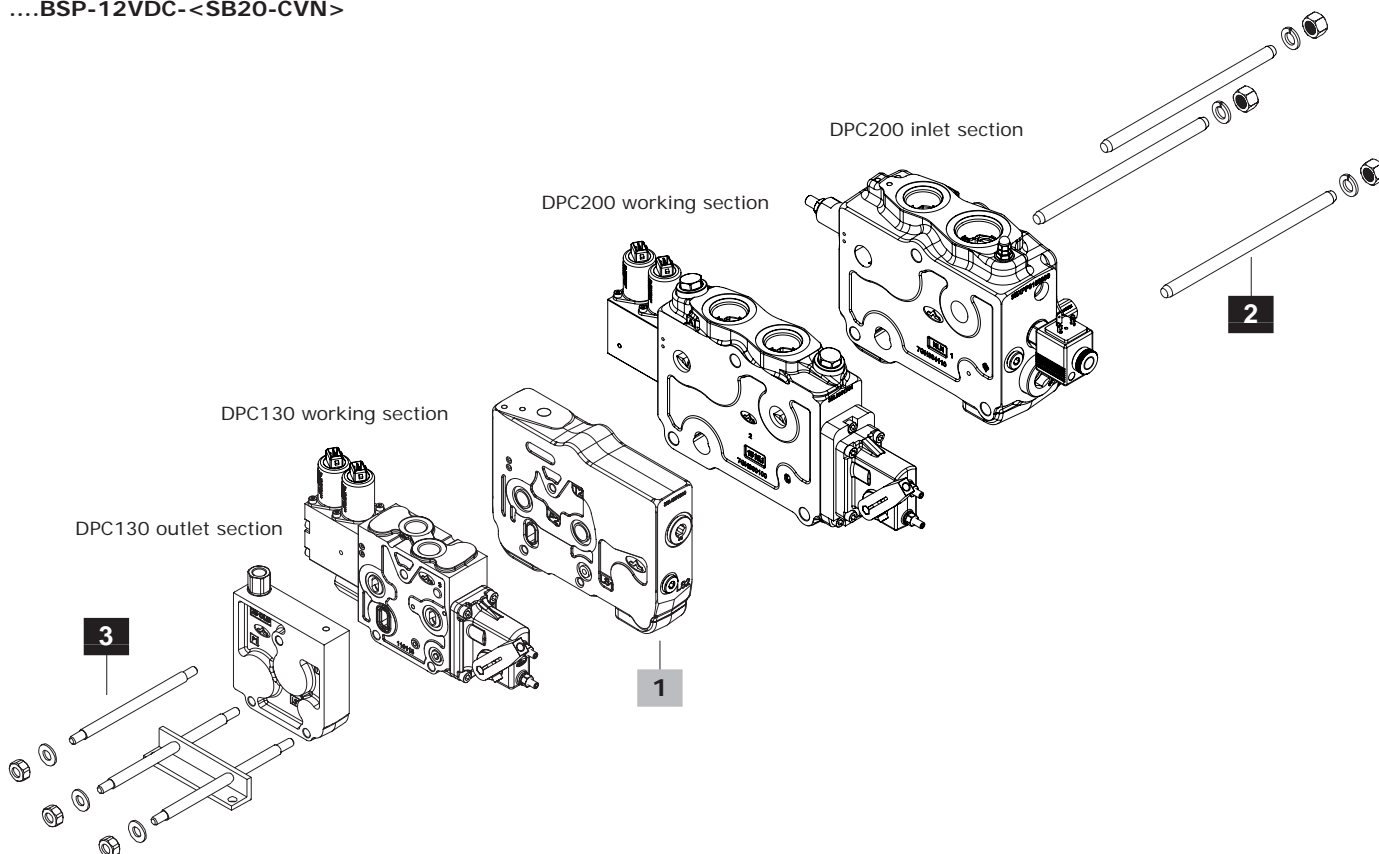
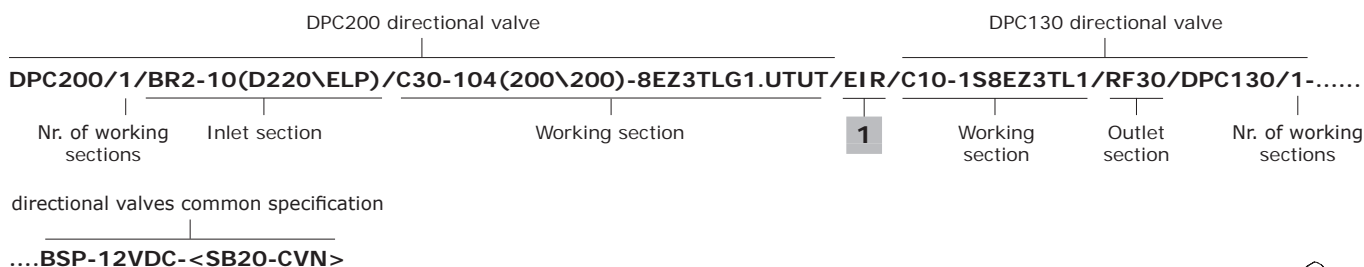
Option 1

Option 2

Option 3



Connection between DPC Series valves



1 Intermediate section page 68

TYPE	CODE	DESCRIPTION
EIR	638403001	Section for assembling of DPC200 and DPC130 in single directional valve; with LS port

NOTE: the maximum number of working sections should not exceed 10 units

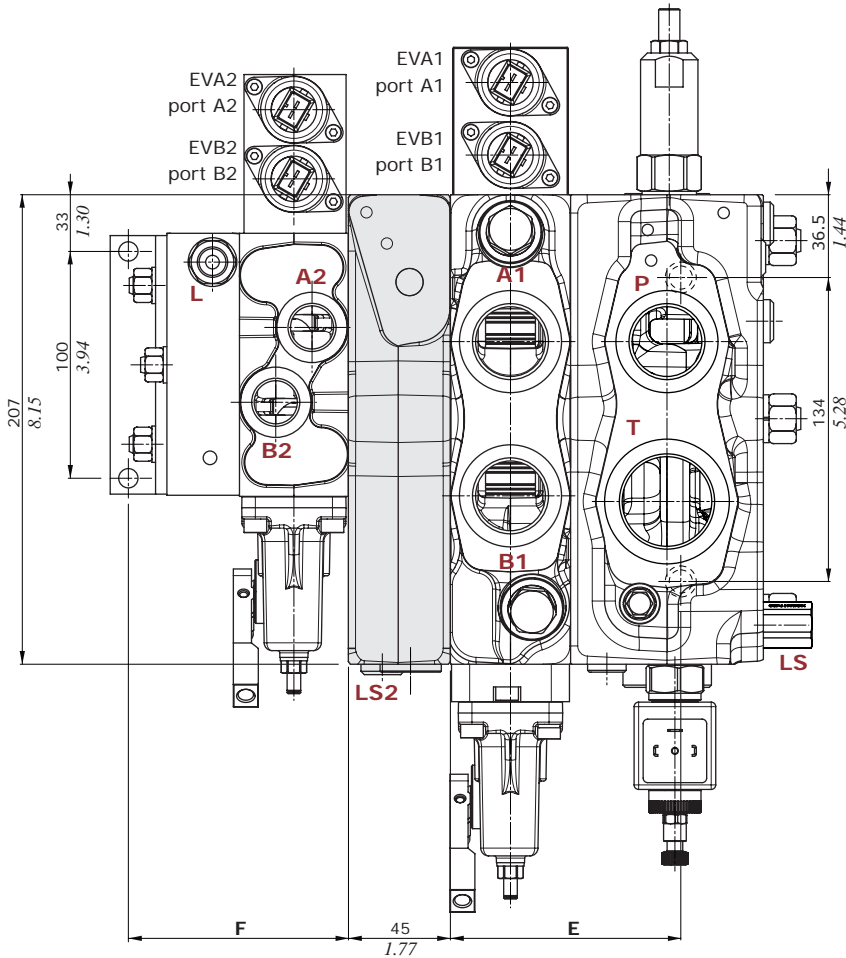
2 DPC200 side assembling kit

CODE	CODE	DESCRIPTION
With inlet section type		
Type BR	Type BRF	
5TIR112180	5TIR112141	For 1 working section valve
5TIR112235	5TIR112194	For 2 working sections valve
5TIR112287	5TIR112247	For 3 working sections valve
5TIR112340	5TIR112300	For 4 working sections valve
5TIR112393	5TIR112354	For 5 working sections valve
5TIR112446	5TIR112407	For 6 working section valve
5TIR112499	5TIR112460	For 7 working sections valve
5TIR112552	5TIR112512	For 8 working sections valve
5TIR112605	5TIR112565	For 9 working sections valve

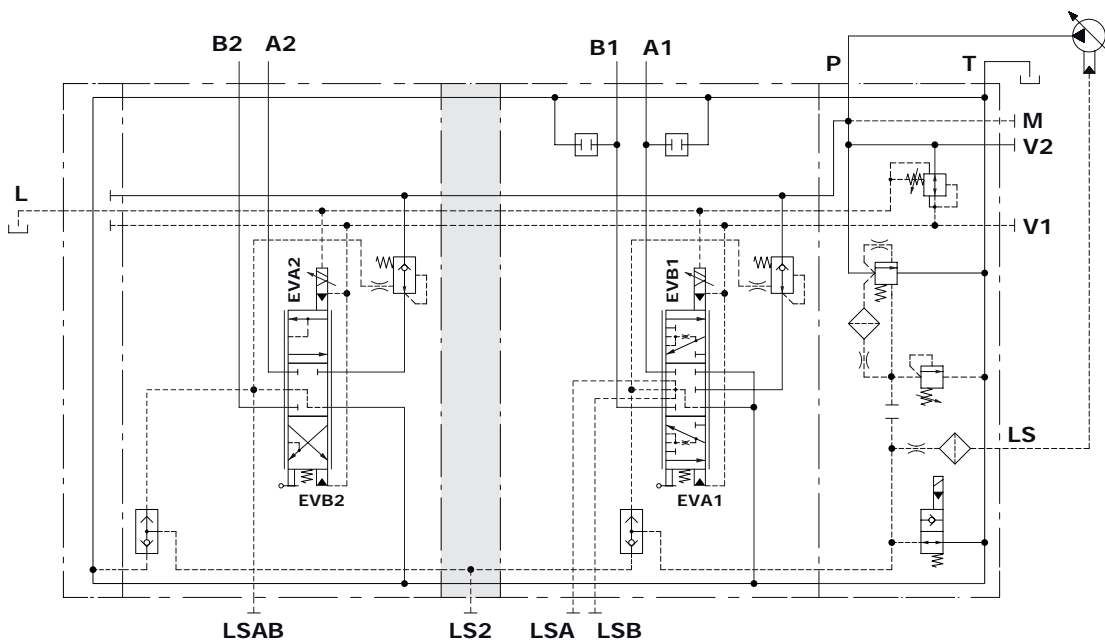
3 DPC130 side assembling kit

CODE	DESCRIPTION
5TIR108112	For 1 working section valve
5TIR108160	For 2 working sections valve
5TIR108208	For 3 working sections valve
5TIR108256	For 4 working sections valve
5TIR108304	For 5 working sections valve
5TIR108352	For 6 working section valve
5TIR108400	For 7 working sections valve
5TIR108448	For 8 working sections valve
5TIR108496	For 9 working sections valve

Connection between DPC Series valve



Nr. of working sections	dim. E				dim. F	
	BR inlet section		BRF inlet section		mm	in
	mm	in	mm	in		
1	101.5	4.00	73.1	2.88	97	3.82
2	151.5	6.08	126.1	4.96	145	5.71
3	207.5	8.17	179.1	7.05	193	7.60
4	260.5	10.26	232.1	9.14	241	9.49
5	313.5	12.34	285.1	11.22	289	11.38
6	366.5	14.43	338.1	13.31	337	13.27
7	419.5	16.52	391.1	15.40	385	15.16
8	472.5	18.60	444.1	17.48	433	17.05
9	525.5	20.69	497.1	19.57	481	18.94

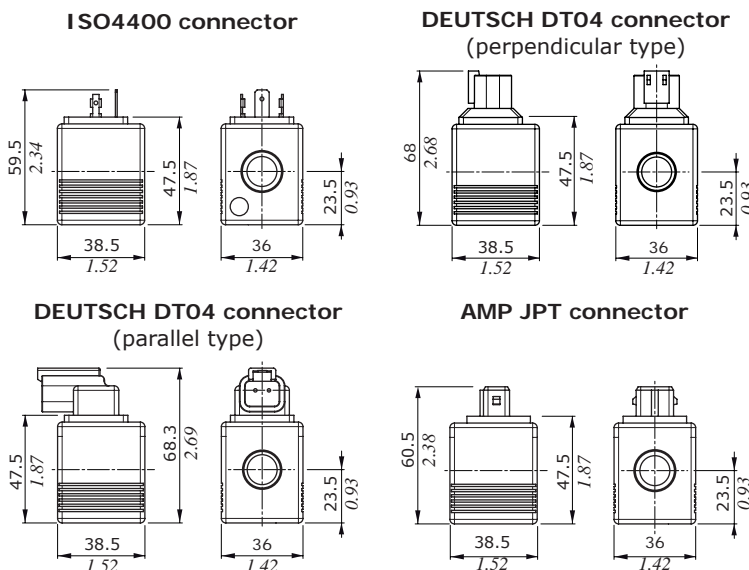


Coils and connectors

Coil type	Voltage	Connectors					
		ISO4400	Deutsch DT	AMP JPT	Packard Weatherpack	Packard Metri-pack	Fili uscenti (senza conn.)
BER	10 VDC	4SLE001000	-	-	-	-	-
	12 VDC	4SLE001200	4SLE001201 ⁽⁵⁾	4SLE001203 ⁽⁵⁾	4SLE001210 ⁽²⁾	4SLE001214 ⁽²⁾	4SLE001207
		4SLE001217 ⁽³⁾	4SLE001209 ⁽³⁻⁵⁾	4SLE001211 ⁽³⁻⁵⁾	-	-	-
			4SLE001202 ⁽⁶⁾	4SLE001216 ⁽³⁻⁶⁾	-	-	-
			4SLE001206 ⁽²⁾	4SLE001206 ⁽²⁾	-	-	-
	24 VDC	4SLE002400	4SLE002401 ⁽⁵⁾	4SLE002403 ⁽⁵⁾	-	-	4SLE002404
	4SLE002408 ⁽³⁾	4SLE002407 ⁽³⁻⁵⁾	-	-	-	-	
	4SLE302400 ⁽¹⁾	4SLE002402 ⁽⁶⁾	-	-	-	-	
48 VDC	4SLE004800	-	-	-	-	-	
	4SLE304800 ⁽¹⁾	-	-	-	-	-	
110VDC	4SLE011000	-	-	-	-	-	
	4SLE311000 ⁽¹⁾	-	-	-	-	-	
220 VDC	4SLE022000	-	-	-	-	-	
	4SLE322000 ⁽¹⁾	-	-	-	-	-	
BT	10 VDC	4SL3000100	-	-	-	-	
	12 VDC	4SL3000120	4SL3000130 ⁽⁶⁾	4SL3000122 ⁽⁵⁾	4SL3000124 ⁽²⁾	4SL3000127 ⁽²⁾	4SL300012C
		4SL3000126 ⁽⁴⁾	4SL3000134 ⁽³⁻⁶⁾	4SL3001200 ⁽³⁻⁵⁾	-	-	-
			4SL3000128 ⁽²⁾	-	-	-	-
	24 VDC	4SL3000240	4SL3000249 ⁽⁶⁾	4SL3000248 ⁽⁵⁾	-	-	4SL3000246
		4SL3030240 ⁽¹⁾	4SL300024C ⁽³⁻⁶⁾	-	-	-	-
26 VDC	4SL3000260	-	-	-	-	-	
48 VDC	4SL3000480	-	-	-	-	-	
	4SL3030480 ⁽¹⁾	-	-	-	-	-	
110 VDC	4SL3001100	-	-	-	-	-	
	4SL3031100 ⁽¹⁾	-	-	-	-	-	
220 VDC	4SL3002200	-	-	-	-	-	
	4SL3032200 ⁽¹⁾	-	-	-	-	-	
Mating connectors							
Standard		4CN1009995	5CON140031	5CON003	-	-	
	24VDC	4CN3010240	-	-	-	-	
	48VDC	4CN3010480	-	-	-	-	
With rectifier		4CN3011100	-	-	-	-	
	110VDC	4CN3011100	-	-	-	-	
	220VDC	4CN3012200	-	-	-	-	

Notes: (1) to use only with rectifier connector - (2) with flying leads - (3) with bidirectional diode - (5) with unidirectional diode (6) integrated perpendicular type - (6) integrated parallel type

Type BER



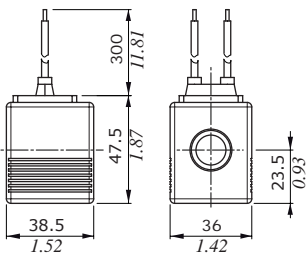
Features

- Nominal voltage tolerance : ±10%
- Power rating : 19.3 W - 12VDC
: 19.2 W - 24VDC
: 19.2 - 48VDC
: 19.2 - 110VDC
: 19.3 - 220VDC
- Max. operating current . . . : 1.61 A - 12VDC
: 0.80 A - 24VDC
: 0.40 A - 48VDC
: 0.17 A - 110VDC
: 0.09 A - 220VDC
- Coil insulation : Class H (180°C - 356°F)
- Weather protection : IP65 - ISO4400
: IP69K - Deutsch DT
: IP65 - AMP JPT
- Insertion : 100%

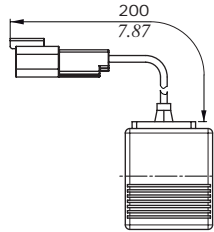
Coils and connectors

Type BER

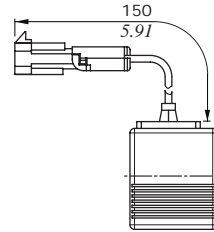
Flying leads



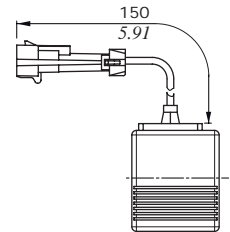
Flying leads with DEUTSCH DT04 connector



Flying leads with PACKARD WEATHER-PACK connector

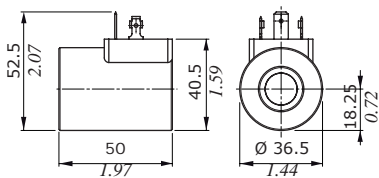


Flying leads with PACKARD METRI-PACK connector

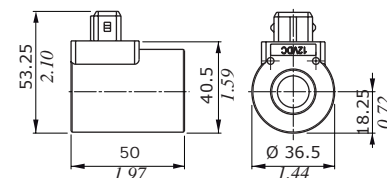


Type BT

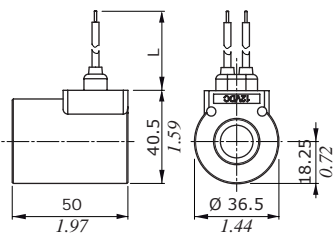
ISO4400 connector



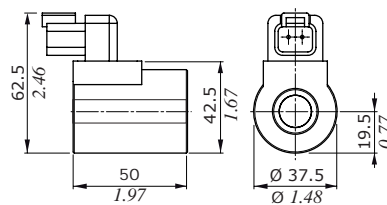
AMP JPT connector



Flying leads



DEUTSCH DT04 connector

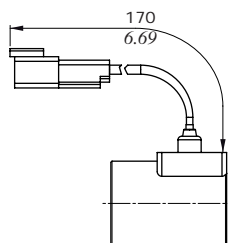


Features

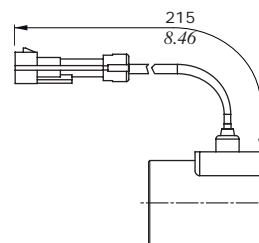
- Nominal voltage tolerance : $\pm 10\%$
- Power rating : 21 W - 12 VDC
: 21 W - 24 VDC
: 21 W - 26 VDC
: 20.3 W - 48 VDC
: 15.7 W - 110 VDC
: 21.7 W - 220 VDC
- Max. operating current . . . : 1.77 A - 12 VDC
: 0.89 A - 24VDC
: 0.84 A - 26 VDC
: 0.43 A - 48 VDC
: 0.15 A - 110 VDC
: 0.1 A - 220 VDC
- Coil insulation : Class F (155°C - 311°F)
- Weather protection : IP65 - ISO4400
: IP69K - Deutsch DT
: IP65 - AMP JPT
: IP67 - Weatherpack
: IP67 - Metri-pack
- Insertion : 100%

Coil type	Dimension L	
	(mm)	(in)
12VDC	247	9.72
24VDC	307	12.09

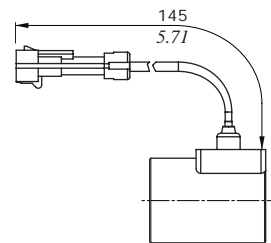
Flying leads with DEUTSCH DT04 connector



Flying leads with PACKARD WEATHER-PACK connector



Flying leads with PACKARD METRI-PACK connector

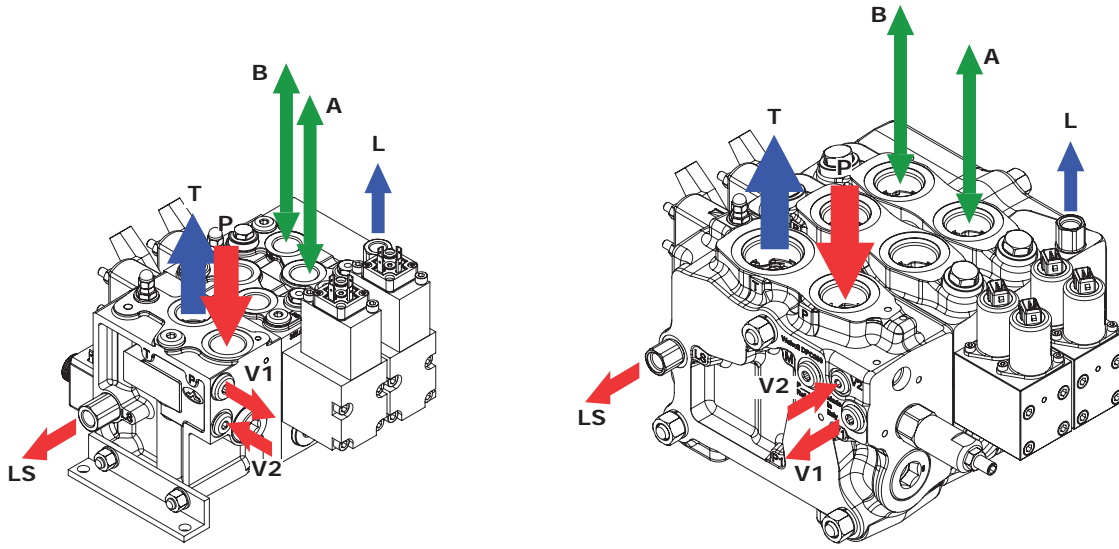


Installation and maintenance

The DPC Series valves are assembled and tested as per the technical specification of this catalogue.

Before the final installation on your equipment, follow the below recommendations:

- the valve can be assembled in any position; in order to prevent body deformation and spool sticking mount the product on a flat surface;
- In order to prevent the possibility of water entering the spool control kit, do not use high pressure wash down directly on the valve;
- prior to painting, ensure plugs on normally open ports are tightly in place.



FITTINGS TIGHTENING TORQUE - Nm / lbft

THREAD TYPE	P inlet port	A and B workports	T outlet port	LS signal port V pilot ports*	L drain port	Hydraulic control ports	
DPC130	BSP	G 3/4	G 1/2	G 3/4	G 1/4	G 1/4	
	With O-Ring seal	90 / 66.4	50 / 36.9	90 / 66.4	25 / 18.4	25 / 18.4	25 / 18.4
	With copper washer	90 / 66.4	60 / 44.3	90 / 66.4	30 / 22.1	30 / 22.1	30 / 22.1
	With steel and rubber washer	70 / 51.6	60 / 44.3	70 / 51.6	16 / 11.8	16 / 11.8	16 / 11.8
	UN-UNF	1 1/16-12 (SAE 12)	7/8-14 (SAE 10)	1 1/16-12 (SAE 12)	9/16-18 (SAE 6)	9/16-18 (SAE 6)	9/16-18 (SAE 6)
With O-Ring seal	95 / 70	50 / 36.9	95 / 70	30 / 22.1	30 / 22.1	30 / 22.1	
DPC200	BSP	G 1	G 1	G 1-1/4	G 1/4	G 1/4	
	With O-Ring seal	120 / 88.5	120 / 88.5	190 / 140	25 / 18.4	25 / 18.4	25 / 18.4
	With copper washer	120 / 88.5	120 / 88.5	190 / 140	30 / 22.1	30 / 22.1	30 / 22.1
	With steel and rubber washer	120 / 88.5	120 / 88.5	190 / 140	16 / 11.8	16 / 11.8	16 / 11.8
	UN-UNF	1 5/16-12 (SAE 16)	1 5/16-12 (SAE 16)	1 5/8-12 (SAE 20)	9/16-18 (SAE 6)	9/16-18 (SAE 6)	7/16-20 (SAE 4)
With O-Ring seal	150 / 111	150 / 111	200 / 147	30 / 22.1	30 / 22.1	18 / 13.3	
SAE J518 code 61 ISO 6162-1 type 1 [bolts threading]	3/4 [3/8-16 UNC] DN 19 [M10]	3/4 [3/8-16 UNC] DN 19 [M10]	1 [3/8-16 UNC] DN 25 [M10]	-	-	-	
	28-40 / 20.7-29.5	28-40 / 20.7-29.5	37-48 / 27.3-35.4	-	-	-	

(*) V2 port is M14x1.5 threading; tightening torque value is the same of G1/4 thread

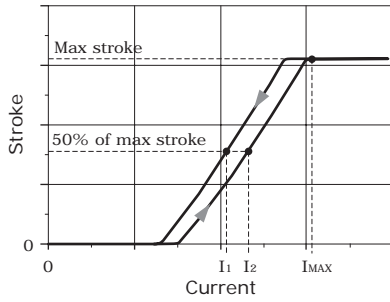
NOTE – These torque are recommended. Assembly tightening torque depends on many factors, including lubrication, coating and surface finish.

Electrohydraulic controls: hysteresis calculation rule

Hysteresis is calculated as difference between control currents ($I_2 - I_1$), needed to reach 50% of nominal spool stroke, referred to maximum control current I_{MAX} , needed to reach 100% of spool stroke.

I_2 is determined on spool stroke increase line, I_1 is determined on spool stroke decrease line.

Example diagram for data detection



$$\text{Hysteresis \%} = \frac{I_2 - I_1}{I_{MAX}} \times 100$$

3rd edition October 2012

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